Sensors, limit switches and pressure switches Easy Series

Catalogue



Simply easy!™



Sensors Easy Series

Limit switches

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Dimensions

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XC range

Applications

Medium duty:

small compactors, wood working, metal working, food

Light duty:

injection moulding, assembly, metal working,

Compact format EN 50047

1 cable entry





(cover: zinc alloy)

IEC 60947-5-1

C€, CCC

Linear

54 x 42 x 21



Enclosure (body)

Conforming to standards

Conformities

Body dimensions in mm (w x h x d)

Head

(cover: plastic) IEC 60947-5-1 C€, CCC 28 x 64 x 25 Linear, rotary or multidirectional

















IP 40, IK 04

Flexible rubber cable gland suitable for cable Ø 6...9 mm

Flexible rubber cable gland suitable for cable Ø 8.5...10.5 mm

XCJ

13 to 14



CENELEC EN 50047 UL, CSA, CCC, EAC 31 x 65 x 30

Linear movement (plunger) Rotary movement (lever) Rotary movement, multidirectional



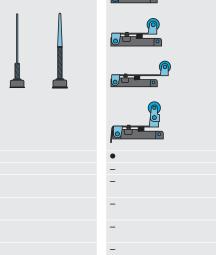
Operating temperature

Screw terminal Cabling

> Pre-cabled Connector

Type references

Pages



IP 65, IK 04 - 25 °C... + 70 °C 1 entry for ISO M20 or Pg 11 cable gland Other cable entries: ISO M16 x 1.5 or PF 1/2 (G1/2)

XCKN

23 to 24

XCE

17 to 19

XC range

General

Electromechanical detection

Limit switches are used in all automated installations and also in a wide variety of applications, due to the numerous advantages inherent to their technology.

- They transmit data to the logic processing system regarding:
- presence/absence,
 passage,
- positioning,
- end of travel.

Simple to install switches, offering many advantages

- From an electrical viewpoint:
- □ galvanic separation of circuits,
- □ models suitable for low power switching, combined with good electrical durability,
- □ very good short-circuit withstand in coordination with appropriate fuses,
- $\hfill\Box$ total immunity to electromagnetic interference,
- □ high rated operational voltage.

■ From a mechanical viewpoint:

- □ N/C contacts with positive opening operation,
- □ high resistance to the different ambient conditions encountered in industry,
- □ high repeat accuracy, up to 0.01 mm on the tripping points,
- $\hfill\Box$ simple visible operation.

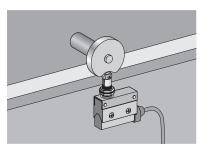
Mechanical endurance

- Major factors affecting the mechanical endurance of a limit switch:
- □ operating speed and frequency,
- □ operating travel (percentage of total travel),
- □ cam angle,
- □ environnment (presence of abrasive dust, corrosive substances, etc).

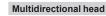
Applications examples

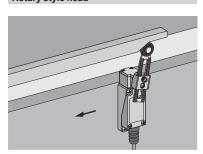
Roller plunger

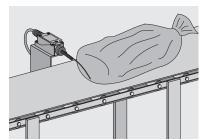
End plunger



Rotary style head



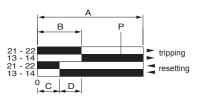




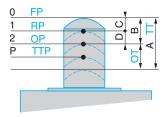
XC range Contact block operation

Contact blocks operation

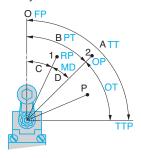
Example : 1 N/C + 1 N/O



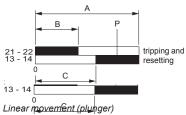
Linear movement (plunger)

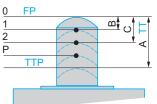


Rotary movement

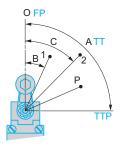


Example: 1 N/C + 1 N/O break before make





Rotary movement



Snap action contacts

■ Linear movement (plunger)

Eu	ropean terminology	Terminology according to JIS C 4508
Α	Maximum travel	TT Total travel
В	Tripping travel	_
С	Resetting travel	_
D	Differential travel	_
Р	Point from which positive opening is assured	_
A-E	3 No specific term	OT Over Travel
1	Resetting point	RP Release Position
2	Tripping point	OP Operation Position
0	No specific term	FP Free Position
	No specific term	TTP Total Travel Position

Rotary movement

_	Notary movement							
Ει	ıropean terminology	Terminology according to JIS C 4508						
Α	Maximum travel	TT Total travel						
В	Tripping travel	PT Pre-Travel						
С	Resetting travel	_						
D	Differential travel	MD Movement Differential						
Р	Point from which positive opening is assured	_						
A-E	3 No specific term	OT Over Travel						
1	Resetting point	RP Release Position						
2	Tripping point	OP Operation Position						
0	No specific term	FP Free Position						
_	No specific term	TTP Total Travel Position						

Slow break contacts

■ Linear movement (plunger)

Ει	uropean terminology	Terminology according to JIS C 4508
Α	Maximum travel	TT Total travel
В	Tripping and Resetting travel of N/C contact	=
С	Tripping and Resetting travel of N/O contact	_
Р	Point from which positive opening is assured	_
1	Tripping and Resetting point of N/C contact	=
2	Tripping and Resetting point of N/O contact	_
0	No specific term	FP Free Position
_	No specific term	TTP Total Travel Position

■ Rotary movement

Ει	ropean terminology	Terminology according to JIS C 4508					
Α	Maximum travel	TT Total travel					
В	Tripping and Resetting travel of N/C contact	_					
С	Tripping and Resetting travel of N/O contact	_					
Р	Point from which positive opening is assured	_					
1	Tripping and Resetting point of N/C contact	_					
2	Tripping and Resetting point of N/O contact	_					
0	No specific term	FP Free Position					
=	No specific term	TTP Total Travel Position					



XC range Contact ratings

Utilization categories IEC 60947-5-1

Kind of current	Category	Typical application	T _{0,95} (DC) (1) cos φ (AC)
Alternating current	AC-12	Control of resistive loads and solid state loads with isolation by opto couplers	0.9
	AC-13	Control of solid state loads with transformer isolation	0.65
	AC-14	Control of small electromagnetic loads (≤ 72 VA)	0.3
	AC-15	Control of electromagnetic loads (> 72 VA)	0.3
Direct current	DC-12	Control of resistive loads and solid state loads with isolation by opto couplers	1 ms
	DC-13	Control of electromagnets	300 ms maximum
	DC-14	Control of electromagnetic loads having economy resistors in circuit	15 ms

(1) $T_{0,95}$ = time to reach 95 % of the steady state current.

Contact rating designation IEC 60947-5-1

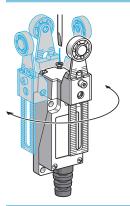
Designa-	Utilization	Conventional	Rated or	perationa	l current	le at rated	l operatin	g voltage Ue
tion	category	therm. current	120 V	240 V	380 V	480 V	500 V	600 V
A150	AC-15	10 A	6 A	_	_	_	_	_
A300	AC-15	10 A	6 A	3 A	_	_	_	_
A600	AC-15	10 A	6 A	3 A	1.9 A	1.5 A	1.4 A	1.2 A
B150	AC-15	5 A	3 A	-	-	-	-	_
B300	AC-15	5 A	3 A	1.5 A	-	-	-	_
B600	AC-15	5 A	3 A	1.5 A	0.95 A	0.75 A	0.72 A	0.6 A
C150	AC-15	2.5 A	1.5 A	-	-	-	-	_
C300	AC-15	2.5 A	1.5 A	0.75 A	-	-	-	_
C600	AC-15	2.5 A	1.5 A	0.75 A	0.47 A	0.375A	0.35 A	0.3 A
D150	AC-14	1.0 A	0.6 A	_	_	_	_	_
D300	AC-14	1.0 A	0.6 A	0.3 A	_	_	_	_
E150	AC-14	0.5 A	0.3 A	_	_	_	_	_

Designa-	Utilization	Conventional	Rated o _l	perationa	l current	le at rated	l operating voltage Ue
tion	category	therm. current	125 V	250 V	440 V	500 V	600 V
N150	DC-13	10 A	2.2 A	-	-	-	-
N300	DC-13	10 A	2.2 A	1.1 A	-	-	-
N600	DC-13	10 A	2.2 A	1.1 A	0.63 A	0.55 A	0.4 A
P150	DC-13	5 A	1.1 A	-	-	-	-
P300	DC-13	5 A	1.1 A	0.55 A	-	-	-
P600	DC-13	5 A	1.1 A	0.55 A	0.31 A	0.27 A	0.2 A
Q150	DC-13	2.5 A	0.55 A	-	-	-	-
Q300	DC-13	2.5 A	0.55 A	0.27 A	-	-	-
Q600	DC-13	2.5 A	0.55 A	0.27 A	0.15 A	0.13 A	0.1 A
R150	DC-13	1.0 A	0.22 A	-	-	-	-
R300	DC-13	1.0 A	0.22 A	0.1 A	-	-	-

XC range Setting up and mounting advice

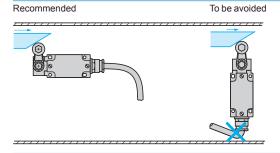
Setting up

Reverse mounting of the operating lever (for limit switches XCE)



Mounting advice

Sweep of connecting cable



Position of cable-gland Recommended

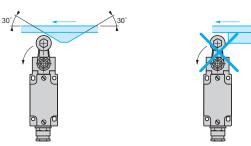




Type of cam

Recommended

To be avoided



Mounting and fixing of limit switches

XCJ110C, XCJ102C and XCJ103C

Recommended







XC range

Degrees of protection provided by enclosures

European standards

Degrees of protection against the penetration of solid bodies, water and personnel access to live parts

The European standard EN 60529 dated October 1991, IEC publication 529 (2nd edition - November 1989), defines a coding system (IP code) for indicating the degree of protection provided by electrical equipment enclosures against accidental direct contact with live parts and against the ingress of solid foreign objects or water.

This standard does not apply to protection against the risk of explosion or conditions such as humidity, corrosive gasses, fungi or vermin.

- The IP code comprises 2 characteristic numerals (e.g. IP 55)
- Any characteristic numeral which is unspecified is replaced by an X (e.g. IP XX)

1st characteristic numeral: corresponds to protection of the equipment against penetration of solid objects and protection of personnel against direct contact with live parts.				corre	2 nd characteristic numeral: corresponds to protection of the equipment against penetration of water with harmful effects.		
	Protection of t	he equipment	Protection of personnel				
0	Non-protected		Non-protected	0	Non-protected		
1	Ø 50 mm	Protected against the penetration of solid objects having a diame-ter greater than or equal to 50 mm.	Protected against direct contact with the back of the hand (accidental contacts).	1 ථ		Protected against vertical dripping water, (condensation)	
2	Ø 12,5 mm	Protected against the pe- netration of solid objects having a diameter greater than or equal to 12.5 mm.	Protected against direct finger contact.	2	15-1	Protected against dripping water at an angle of up to 15°.	
3	Ø 2,5 mm	Protected against the penetration of solid objects having a diame-ter greater than or equal to 2.5 mm.	Protected against direct contact with a Ø 2.5 mm tool.	3	e la	Protected against rain at an angle of up to 60°.	
4	Ø 1 mm	Protected against the penetration of solid objects having a diame-ter > 1 mm.	Protected against direct contact with a Ø 1 mm wire.	4		Protected against splashing water in all directions.	
5		Dust protected (no harmful deposits).	Protected against direct contact with a Ø 1 mm wire.	5	***	Protected against water jets in all di- rections.	
6 		Dust tight.	Protected against direct contact with a Ø 1 mm wire.	6		Protected against powerful jets of water and waves.	
				7	15 cm min.	Protected against the effects of temporary immersion.	
				8	m	Protected against the effects of prolonged immersion under speci-fied conditions.	

XC range

Degrees of protection provided by enclosures

American standards

Standard UL 50 - Table 6.1 - Enclosures types, defines a coding system for indicating the protection provided by electrical equipment enclosures against the ingress of solid foreign objets and fluids.

Туре	Intended use and description
1	Indoor use primarily to provide a degree of protection against limited amounts of falling dirt.
2	Indoor use primarily to provide a degree of protection against limited amounts of falling water and dirt.
3	Outdoor use primarily to provide a degree of protection against rain, sleet, wind blown dust and damage from external ice formation.
3R	Outdoor use primarily to provide a degree of protection against rain, sleet, and damage from external ice formation.
3S	Outdoor use primarily to provide a degree of protection against rain, sleet, wind blown dust and provide for operation of external mechanisms when ice laden.
4	Indoor or outdoor use primarily to provide a degree of protection against rain, sleet, wind blown dust and provide for operation of external mechanisms when ice laden.
4X	Indoor or outdoor use primarily to provide a degree of protection against corrosion, wind blown dust and rain, splashing water, hose-directed water, and damage from external ice formation.
5	Indoor use primarily to provide a degree of protection against setting airbone dust, falling dirt, and dripping noncorrosive liquids.
6	Indoor or outdoor use primarily to provide a degree of protection against hose-directed water, and the entry of water during occasional temporary submersion at a limited depth and damage from external ice formation.
6P	Indoor or outdoor use primarily to provide a degree of protection against hose-directed water, the entry of water during prolonged submersion at a limited depth and damage from external ice formation.
12, 12K	Indoor use primarily to provide a degree of protection against limited circulation dust, falling dirt, and dripping noncorrosive liquids.
13	Indoor use primarily to provide a degree of protection against dust, spraying of water, oil and noncorrosive coolant.

XC range Operating heads

Operating heads selection			consider			
		Direction of operation	Operating speed (1)	Positivity (2)	Risk of overtravel damage	Target type
		Plunger style			- united	
€		•		Yes	Very high	■ †
		→ ←	0.85 m/s	Yes	High	→ 3
		Lever and rol	ler lever plunger :	style		
o f		•	0.85 m/s	Yes	Medium	→ 3
.		•	0.85 m/s	Yes	Medium	→ 3
<u></u>		or .	0.5 m/s	No	High	†
		Rotary style				
<u>@</u>		CW & CCW	1 m/s	Yes (with non flexible levers only)	Low	→ 3
		CW & CCW (3)	1 m/s	Yes (with non flexible levers only)	Low	3
]	CW & CCW	1 m/s	Yes (with non flexible levers only)	Low	•
		Multidirection	nal style			
Λ				No	Lowest	
	1					•
		• •	0.51 m/s	No	Lowest	•

⁽¹⁾ These values are indicative only. For precise information relating to a particular device, refer to the appropriate technical characteristics.
(2) Only when combined with a positive opening contact.
(3) CW = clockwise, CCW = counter clockwise.

XC range

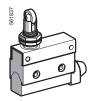
For light to medium duty applications, XCJ

XCJ (single-pole contact 1 C/O form C)

With head for linear movement (plunger) operators, fixing by head or body







Page 13

With head for linear movement (lever plunger) operators, fixing by body











Page 14

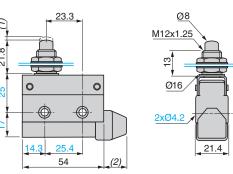
Environnement		
Conforming to standards		IEC 60947-5-1
Certifications		(€.CCC
Ambient air temperature		For operation: - 25+ 70 °C, for storage: - 40+ 70 °C
Vibration resistance Conforming to IEC 60068-2-6		1055 Hz XCJ110, XCJ102 and XCJ103C: 3.0 mm double amplitude XCJ125, XCJ126 and XCJ127C: 1.5 mm double amplitude XCJ121 and XCJ128C: 0.7 mm double amplitude
Shock resistance	Conforming to IEC 60068-2-27	10 gn, 11 ms, in the free position
Degree of protection	Conforming to IEC 60529	IP 40 IK 04
Materials		Body: plastic, head: metal
Mechanical durability		10 x 10 ⁶ operations
Cable entry		Flexible rubber cable gland suitable for cable Ø 8.510.5 mm
Head mounting		Torque range for XCE110C, XCJ102C and XCJ103C: 2.94.9 N.m / 25.6643.66 lb-in
Body mounting		Mounting torque range (M4 screws): 1.21.5 N.m / 10.6213.27 N.m
Contact block cha	racteristics	
Rated operational character	eristics	∼ AC (Ue = 240 V, Ie = 10 A) , Ith = 10 A DC (Ue = 220 V, Ie = 0.3 A)
Insulation resistance		> 100 mΩ at 500 V
Dielectric withstand voltag	e	1000 V, 50/60 Hz for 1 minute between non-continuous terminals 2000 V, 50/60 Hz between current carrying and non-current carrying parts and between each terminal and ground. Double isolation, CE Class II conforming to IEC 60947-5-1
Operating frequency		120 operations per minute
Electrical endurance		> 8 x 10 ⁵ operations (\sim 220 V, 10 A, P.F. = 1)
Contact resistance		≤ 25 mΩ
Cabling		M3.5 screw terminals (use cable lug with flexible cable) Torque range: 0.81.2 N.m / 7.0810.62 lb-in

XC range For light to medium duty applications, XCJ

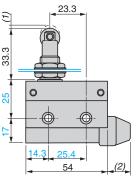
Type of operating head Plunger (fixing by head or body) Type of operator Steel end plunger Steel roller plunger for lateral Steel roller plunger for cam movement traverse cam movement References Single pole 1 C/O XCJ110C XCJ102C XCJ103C 일일 Weight (kg) 0.081 0.086 0.088 Complementary characteristics not shown under general characteristics (page 12) Switch actuation On end Operating force (max.) 4 N 0.98 N Release force (min.) Operating frequency 120 operations per minute **Actuation speed** 0.01 mm/s...50 cm/s (at pin plunger) 10 x 106 operations (for XCJ102C and XCJ103C, actuation by 30° cam: 4 million operations) Mechanical durability M3.5 screw terminals (use cable lug with flexible cable) Torque range: 0.8...1.2 N.m / 7.08...10.62 lb-in Cabling **Operating diagrams** Type of actuation Operating diagrams Contact operation contact closed contact open 0.8

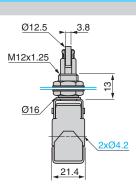
Dimensions in mm

XCJ110C



4.

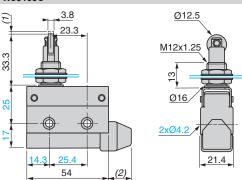




(1) 2 max. (2) 16.5 max. (1) 2 max. (2)16.5 max.

XCJ102C

XCJ103C



(1) 2 max. (2) 16.5 max.

XC range
For light to medium duty applications, XCJ

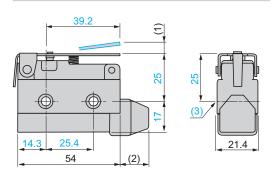
Type of operating head					
	Plunger (fixing b	oy body)			
	561865	561856	561857	881888	561859
		0 0		0 0	
Type of operator	Short flat lever plunger	Long flat lever plunger	Short flat roller lever plunger	Long flat roller lever plunger	Short flat roller lever plunger, one way operation
References					
Single pole 1 C/O (form C)	XCJ125C	XCJ126C	XCJ127C	XCJ128C	XCJ121C
Weight (kg)	0.052	0.053	0.057	0.057	0.059
Complementary characteristics not s	shown under general chara	acteristics (page	12)		
Switch actuation	On end		By 30° cam		
Operating force (maxi.)	1.9 N	1.3 N	2.3 N	1.6 N	2.4 N
Release force (mini.)	0.59 N	0.39 N	0.78 N	0.49 N	0.98 N
Operating frequency	120 operations p	er minute			
Actuation speed	0.01 mm/s50 c	m/s (at pin plunger)			
Mechanical durability	10 x 10 ⁶ operation	ons			
Cabling		inals (use cable lug 31.2 N.m / 7.081			
Operating diagrams					
Type of actuation					
Operating diagrams Contact operation contact closed contact open	0 8 10.5 C-NC C-NC C-NC	C-NC -NO -	- C-NC C-NO	C-NC C-NO	C-NO ►
	8 mm	C-NC C-NO	C-NO ◀	c-NC C-NO	C-NC C-NO

XC range

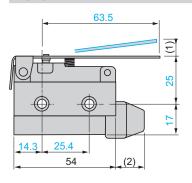
For light to medium duty applications, XCJ

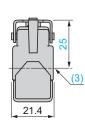
Dimensions in mm

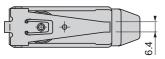
XCJ125C



XCJ126C







(1) 8.5 max. (2) 16.5 max.

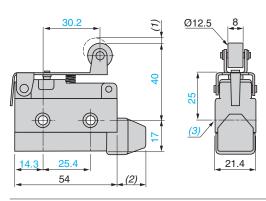
(3) 2 x Ø 4.2 XCJ127C

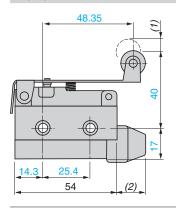
(1) 13.5 max.

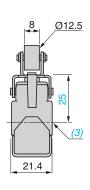
(

(2) 16.5 max.

XCJ128C



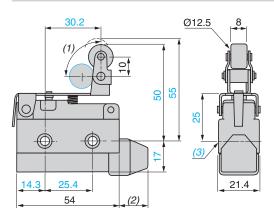




(1) 6.5 max. (2) 16.5 max. (3) 2 x Ø 4.2

(1) 11 max. (2) 16.5 max. (3) 2 x Ø 4.2

XCJ121C



(1) 90° max. (2) 16.5 max. (3) 2 x Ø 4.2

XC range For medium duty applications, XCE

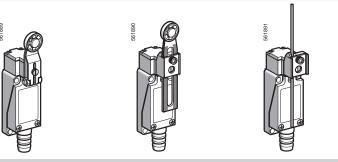
XCE (1 NO + 1 NC form Za)

With head for linear movement (plunger) operators



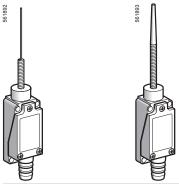
Page 17

With head for rotary movement (lever) operators



Page 18

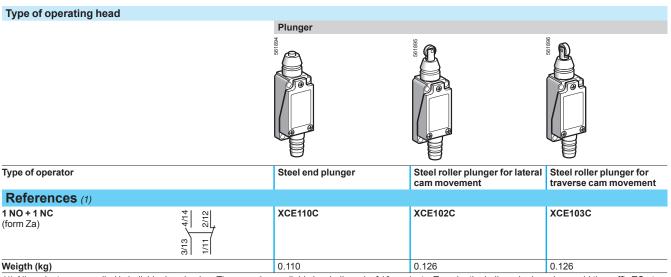
With head for multi-directional operators



		Page 19		
Environment				
Conforming to standards		IEC 60947-5-1		
Certifications		(€, CCC		
Ambient air temperature		For operation : - 25+ 70 °C, for storage: -40+ 70 °C		
Vibration resistance	Conforming to IEC 60068-2-6	1055 Hz, 3 mm double amplitude		
Shock resistance	Conforming to IEC 60068-2-27	30 gn, 11 ms, in the free position		
Degree of protection	Conforming to IEC 60529	IP 65		
Materials		Body and head: metal, cover: plastic		
Mechanical durability		10 x 10 ⁶ operations		
Cable entry		Flexible rubber cable gland suitable for cable Ø 69 mm		
Tightening torques	Body (M4 screws)	2.43.0 N.m / 21.2426.55 lb-in		
	Cover	0.50.6 N.m / 4.425.31 lb-in		
	Head (rotary type)	0.30.4 N.m / 2.653.54 lb-in		
	Roller lever (rotary type)	2.43.0 N.m / 21.2426.55 lb-in		
Contact block cha	racteristics			
Rated operational characte	eristics	\sim AC (Ue = 240 V, le = 3 A, lth = 10 A); DC (Ue = 220 V, le = 0.3 A)		

Rated operational characteristics	\sim AC (Ue = 240 V, le = 3 A, lth = 10 A); DC (Ue = 220 V, le = 0.3 A)
Rated insulation voltage	Ui=300V, pollution degree 3 complies with IEC 60947
Insulation resistance	> 100 mΩ at 500 V
Operating frequency	120 operations per minute
Electrical endurance	8 x 10 ⁵ operations
Contact resistance	≤25 mΩ
Cabling	Screw terminals, torque range 0.61.1 N.m / 5.318.85 lb-in Maximum clamping capacity 0.751.5 mm² per terminal

XC range For medium duty applications, XCE



⁽¹⁾ All products are supplied in individual packaging. They are also available in a bulk pack of 10 products. To order the bulk packed versions, add the suffix TQ at the end of product reference. Example XCE110CTQ. Obviously the indivisible order quantity for this version is 10.

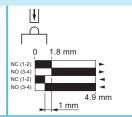
Complementary characteristics not shown under general characteristics (page 16)				
Switch actuation	On end			
Operating force (maxi.)	9 N			
Release force (mini.)	1.5 N			
Operating frequency	120 operations per minute			
Maximum actuation speed	0.5 m/s			
Minimum actuation speed	5 mm/s			
Mechanical durability	10 x 106 operations (For XCE102C and XCE103C, actuation by 30° cam: 1 million operations)			
Cabling	Flexible rubber cable gland suitable for cable Ø 69 mm			

Operating diagrams

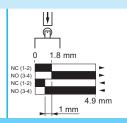
Type of actuation

Operating diagrams Contact operation

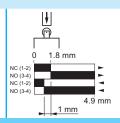
contact closed contact open



XCE102C



XCE103C



Dimensions in mm

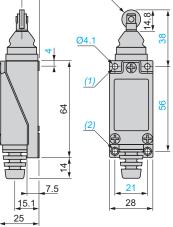
XCE110C Ø4.1 64 (2)4, 7.5 15.1 28

- (1) 2 holes M5 tapped 7 in depth. (2) 2 M5 tapped holes.
- (3) Stainless steel plunger Ø 7.

Ø4.1

(1) 2 holes M5 tapped 7 in depth. (2) 2 M5 tapped holes.

(3) Stainless steel roller Ø 12.5 x 3.8.

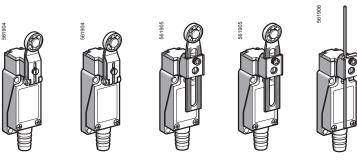


- (3) 14.8 64 7.5 15.1 28 25
- (1) 2 holes M5 tapped 7 in depth. (2) 2 M5 tapped holes.
- (3) Stainless steel roller Ø 12.5 x 3.8.



XC range For medium duty applications, XCE

Type of operating head Rotary



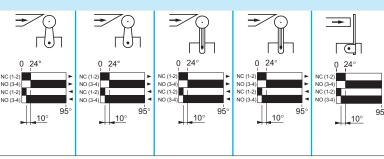
Type of operator		Thermoplastic roller lever	Steel roller lever	Variable length thermoplastic roller lever	Variable length steel roller lever	Round rod Ø 3 mm steel rod
References (1)						
1 NO + 1 NC (form Za)	3/13 4/14 1/11 2/12	XCE118C	XCE119C	XCE145C	XCE146C	XCE154C
Weigth (kg)		0.152	0.159	0.175	0.181	0.164

Complementary characteristics not shown under general characteristics (page 16)					
Switch actuation	By 30° cam	By any moving part			
Operating force (maxi.)	7.5 N				
elease force (mini.) 0.5 N					
Operating frequency	uency 120 operations per minute				
Maximum actuation speed	1 m/s				
Minimum actuation speed	9 mm/s for rotary type 5 mm/s for multi-directional type				
Mechanical durability	10 x 10 ⁶ operations				
Cabling	Flexible rubber cable gland suitable for cable Ø 69 mm Maximum clamping capacity 0.751.5 mm² per terminal				

Operating diagrams

Type of actuation

Operating diagrams
Contact operation
contact closed
contact open



⁽¹⁾ All products are supplied in individual packaging. They are also available in a bulk pack of 10 products. To order the bulk packed versions, add the suffix TQ at the end of product reference. Example XCE118CTQ.

Obviously the indivisible order quantity for this version is 10.



XC range For medium duty applications, XCE

Type of operating head **Multi-directional** Spring rod lever with thermoplastic end Type of operator "Cat's whisker" References (1) 1 NO + 1 NC XCE106C XCE181C (form Za) Weigth (kg) 0.108 0.109 Complementary characteristics not shown under general characteristics (page 16) By any moving part Operating force (maxi.) 1.5 N 0.04 N Release force (mini.) Operating frequency 120 operations per minute Maximum actuation speed Mechanical durability 4 x 106 operations Flexible rubber cable gland suitable for cable Ø 6...9 mm Maximum clamping capacity 1.5 mm² per terminal Cabling **Operating diagrams** Type of actuation Operating diagrams Contact operation contact closed contact open

⁽¹⁾ All products are supplied in individual packaging. They are also available in a bulk pack of 10 products. To order the bulk packed versions, add the suffix **TQ** at the end of product reference. Example **XCE181CTQ**.

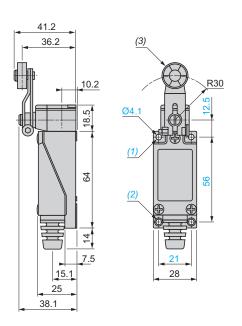
Obviously the indivisible order quantity for this version is 10.

XC range

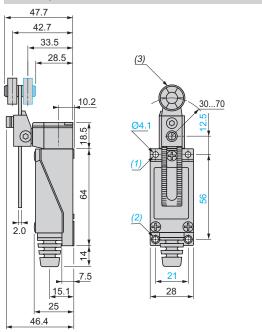
For medium duty applications, XCE

Dimensions in mm

XCE118C, XCE119C

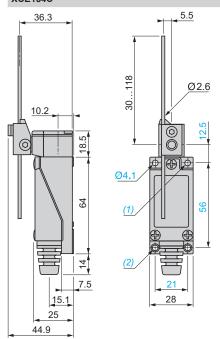


XCE145C, XCE146C



- (1) 2 holes M5 tapped 7 in depth. (2) 2 M5 tapped holes.
- (3) Nylon roller Ø 8 x 7 (roller can be rotated and locked in any position through 360°).
- (1) 2 holes M5 tapped 7 in depth.
- (3) Nylon roller Ø 8 x 7.

XCE154C



- (1) 2 holes M5 tapped 7 in depth. (2) 2 M5 tapped holes.

XC range For medium duty applications, XCE

Dimensions in mm XCE106C XCE181C 10.2 10.2 41.5 (3) Ø5.8 Ø4.1 Ø4.1 64 64 7.5 7.5 28 28 15.1 15.1 25 25

- (1) 2 holes M5 tapped 7 in depth. (2) 2 M5 tapped holes. (3) Stainless steel wire Ø 1.2.

- (1) 2 holes M5 tapped 7 in depth. (2) 2 M5 tapped holes. (3) Nylon rod.

XC Basic range Compact design, plastic, XCKN



Conforming to CENELEC EN 50047)













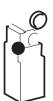






Page 23

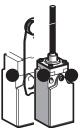
With head for rotary movement (lever) or multi-directional

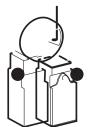


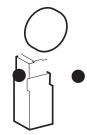










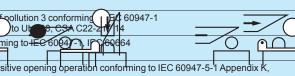


20 gn and

ا ا	₊	Page 24
Environment cha	racteristics	
Conformity to standards	Products	IEC 60947-5-1, EN 60947-5-1, UL 508, CSA C22-2 n° 14, EAC
1 1	Machine assemblies	IEC 60204-1, EN 60204-1
roduct certifications	4	LESA, CCC
Protective treatment	Version	Standard: "TC"
Ambient air temperature	For operation	- 25+ 70°C
\	For storage	-40+7
Vibration resistance	Conforming to IEC 60068-2-6	25 gn (10500 Hz) except XCKN●●08: 10 gn, XCKN●●39 and XCKN●●49: 15 gn
Shock resistance	Conforming to IEC 60068-2-27	50 gn (11 ms) except XCKN2•49•• and XCKN••39: 15 gn, XCKN2p08••: 20 gn ar XCKN2•45••: 35 gn
Electric shock protection		Class II conforming to IEC 61140 and NF C 20030
Degree of protection		IP 65 conforming to IEC 60520: IK 04 conforming to IEC 62262
Cable entry		Depending on model: tapped entry for ISO M20 x 1.5 or Fg 11 cable gland, ISO M 16 x 1.5 cable gland or PF 1/2 (G 1/2)
Materials	Bodies	Plastic
1 1	Heads	Plastic
Contact,block ch	aracteristics	
Rated operational charac	teristics	∼AC-15; A300 (Ue = 240 V, Ie = 3 A); Ithe = 10 A

	DC-13; R300 (Ue = 250 V, le = 0.1 A), conforming to IEC 60947-5-1 Appendix A, EN 60947-5-1
Rated insulation voltage 2-pole contact	Ui = 500 V degree of collution 3 conforming 134 60947-1 to Ut 38, CSA C22-27 14
Rated impulse withstand 2-pole contact	U imps 6 k roofigrming to HE 60047, IT 60064
	NC contacts with positive opening operation conforming to IEC 60947-5-1 Appendix EN 60947-5-1
Short-circuit protection	10 A cartridge fuse type gG (gl)

Screw clamp terminals



G (gl) Clamping capacity, min: 1 x 0.34 mm2, max: 2 x 1.5 mm²



Connection









XC Basic range Compact design, plastic, XCKN Complete switches with 1 cable entry

Type of head	Plunger (fixing by the body)				
Type of operator	Metal end plunger	Plastic roller plunger for lateral cam approach	Plastic roller plunger for traverse cam approach	Thermoplastic roller lever plunger, horizontal actuation in 1 direction	Thermoplastic roller lever plunger, vertical actuation in 1 direction
Sold and packed in lots of	20	20	20	20	20
References of complete switches with 1 IS					
2-pole NC + NO snap action	XCKN2110P20 2.5 4.5(P) 2.5 4.5(P) 2.5 4.5(P) 2.5 4.5(P) 2.5 5.5mm	XCKN2102P20 4.3(A) 7.8(P) 21.22 13-14 13	XCKN2103P20 4.3(A) 7.8(P) 21-22 13-14 21-22 13-14 0 mm	XCKN2121P20 (a) 9(A)15.9(P) (b) 15.9(P) (c) 21.22 (d) 21.22 (d) 21.22 (d) 21.22 (d) 21.22 (d) 21.22 (e) 21.22 (e) 21.22 (e) 31.22 (e) 4.115.9(P) (e) 5.2	XCKN2127P20 (9(B))15.9(P) (13-14) (13-14) (13-14) (13-14) (14-14) (15
2-pole NC + NO break before make, slow break	XCKN2510P20	XCKN2502P20	XCKN2503P20	XCKN2521P20 (10(A) 14.9(P) (13.72) (14.1 mm)	XCKN2527P20
2-pole NC + NC simultaneous, slow break	XCKN2710P20 2.8 4.2(P) 2.8 4.2(P) 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	-	-	XCKN2721P20 10 14.9(P) 11:22 0 mm	-
2-pole NC + NC snap action	XCKN2910P20	XCKN2902P20 3.9 (A) 8.9(P) 11-12 21-12 21-12 1	XCKN2903P20 3.9 (A) 8.9(P) 21-12 21-12 21-12 11	XCKN2921P20	-
Weight (kg)	0.065	0.065	0.065	0.070	0.070
Contact operation	closed open	(A) (B) = cam displa (P) = positive openi		→ NC contact with operation	positive opening
Characteristics					
Switch actuation	On end	By 30° cam			
Type of actuation	₩ C				
Maximum actuation speed	0.5 m/s	0.3 m/s		1 m/s	
Mechanical durability (in millions of operating cycles)	10				
Minimum force or torque For tripping For positive opening	15 N 30 N	12 N 20 N		6 N 10 N	
Cable entry	1 entry tapped M2	0 x 1.5 mm for ISO	cable gland, clampi	ng capacity 7 to 13 i	mm

References of complete switches with 1 Pg 11 cable entry

For complete switches with 1 Pg 11 cable entry replace P20 by **G11**. Example: XCKN2110P20 becomes **XCKN2110G11**.

Other cable entries

For complete switches with ISO M16 x 1.5 or PF 1/2 (G 1/2) cable entry, please consult our Customer Care Centre.

Other contacts

For complete switches with 2-pole contacts:

NO + NC make before break, slow break, NO + NO simultaneous, slow break, please consult our Customer Care Centre.

For complete switches with 3-pole contacts: NC + NO + NO snap action, NC + NC + NO snap action,

NC + NC + NO break before make, slow break, NC + NO + NO break before make, slow break, please consult our Customer Care Centre.



XC Basic range Compact design, plastic, XCKN Complete switches with 1 cable entry

Type of head		Rotary (fixing I	by the body)			Multi-directional		
Type of operator		Thermoplastic roller lever	Variable length thermoplastic roller lever	Thermoplastic roller lever, Ø 50 mm	Variable length thermoplastic roller lever, Ø 50 mm	Spring rod	"Cat's whisker"	
Sold and packed in lo		20	20	20	20	20	20	
References of	f complete switc	hes with 1 IS	$O M20 \times 1.5 c$	able entry				
2-pole I	NC + NO ction	XCKN2118P20 21:22 21:21 21:22 21:31 0 16° XCKN2118P20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	XCKN2145P20 25° 50°(P) 21-22 21-22 13-14 16° 70°	XCKN2139P20 25° 50°(P) 21-32 13-14 16° 70°	XCKN2149P20 25° 50°(P) 13-14 16° 70°	XCKN2108P20 25° 23-12 21-22 13-14 15°	XCKN2106P20 25° 21-22 13-14 15°	
	NC + NO vefore make, veak	XCKN2518P20 28° 47°(P) 21:21:22 13:14 0 38° 70°	XCKN2545P20 28° 47°(P) 21-22 13-14 0 38° 70°	XCKN2539P20 28° 47°(P) 21-22 13-14 0 38° 70°	XCKN2549P20 28° 47°(P) 21-22 13-14 0 38° 70°	-	-	
2-pole N slow br	NC + NC simultaneous, eak	XCKN2718P20 → 28° 47°(P) 211-12 21-22 0 90°	-	-	-	-	-	
2-pole I snap ad	NC + NC ction	XCKN2918P20 25° 55° (P) 21:22 21:22 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12 11:12	XCKN2945P20 25° 55° (P) 11-12 21-12 21-12 21-12 11-1	-	XCKN2949P20 25° 55° (P) 21-12 21-12 21-12 21-12 11-1	-	-	
Weight (kg)		0.085	0.090	0.110	0.115	0.085	0.075	
Contact operation		closed open		(A) (B) = cam displa (P) = positive openi		→ NC contact wit operation	h positive opening	
Characteristic	cs							
Switch actuation		By 30° cam				By any moving pa	rt	
Type of actuation		-				→		
Maximum actuation	speed	1.5 m/s				1 m/s (any direction	n)	
Mechanical durabilit	у	10 million operatin	g cycles			5 million operating	cycles	
Minimum force or	For tripping	0.1 N.m				0.13 N.m		
torque Cable entry	For positive opening	0.15 N.m	0 v 1 5 mm for ISO	cable gland, clampir	ng capacity 7 to 13	mm		

References of complete switches with 1 Pg 11 cable entry

For complete switches with 1 Pg 11 cable entry replace P20 by G11. Example: XCKN2118P20 becomes XCKN2118G11.

Other cable entries

For complete switches with ISO M16 x 1.5 or PF 1/2 (G 1/2) cable entry, please consult our Customer Care Centre.

Other contacts

For complete switches with 2-pole contacts: NO + NC make before break, slow break,

NO + NO simultaneous, slow break, please consult our Customer Care Centre.

For complete switches with 3-pole contacts:

NC + NO + NO snap action,
NC + NC + NO break before make, slow break,
NC + NO + NO break before make, slow break,
NC + NO + NO break before make, slow break, please consult our Customer Care Centre.



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Limit switches

XC Basic range Compact design, plastic, XCKN Complete switches with 1 cable entry

Dimensions XCKN2e10P20 XCKN2e02P20 XCKN2•03P20 Ø11 Ø11 12.5 25 75 85 25 20 30 30 30 30 30 30 XCKN2•21P20 XCKN2e27P20 (1) 1 tapped entry for ISOM20 x 1.5 or Pg 11 cable gland. (2) Ø: 2 elongated holes Ø 4.3 x 6.3 on 22 mm Ø14 Ø14 centres, 2 holes Ø 4.3 on 20 mm centres. 95 93. 30 30 30 12.5 _30_ XCKN2•18P20 XCKN2•45P20 XCKN2•39P20 XCKN2•49P20 42.3 84.5 10 39.8 38.1 40.4 Ø50 24 35.5... 5.5 Ø19 Ø19 53.6. 35.5 126 157 108. 132.6.. 108 25 25 (1) (1) 44.5 30_ 30 30 39.7 _30 _ 39.7 _ 30_ XCKN2•08P20 XCKN2•06P20 (1) 1 tapped entry for ISOM20 x 1.5 or Pg 11 cable gland. (2) Ø: 2 elongated holes Ø 4.3 x 6.3 on 22 mm centres, 2 holes Ø 4.3 on _Ø1.2 Ø6.4 20 mm centres. 182.6 196. (1)

30

30

Inductive proximity sensors

XS range Basic

Cylindrical, metal

Flush mountable

M18

53

M30

57

Sensing dist	ance Sn (mm)	2.5 M8	4 M12
Power supply		== 3-wire, 1224 \	V
Function		NO or NC	
Output		PNP or NPN	
Length (mm) fo	or pre-cabled versions	42	49
Connection	Pre-cabled (L = 2 m) (2)	•	•
	M8 connector, 3-pin	•	-
	M12 connector, 4-pin	•	•
Operating tem	perature	-25+70 °C	
Degree of prot	ection	IP 65 and IP 67	
Type reference	1	XS108BH•••	XS112BH•••

IP 65 and IP 67

XS108BH•••• XS112BH•••• XS118BH•••• XS130BH•••

Pages

⁽¹⁾ Sensors with an increased range are sold individually or are available in bulk packs on request. Please contact our Customer Care Centre.

⁽²⁾ Available in lengths of 3, 5 and 7 m, depending on model. Please contact our Customer Care Centre.

Standard range							
Flush mountable				Non flush mountable			
			rean in Assessment			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	recani lie XSE
1.5	2	5	10	2.5	4	8	15
M8	M12	M18	M30	M8	M12	M18	M30
== 3-wire, 1224 V				3-wire, 1224	4 V		
NO or NC				NO or NC			
PNP or NPN				PNP or NPN			
42	44	53	57	42	44	53	57
•	•	•	•	•	•	•	•
•	-	-	-	•	-	_	_
•	•	•	•	•	•	•	•
-25+70 °C				-25+70 °C			
IP 65 and IP 67				IP 65 and IP 67			
XS108BL•••	XS112BL•••	XS118BL•••	XS130BL•••	XS208BL•••	XS212BL•••	XS218BL•••	XS230BL•••
32 and 33				32 and 33			

General presentation

Inductive proximity sensors

XS range

Basic, cylindrical, increased range, flush mountable Three-wire DC, solid-state output

XS range Basic increased range

Rugged, compact sensors suitable for a variety of applications





XS range Basic inductive proximity sensors are used to detect metal objects without physical contact.

They are flush mountable as standard and suitable for all metal environments since they ensure a maximum sensing distance, even if there is a metal background.

These sensors are rugged and compact making them suitable for a variety of applications, including:

- Material handling
- Mobile equipment
- Packing
- Machine tools
- Escalators

They are available with the following connections:

- Pre-cabled, with 2 or 5 m cable, depending on the model
- M8 or M12 connector, for easy installation and maintenance

Excellent resistance to electromagnetic interference

- > Sensors compliant with standard IEC 60947-5-2
- > Tested for use in very harsh environments, beyond standard requirements
- Specifically, application tests conducted in an environment prone to interference, in the vicinity of variable speed drives or motors, demonstrated very good EMC immunity

3-wire — technology with NO or NC, PNP or NPN output

Advantages of 3-wire technology

These sensors comprise 2 wires for the DC supply and a third wire for the output signal.

- > PNP output: switching on the positive voltage load
- > NPN output: switching on the negative voltage load
- Protection against reverse polarity, overloads and short circuits
- > No residual current
- > Low voltage drop

Sold in lots

Depending on the model, XS range Basic sensors are sold:

- > Individually
- In various bulk quantities for ease of unpacking and less waste (1)

(1) Please contact our Customer Care Centre.











Inductive proximity sensors

XS range Basic, cylindrical, increased range, flush mountable Three-wire DC, solid-state output







XS112BHeeLe

XS112BH●●M12





XS118BH●●M12





XS130BH●●L●

XS130BH●●M12





	s, 3-wir			Doforonos	\A/=:
Sensing distance (Sn) mm	Function	Output	Connection	Reference	Weigl k
Ø 8, threa	ded M8 x 1				
2.5	NO	PNP	Pre-cabled (L = 2 m)	XS108BHPAL2	0.0
			M8 connector	XS108BHPAM8	0.0
			M12 connector	XS108BHPAM12	0.0
		NPN	Pre-cabled (L = 2 m)	XS108BHNAL2	0.0
			M8 connector	XS108BHNAM8	0.0
	N/C	PNP	Pre-cabled (L = 2 m)	XS108BHPBL2	0.0
			M8 connector	XS108BHPBM8	0.0
			M12 connector	XS108BHPBM12	0.0
•	aded M12 x				
ļ	NO	PNP	Pre-cabled (L = 2 m)	XS112BHPAL2	0.0
			Pre-cabled (L = 5 m)	XS112BHPAL5	0.1
			M12 connector	XS112BHPAM12	0.0
		NPN	Pre-cabled (L = 2 m)	XS112BHNAL2	0.0
			M12 connector	XS112BHNAM12	0.0
	N/C	PNP	Pre-cabled (L = 2 m)	XS112BHPBL2	0.0
			M12 connector	XS112BHPBM12	0.0
		NPN	Pre-cabled (L = 2 m)	XS112BHNBL2	0.0
			M12 connector	XS112BHNBM12	0.0
Ø 18, threa	aded M18 x	1			
1	NO	PNP	Pre-cabled (L = 2 m)	XS118BHPAL2	0.1
			Pre-cabled (L = 5 m)	XS118BHPAL5	0.1
			M12 connector	XS118BHPAM12	0.0
		NPN	Pre-cabled (L = 2 m)	XS118BHNAL2	0.1
			Pre-cabled (L = 5 m)	XS118BHNAL5	0.1
			M12 connector	XS118BHNAM12	0.0
	N/C	PNP	Pre-cabled (L = 2 m)	XS118BHPBL2	0.1
			M12 connector	XS118BHPBM12	0.0
		NPN	Pre-cabled (L = 2 m)	XS118BHNBL2	0.1
			M12 connector	XS118BHNBM12	0.0
Ø 30, threa	aded M30 x	1.5			
5	NO	PNP	Pre-cabled (L = 2 m)	XS130BHPAL2	0.1
			Pre-cabled (L = 5 m)	XS130BHPAL5	0.2
			M12 connector	XS130BHPAM12	0.0
		NPN	Pre-cabled (L = 2 m)	XS130BHNAL2	0.1
			M12 connector	XS130BHNAM12	0.0
	N/C	PNP	Pre-cabled (L = 2 m)	XS130BHPBL2	0.1
			M12 connector	XS130BHPBM12	0.0
		NPN	Pre-cabled (L = 2 m)	XS130BHNBL2	0.1
			M12 connector	XS130BHNBM12	0.0
Fixing	accesso	ories			
Description			For use with sensors	Reference	Weig I
ixing clan	nps		Ø 8	XSZB108	0.0
			Ø 12	XSZB112	0.0
			Ø 18	XSZB118	0.0
			Ø 30	XSZB130	0.0
Conne	ction ac	cesso	ries (1)		
Description		20000	Cable length	Reference	Weig
	-4		m	V70014444	I
Pre-wired, emale con			5	XZCPV1141L5	0.2
M12 connection, PVC	ctors		10	XZCPV1141L10	0.3
Pre-wired,			5	XZCPV0566L5	0.2
	nactore		10	V70D\/0500L40	0.3
emale con 18 connect			10	XZCPV0566L10	0.0

⁽¹⁾ For other connection accessories, visit our website: www.tesensors.com

Characteristics, connections, setting-up

Inductive proximity sensors

XS range

Basic, cylindrical, increased range, flush mountable Three-wire DC, solid-state output

Sensor type			XS1eeBHPeLe	XS1eeBHPeMe
			XS100BHN0L0	XS1••BHN•M•
Product certifications			UL, CSA, C€	
Connection	Pre-cabled		Cable length: 2 or 5 m, depending on model –	
	Connector		-	M8 or M12 connector, depending on model
Operating zone (1)	Ø 8	mm	02	
	Ø 12	mm	03.2	
	Ø 18	mm	06.4	
	Ø 30	mm	012	
Differential travel		%	115 of effective sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529		IP 65 and IP 67	
Storage temperature		°C	-40+85	
Operating temperature		°C	-25+70	
Materials	Case		Nickel plated brass	
	Cable		PVC (number and c.s.a. of wires: 3 x 0.14 mi	m²)
Vibration resistance	Conforming to IEC 60068-2-6		25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms	
Output state indication			Yellow LED, on rear	Yellow LED, 2 viewing ports at 180°
Rated supply voltage		V	== 1224 with protection against reverse po	plarity
Voltage limits (including ripple)		V	 1036	
Switching capacity		mA	≤ 200 with overload and short-circuit protecti	on
Voltage drop, closed state		٧	≤2	
Current consumption, no-load		mA	≤ 10	
Maximum switching frequency	Ø 8	Hz	2500	
	Ø 12	Hz	950	
	Ø 18	Hz	700	
	Ø 30	Hz	200	
Delays	First-up	ms	≤ 15	
	Response	ms	≤ 0.3	
	Recovery	ms	≤0.3	

Connections

Connector M8 M12

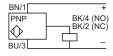
1 4



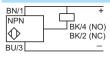
Pre-cabled

BU: Blue BN: Brown BK: Black

PNP



NPN



For M8 connectors, NO and NC outputs on terminal 4

Setting-up precautions

Minimum mounting distances (mm)









Sensors		Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø8	XS108BH	e ≥ 5	e ≥ 30	e ≥ 8	_
Ø 12	XS112BH	e ≥ 8	e ≥ 50	e ≥ 12	-
Ø 18	XS118BH	e ≥ 16	e ≥ 100	e ≥ 25	-
Ø 30	XS130BH	e ≥ 30	e ≥ 180	e ≥ 30	h ≥ 2

(1) See detection curves on next page.

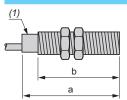


Inductive proximity sensors

XS range

Basic, cylindrical, increased range, flush mountable Three-wire DC, solid-state output

Sensor dimensions XS1 • BH • •



		Pre-ca	Pre-cabled (mm)		M8 connector (mm)		M12 connector (mm)	
		а	b	а	b	а	b	
Ø8	XS108BH●●	42	33	51	34	61	40	
Ø 12	XS112BH●●	49	36		_	61	39	
Ø 18	XS118BH●●	53	41		_	64	43	
Ø 30	XS130BH●●	57	44		_	68	47	

(1) LED

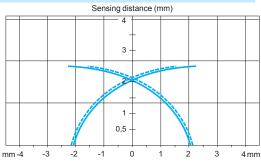
Fixing clamp dimensions XSZB108, XSZBB112, XSZBB118 and XSZBB130 38.3

100, 732	00, A32DD 112, A32DD 110 and A32DD 130							
		а	a1	b	b1	b2	Ø	
Ø8	XSZB108	19.9	14.5	14	12.5	7.5	8	
Ø 12	XSZB112	21.9	14.5	16	15.5	8.5	12	
Ø 18	XSZB118	26	15.7	22.3	20.1	11.5	18	
Ø 30	XSZB130	39	21.7	35.5	31	18.5	30	

^{(1) 2} elongated holes Ø 4 x 8 mm

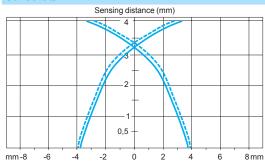
Detection curves

Sensors Ø 8



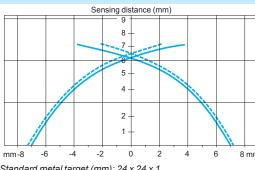
Standard metal target (mm): 8 x 8 x 1 Operating zone (mm): 0...2

Sensors Ø 12



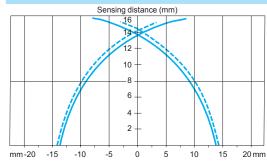
Standard metal target (mm): 12 x 12 x 1 Operating zone (mm): 0...3.2

Sensors Ø 18



Standard metal target (mm): 24 x 24 x 1 Operating zone (mm): 0...6.4

Sensors Ø 30



Standard metal target (mm): 45 x 45 x 1 Operating zone (mm): 0...12

pick-up points

drop-out points (object approaching from the side)

Inductive proximity sensors
XS range, general purpose
Basic, cylindrical, metal, flush and non flush mountable
Three-wire DC, solid-state output

			Sensing distance (Sn	Function	Output	Connection	Reference	Weight			
			mm					kg			
			Ø 8, threaded M8 x 1								
			Three-wire — 12-24 V, flush mountable								
E 00.145 00.145	(5) 144-15 301-108 34-12-15		1.5	NO	PNP	Pre-cabled (L = 2 m)	XS108BLPAL2	0.035			
T		(SE) Teleministry XS108				Pre-cabled (L = 5 m)	XS108BLPAL5	0.105			
						M8 connector	XS108BLPAM8	0.008			
XS108BL●●L●	XS108BL●●M8	XS108BL●●M12				M12 connector	XS108BLPAM12	0.015			
	XOTOOBLOOM	7.0700220072			NPN	Pre-cabled (L = 2 m)	XS108BLNAL2	0.035			
						M12 connector	XS108BLNAM12	0.015			
			Three-wire =	= 12-24 V, n	on flush r	mountable					
		2.5	NO	PNP	Pre-cabled (L = 2 m)	XS208BLPAL2	0.035				
					Pre-cabled (L = 5 m)	XS208BLPAL5	0.105				
	(S) Telestric XS 2088 (So 12 - 12 - 12 - 12 - 12 - 12 - 12 - 12				M8 connector	XS208BLPAM8	0.008				
						M12 connector	XS208BLPAM12	0.015			
	•				NPN	Pre-cabled (L = 2 m)	XS208BLNAL2	0.035			
XS208BL●●L●	XS208BL●●M8	XS208BL●●M12	Ø 12, threa	ded M12	c 1						
			Three-wire =	Three-wire — 12-24 V, flush mountable							
			2	NO	PNP	Pre-cabled (L = 2 m)	XS112BLPAL2	0.070			
						Pre-cabled (L = 3 m)	XS112BLPAL3	0.095			
						Pre-cabled (L = 5 m)	XS112BLPAL5	0.140			
	ATT.	,				M12 connector	XS112BLPAM12	0.015			
Telones 2 5112B 112 449					NPN	Pre-cabled (L = 2 m)	XS112BLNAL2	0.070			
	C W Tolera					M12 connector	XS112BLNAM12	0.015			
	Un: 12 20V			NC	PNP	Pre-cabled (L = 2 m)	XS112BLPBL2	0.070			
						M12 connector	XS112BLPBM12	0.015			
XS112BL●●L●	XS112BL	•M12	Three-wire =	= 12-24 V , n	on flush r	mountable					
			4	NO	PNP	Pre-cabled (L = 2 m)	XS212BLPAL2	0.070			
						Pre-cabled (L = 5 m)	XS212BLPAL5	0.140			
						M12 connector	XS212BLPAM12	0.015			
					NPN	Pre-cabled (L = 2 m)	XS212BLNAL2	0.070			
		•				Pre-cabled (L = 7 m)	XS212BLNAL7	0.185			
5212B		•				M12 connector	XS212BLNAM12	0.015			
	C (a) Takens			NC	PNP	Pre-cabled (L = 2 m)	XS212BLPBL2	0.070			
	XS2 128 Ue: 12 24V					Pre-cabled (L = 5 m)	XS212BLPBL5	0.140			
					NPN	Pre-cabled (L = 2 m)	XS212BLNBL2	0.070			
	1.000							_			

XS212BL••L•

XS212BL●●M12

Inductive proximity sensors
XS range, general purpose
Basic, cylindrical, metal, flush and non flush mountable
Three-wire DC, solid-state output











XS218BLeeLe







Sensing distance (Sn	Function	Output	Connection	Reference	Masse
mm					kg
Ø 18, threa					
Three-wire =	= 12-24 V, f l NO	l ush mou r PNP	ntable Pre-cabled (L = 2 m)	XS118BLPAL2	0.105
3	NO	FINE			
			Pre-cabled (L = 5 m)	XS118BLPAL5	0.175
			M12 connector	XS118BLPAM12	0.035
		NPN	Pre-cabled (L = 2 m)	XS118BLNAL2	0.105
			Pre-cabled (L = 5 m)	XS118BLNAL5	0.175
			M12 connector	XS118BLNAM12	0.035
	NC	PNP	Pre-cabled (L = 2 m)	XS118BLPBL2	0.105
			M12 connector	XS118BLPBM12	0.035
Three-wire	12-24 V , n	on flush r	nountable		
8	NO	PNP	Pre-cabled (L = 2 m)	XS218BLPAL2	0.105
			Pre-cabled (L = 5 m)	XS218BLPAL5	0.175
			M12 connector	XS218BLPAM12	0.035
		NPN	Pre-cabled (L = 2 m)	XS218BLNAL2	0.105
			Pre-cabled (L = 5 m)	XS218BLNAL5	0.175
			Pre-cabled (L = 7 m)	XS218BLNAL7	0.220
			M12 connector	XS218BLNAM12	0.035
	NC	PNP	Pre-cabled (L = 2 m)	XS218BLPBL2	0.105
		NPN	Pre-cabled (L = 2 m)	XS218BLNBL2	0.105
Ø 30, threa	ded M30	c 1.5			
Three-wire	= 12-24 V, f	lush mour	ntable		
10	NO	PNP	Pre-cabled (L = 2 m)	XS130BLPAL2	0.165
			M12 connector	XS130BLPAM12	0.075
		NPN	Pre-cabled (L = 2 m)	XS130BLNAL2	0.165
			Pre-cabled (L = 3 m)	XS130BLNAL3	0.190
			M12 connector	XS130BLNAM12	0.075
	NC	PNP	Pre-cabled (L = 2 m)	XS130BLPBL2	0.165
			M12 connector	XS130BLPBM12	0.075
Three-wire	= 12-24 V, n	on flush r	nountable		
15	NO	PNP	Pre-cabled (L = 2 m)	XS230BLPAL2	0.155
			Pre-cabled (L = 5 m)	XS230BLPAL5	0.225
			M12 connector	XS230BLPAM12	0.085
		NPN	Pre-cabled (L = 2 m)	XS230BLNAL2	0.155
			Pre-cabled (L = 7 m)	XS230BLNAL7	0.225
			M12 connector	XS230BLNAM12	0.085
	NC	PNP	Pre-cabled (L = 2 m)	XS230BLPBL2	0.155

References

Inductive proximity sensors
XS range, general purpose
Basic, cylindrical, metal, flush and non flush mountable
Three-wire DC, solid-state output

Accessories



XSZB1●●



Fixing access	ories (1)		
Description	For use with sensors	Reference	Weight kg
Fixing clamps	Ø 8	XSZB108	0.006
	Ø 12	XSZB112	0.006
	Ø 18	XSZB118	0.010
	Ø 30	XSZB130	0.020

Cabling accesso	ries (2)		
Description	Length of cable	Reference	Weight kg
Pre-wired, straight, female connectors	5	XZCPV1141L5	0.210
M12 connectors, 4 pins PVC cable	10	XZCPV1141L10	0.390
Pre-wired, straight, female connectors	5	XZCPV0566L5	0.210
M8 connectors, 3 pins PVC cable	10	XZCPV0566L10	0.390

⁽¹⁾ See dimensions on page 31.

 $⁽²⁾ For other connection accessories, {\it visit our website: www.tesensors.com}$

Characteristics, schemes

Inductive proximity sensors
XS range, general purpose
Basic, cylindrical, metal, flush and non flush mountable Three-wire DC, solid-state output

Sensor type				XS1eeBLPeLe XS1eeBLNeLe	XS1eeBLPeMe XS1eeBLNeMe	XS2eeBLPeL XS2eeBLNeL	XS2eeBLPeMe XS2eeBLNeMe	
Product certif	fications			UL, CSA, C€	7.0 10022.100	7.020022.102	7.020022.101110	
Connection		Pre-cabled		Length 2, 3 or 5 m, depending on model	-	Length 2, 5 or 7 m, depending on model	_	
		Connector		-	M8 on Ø 8 M12 on Ø 8, Ø 12, Ø 18 and Ø 30	-	M8 on Ø 8 M12 on Ø 8, Ø 12 Ø 18 and Ø 30	
Operating zor	ne (1)	Ø 8	mm	01.2		02		
		Ø 12	mm	01.6		03.2		
		Ø 18	mm	04		06.4		
		Ø 30	mm	08		012		
Differential tra	avel		%	115 of effective sens	sing distance (Sr)			
Degree of pro	tection	Conforming to IEC 60529		IP 65 and IP 67				
Storage temp	erature		°C	- 40+ 85				
Operating ten			°C	- 25+ 70				
Vaterials		Case		Nickel plated brass				
		Cable		PVC 3 x 0.14 mm ² except Ø 8: 3 x 0.11 mm ²	_	PVC 3 x 0.14 mm ² except Ø 8: 3 x 0.11 mm ²	_	
Vibration resistance Conforming to IEC 60068-2-6				25 gn, amplitude ± 2 mm (f = 10 to 55 Hz)				
Shock resista	ance	Conforming to IEC 60068-2-27		50 gn, duration 11 ms				
Output state i	indication			Yellow LED, on rear	Yellow LED: 2 viewing ports at 180°	Yellow LED, on rear	Yellow LED: 2 viewing ports at 180°	
Rated supply	voltage		V	== 1224 with protec	tion against reverse po	olarity		
oltage limits	(including ripple)		V	 1036				
Switching cap	pacity		mA	≤ 200 with overload and short-circuit protection				
/oltage drop,	closed state		٧	≤2				
Current cons	umption, no-load		mA	≤ 10				
Residual curr	ent, open state		mA	_				
Maximum swi	itching frequency	Ø 8	Hz	2500		2500		
		Ø 12	Hz	2500		1200		
		Ø 18	Hz	1200		500		
		Ø 30	Hz	500		300		
Delays	First-up		ms	≤ 15		≤ 15		
,	Response	Ø 8	ms	≤ 0.3		≤0.3		
	Пооролю	Ø 12	ms	≤ 0.1		≤0.1		
		Ø 18	ms	≤ 0.1		≤0.1		
		Ø 30	ms	≤ 0.1		≤0.1		
	Deserve							
	Recovery	Ø 8	ms	≤ 0.3		≤0.3		
		Ø 12	ms	≤ 0.15		≤0.4		
		Ø 18	ms	≤ 0.3		≤1		
		Ø 30	ms	≤1		≤1.4		
Wiring so								
Connector		Pre-cabled	PNP			NPN		
4	M12	BU: Blue BN: Brown BK: Black	BN/1 PNP BU/3	BK/4 (NO) BK/2 (NC)		BN/1		

For M8 connectors, NO and NC outputs on terminal 4

⁽¹⁾ Detection curves, see page 37.

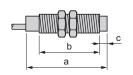
Inductive proximity sensors

XS range, general purpose Basic, cylindrical, metal, flush and non flush mountable Three-wire DC, solid-state output

Setting-up Minimum mounting distances (mm) Sensors Side by side Face to face Facing a metal object Mounted in a metal support XS108BL Ø 8 flush e ≥ 18 e ≥ 4,5 d ≥ 8 h ≥ 0 mountable \emptyset 8 non flush XS208BL e ≥ 10 e ≥ 30 e ≥ 7,5 $d \! \ge \! 24 \quad h \! \ge \! 5$ mountable Ø 12 flush XS112BL e ≥ 4 e ≥ 24 e ≥ 6 $d\geqslant 12 \quad h\geqslant 0$ mountable Ø 12 non flush XS212BL e ≥ 16 e ≥ 48 e ≥ 12 d≥36 h≥8 mountable Ø 18 flush XS118BL e ≥ 10 e ≥ 60 e ≥ 15 d≥18 h≥0 mountable Ø 18 non flush XS218BL e ≥ 16 e ≥ 96 e ≥ 24 d≥54 h≥16 mountable Ø 30 flush XS130BL d≥30 h≥0 e ≥ 20 e ≥ 120 e ≥ 30 mountable Ø 30 non flush XS230BL d≥90 h≥30 e ≥ 60 e ≥ 180 e ≥ 45

Dimensions

mountable



		Flus	h mountabl	le in metal					
Sensors		Pre-cabled (mm)			M8 connector (mm)			M12 connector (mm)	
		а	b	а	b			а	b
Ø8	XS108BL	42	33	50	34			61	40
Ø 12	XS112BL	44	31		-			55	34
Ø 18	XS118BL	53	41		_			64	43
Ø 30	XS130BL	57	44		_			68	47

		Non	Non flush mountable in metal							
Sensors			Pre-cabled (mm)			M8 connector (mm)			M12 connector (mm)	
		а	b	С	а	b	С	а	b	С
Ø 8	XS208BL	44	31	4	50	31	4	61	36	4
Ø 12	XS212BL	44	26	5		-	-	55	29	5
Ø 18	XS218BL	53	33	8		_	-	64	35	8
Ø 30	XS230BL	57	32	13		_	_	68	34	13

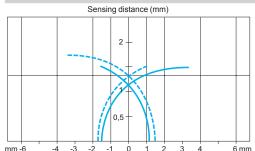
Inductive proximity sensors

XS range, general purpose Basic, cylindrical, metal, flush and non flush mountable Three-wire DC, solid-state output

Detection curves

Ø8 sensors

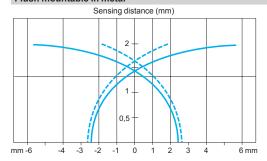
Flush mountable in metal



Standard steel target (mm): 8 x 8 x 1 Operating zone (mm): 0...1.2

Ø 12 sensors

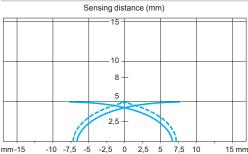
Flush mountable in metal



Standard steel target (mm): 12 x 12 x 1 Operating zone (mm): 0...1.6

Ø 18 sensors

Flush mountable in metal



Standard steel target (mm): 18 x 18 x 1

Operating zone (mm): 0...4

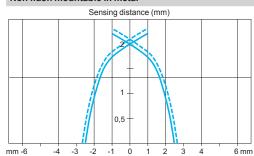
Ø 30 sensors Flush mountable in metal

Sensing distance (mm) 15 10 8 5 2,5 —

Standard steel target (mm): 30 x 30 x 1 Operating zone (mm): 0...8

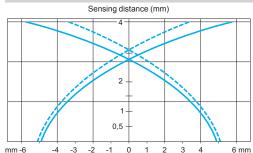
-10 -7,5 -5 -2,5 0 2,5

Non flush mountable in metal



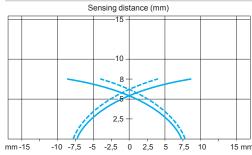
Standard steel target (mm): 8 x 8 x 1 Operating zone (mm): 0...2

Non flush mountable in metal



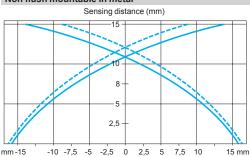
Standard steel target (mm): 12 x 12 x 1 Operating zone (mm): 0...3.2

Non flush mountable in metal



Standard steel target (mm): 24 x 24 x 1 Operating zone (mm): 0...6.4

Non flush mountable in metal



Standard steel target (mm): 45 x 45 x 1 Operating zone (mm): 0...12

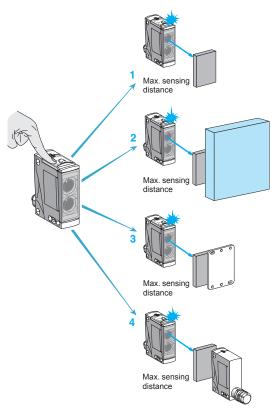
pick-up points

--- drop-out points (object approaching from the side)

15 mm

XU range

Multimode: Simplicity through innovation



Principle

In proposing multimode products, Telemecanique Sensors offers simplicity through innovation.

■ With the multimode function, a single product meets all the requirements for optical detection.

Effectively, by simply pressing the "Teach mode" button, the sensor automatically acquires optimum configuration for the application requirements

- Diffuse system detection of object.
- Diffuse system, with background suppression, detection of object.
- Reflex system (reflector accessory) detection of object.
- Thru-beam system, on optical receiver (transmitter accessory for thru-beam use), detection of object.
- In addition to this, a multimode sensors also means:
- □ improved performance:

maximum sensing distance guaranteed and optimised for each application,

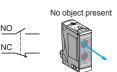
□ simplified use:

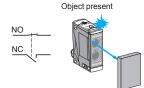
intuitive setting-up plus less and easier maintenance,

□ lower costs:

the number of references is divided by 10 and, consequently, selection and supply is simplified and storage costs significantly reduced,

□ guaranteed maximum productivity.

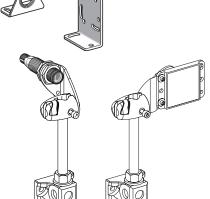




Straightforward NO or NC output

- Irrespective of the detection mode used (diffuse, reflex, thru-beam, etc.), the outputs become either NO or NC (1).
- A multimode sensor means immediate and intuitive setting-up that is accessible to all.
- (1) The sensor is supplied in NO configuration. NO or NC selection is performed by simply pressing the Teach mode button.





Fixing accessories

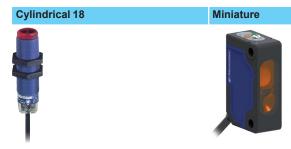
A complete range of inexpensive mounting accessories (clamps, traditional or 3D brackets, etc.) is available that provides solutions for all installation and adjustment problems



XU range

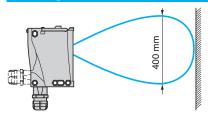
Multimode: Simplicity through innovation

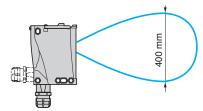
Design

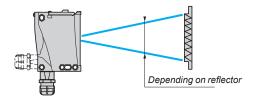


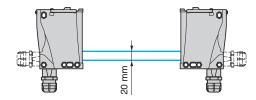
Dimensions (w	k h x	d) in mm	M18 x 64	12 x 34 x 20
Maximum sensing distance		Without accessory with background suppression	0.12	0.10
in m		Without accessory	0.4	0.55
		With polarised reflector	3	4
		With thru-beam accessory	20	14
Supply	===	Solid-state output		
	\sim	Relay output	_	_
Connection		Pre-cabled		
		Connector		
		Screw terminals	_	_
Sensor type			XUB0	XUM0
			66 to 69	52 to 55

Sensing distances (see table above)









Sensing distance without accessory with background suppression

- Without accessory, the multimode sensor detects objects irrespective of their colour or background.
- A clean environment is recommended

Sensing distance without accessory

■ Beyond the sensing distance with background suppression, the same multimode sensor without accessory detects objects but may be influenced by the backgrounds and colour of the objects to be detected.

Sensing distance with polarised reflector

- By installing a reflector opposite, the same multimode sensor detects objects irrespective of their shininess and colour.
- The size of the reflector must be smaller than that of the object to be detected.
- The larger the area of the reflector the longer the sensing distance.

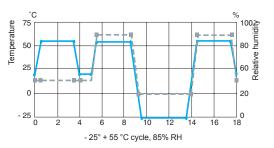
Sensing distance with thru-beam transmitter accessory

- After setting-up and connecting a thru-beam transmitter accessory opposite, the same multimode sensor detects objects irrespective of their shininess, colour or background.
- The detection distance is a maximum.
- The sensor and the thru-beam transmitter must be carefully aligned.
- Good resistance to accumulation of dirt and dust.

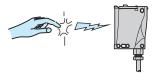


XU range

Standards and certifications Parameters related to the environment

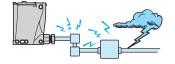


Temperature °C Relative humidity %









Recommendation

The sensors detailed in this catalogue are designed for use in standard industrial applications relating to presence detection.

These sensors do not incorporate the required redundant electrical circuit enabling their usage in safety applications.

For safety applications, please refer to our "Safety solutions using Preventa" catalogue.

Quality control

Our photo-electric sensors are subject to special precautions in order to guarantee their reliability in the most arduous industrial environments.

Qualification

- □ The product characteristics stated in this catalogue are subject to a qualification procedure carried out in our laboratories.
- □ In particular, the products are subjected to **climatic cycle** tests for 3000 hours whilst powered-up to verify their ability to maintain their characteristics over time.

■ Production

- $\hfill \square$ The electrical characteristics and sensing distances at both ambient temperature and extreme temperatures are 100% checked
- ☐ Products are randomly selected during the course of production and subjected to **monitoring** tests relating to all their characteristics.

■ Customer returns

 $\ \square$ If, in spite of all these precautions, defective products are returned to us, they are subject to systematic analysis and corrective actions are implemented to eliminate the risks of the fault recurring.

Immunity to ambient light

■ XU photo-electric sensors use the pulsed light principle. This provides a high degree of immunity to spurious light that conforms to standard IEC 60947-5-2.

Resistance to electromagnetic interference

The photo-electric sensors are tested in accordance with the recommendations of the standard IEC 60947-5-2

■ Electrostatic discharges

IEC/EN 61000-4-2

= 8 kV version, level 3

■ Radiated electromagnetic fields (electromagnetic waves) IEC/EN 61000-4-3

10 V/metre, level 3

■ Fast transients in salvos (motor start/stop interference)

IEC/EN 61000-4-4

2 kV. level 4

■ Impulse voltages, lightning

IEC 60947-5-2

 \approx 2.5 kV version = 1 kV version

Mechanical shock resistance

The sensors are tested in accordance with standard IEC 60068-2-27, 30 gn, duration 11 ms.

Vibration resistance

The sensors are tested in accordance with standard IEC 60068-2-6, 7 gn, amplitude \pm 1.5 mm, f = 10...55 Hz.

Resistance to chemicals in the environment

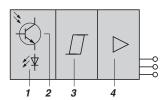
- Owing to the very wide range of chemicals encountered in industry, it is very difficult to give general guidelines common to all sensors.
- To ensure lasting efficient operation, it is essential that any chemicals coming into contact with the sensors will not affect their casing and, in doing so, prevent their reliable operation (please refer to the characteristics pages for the various sensors).

In all cases, the materials selected (see product characteristics) provide satisfactory compatibility in most industrial environments (for further information, please consult our Customer Care Centre).

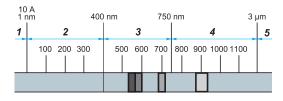


XU range

Principle of optical detection

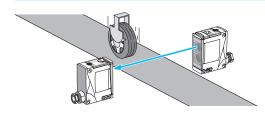


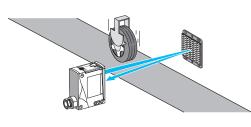
- 1 Light beam transmitter
- 2 Light beam receiver
- 3 Signal processing stage
- 4 Output stage

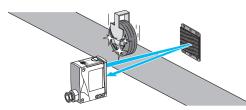


1 X rays, 2 Ultraviolet, 3 Visible light, 4 Near infrared, 5 Far infrared

Detection systems







Composition of a photo-electric sensor

A photo-electric sensor basically comprises a light beam transmitter (light-emitting diode) and a light-sensitive receiver (photo-transistor).

A light-emitting diode is an electronic semi-conductor component that emits light when an electric current flows through it. This light can be visible or invisible, depending on the transmission wavelength.

Detection occurs when an object enters the transmitted light beam and, in so doing, affects the intensity of the light at the receiver. As the light intensity at the receiver decreases a point is reached whereby the output of the sensor changes state.

Light spectrum

Depending on the model and application requirements, the transmission beam is either non visible infrared (most common case) or ultraviolet (detection of luminescent materials). It may also be visible red or green (colour mark reading etc.) and laser red (long sensing distance and short focal length).

Modulation

The advantage of LEDs is their very fast response. To render the system insensitive to ambient light, the current flowing through the LED is modulated so as to produce a pulsed light transmission.

Only the pulsed signal will be used by the photo-transistor and processed to control the load.

Thru-beam system or multimode with thru-beam accessory

Advantages

- □ Long sensing distance(up to 60 m).
- □ Very precise detection, high repeat accuracy.
- □ Detection not affected by colour of object.
- ☐ Good resistance to difficult environments (dust, grime, etc.).

■ Drawbacks

- 2 units to be wired.
- ☐ The object to be detected must be opaque.
- $\hfill \Box$ Precise alignment required, which can be difficult since the sensor transmits in the infrared range (invisible).

■ Operating precautions

□ When several sensors are used, care must be taken to ensure that no sensor is disrupted by another sensor (e.g. alternate mounting of transmitter/receiver etc.).

Advantages of multimode sensor with thru-beam accessory

- Easy alignment
- ☐ The sensor transmits in the visible red range during the alignment phase.
- ☐ 3 LEDs providing setting-up assistance.

Polarised reflex system or multimode with reflector accessory

Advantages

- ☐ Medium sensing distance (up to 15 m).
- □ Precise detection.
- $\hfill\Box$ Only one unit to be wired.
- □ Detection not affected by colour of object.
- ☐ Visible red beam transmission.

■ Drawbacks

- □ Precise alignment required.
- The object to be detected must be opaque and larger than the reflector.

■ Operating precautions

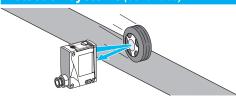
- When several sensors are used, they must be aligned in such a manner that no sensor is disrupted by another sensor.
- ☐ For short distance detection use a reflector with large trihedrons, type XUZC24.
- ☐ For long distance detection use a reflector XUZC50 or XUZC80.
- ☐ To increase the sensing distance use reflector XUZC100.
- $\hfill\Box$ If reflective tape is used, use rolls of tape XUZB1 or XUZB15 which are specially adapted for polarised reflex systems.

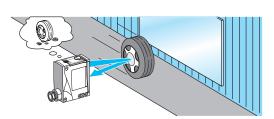
Advantages of multimode sensor with reflector accessory

- Easy alignment
- □ 3 LÉDs providing setting-up assistance.
- ☐ The anti-interference function enables 2 sensors to be used without specific alignment precautions.
- Semi-transparent objects can be detected by using the teach mode function.

XU range

Detection systems (continued)

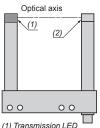




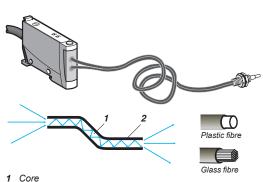


Positioning recommendations for sensor with background suppression

Specific systems



(2) Output LED



Sheath

Diffuse system or multimode

Advantage

Only one unit to be wired.

Drawbacks

- Short sensing distance.
- Sensitivity to object or background colour differences.
- Object sighting line difficult since the sensor transmits in the infrared range (invisible).

Operating precautions

When several sensors are used, they must be aligned in such a manner that no sensor is disrupted by another sensor.

Advantages of a multimode sensor

- □ Easy alignment:
- the sensor transmits in the visible red range during the alignment phase,
- 3 LEDs providing setting-up assistance,
- the anti-interference function enables 2 sensors to be used without specific alignment
- Refined detection: the position of the object can be detected using the teach mode.

Diffuse, with or without background suppression, system or multimode

Advantages

- Only one unit to be wired.
- Detection not affected by colour of object or background.

Drawbacks

- Short sensing distance.
- □ Object sighting line difficult since the sensor transmits in the infrared range (invisible).

Operating precautions

Detection can be affected by the object's direction of movement. To overcome this phenomenon (the hat effect), it is recommended that the sensor is mounted so that the object simultaneously breaks the beam of both lenses

☐ When several sensors are used, they must be aligned in such a manner that no sensor is disrupted by another sensor

■ Advantages of a multimode sensor

- □ Easy alignment:
- the sensor transmits in the visible red range during the alignment phase,
- 3 LEDs providing setting-up assistance, the anti-interference function enables 2 sensors to be used without specific alignment
- the hat effect is minimised using the background teach mode.
- ☐ Refined detection: the position of the object can be detected using the teach mode.

Optical forks

- Constructed from metal, the optical fork is a robust sensor that is particularly suited to conveying and packaging applications and detection of labels
- Rugged optical detection device not requiring alignment in thru-beam mode.
 The beam from the transmitter limb is transmitted to the receiver limb. Due to its construction, only one connection is required as opposed to two for a traditional thru-beam function.
- The transmission sources are LEDs of various technologies:
- Red for much improved efficiency during adjustment and maintenance
- Red laser for detection of transparent materials or very small parts
- Infrared, particularly for optical frames
- Ultrasonic for detection of transparent labels (clear on clear)
- The beam is adjustable or fixed depending on the version. Adjustment enables the sensitivity to be altered and, therefore, detection of small parts down to dimensions of less than tenths of millimetres (minimum size of detectable object: 0.05 mm).
- The high switching frequency (from 4 kHz up to 25 kHz) is very useful in industrial applications involving high operating rates.

Fibre optics

- The fibre acts as a light conductor. Light rays entering the fibre at a certain angle are conveyed to the required location, with minimum loss.
- Separate amplifier
- Size kept to minimum.
- This system enables detection of very small objects (approximately 1 mm).
- □ And, detection is very precise.

The core of the fibre is flexible plastic (PMMA). In general, there is only a single fibre of diameter 0.25 to 1 mm, depending on the model.

- □ Fibres are used with amplifiers transmitting red light.
- □ Minimum bend radius:
- 10 mm for fibres with 0.25 mm diameter core,
- 25 mm for fibres with 1 mm diameter core.
- Advantages: fibres can be cut to the required length.

Glass fibres

☐ The core of the fibre is silica. For maximum flexibility, each fibre comprises numerous strands that are approximately 50 µ in diameter.

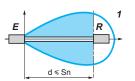
- □ Fibres are used with amplifiers transmitting infrared or red light.
- ☐ Minimum bend radius:
- 10 mm with plastic sheath,
- 90 mm with stainless steel sheath.

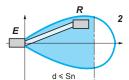
Advantages

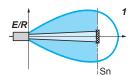
- ☐ Fibres suitable for use at high temperatures (250 °C).
- ☐ Fibres with stainless steel sheath provide protection against mechanical impact and crushing

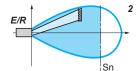
XU range

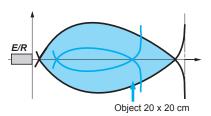
Detection curves



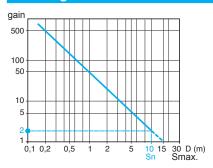




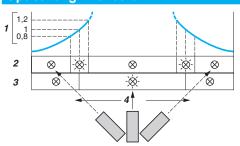




Excess gain



Optical alignment aid



Detection distance using reflector

Thru-beam system

- The zone indicates the positioning tolerance of the receiver.
- zone represents the usable sensing zone of the system. Any opaque object entering this zone breaks the beam and causes the sensor's output to change state.
- Ideal detection
- Acceptable detection
- T = transmitter
- R = receiver

Polarised reflex system

- zone indicates the positioning tolerance of the reflector.
- zone represents the usable sensing zone of the system. Any opaque object entering this zone breaks the beam and causes the sensor's output to change state.
- Ideal detection
- Acceptable detection
- T = transmitter
- R = receiver

Diffuse, with or without background suppression, system

zone represents the sensor's sensitivity zone

All of this zone is usable: any object that is adequately reflective entering this zone, in the direction of the arrow, will cause the sensor's output to change state. The black line corresponds to a light colour surface and the blue line to a darker colour surface.

- A test using the object to be detected will determine the zone of sensitivity in relation to its reflection coefficient.
 —— White 90% object
- Grey 18% object

For specific aspects of diffuse systems see page 42.

T = transmitter

Operating margin

To ensure correct operation of a sensor in spite of environmental constraints, the sensors feature an operating margin.

This margin can be expressed in terms of excess gain, which is the ratio:

Excess gain = Signal level received/Signal required for switching.

For all XU range sensors

- The nominal sensing distance Sn is defined as the sensing distance with an excess gain of 2, i.e. the sensing distance for which the sensor receives twice as much light energy as it
- The maximum sensing distance is defined as the sensing distance with an excess gain of 1. It corresponds to the maximum detection value

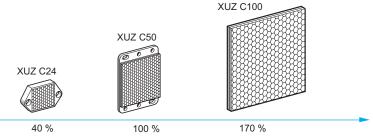
The use of the sensor at the nominal sensing distance ensures the sensor's correct operation in normal operating conditions.

In extreme conditions, refer to the following setting-up recommendations:

- clean environment: work at nominal sensing distance Sn,
- slightly polluted environment: work at sensing distance Sn/2.
- moderately polluted environment: work at sensing distance Sn/4,
- heavily polluted environment: preferably use multimode sensors with thru-beam accessory (or the thru-beam system) with a sensing distance Sn/10.

A red LED assists setting-up by illuminating when optimum alignment of the sensor is achieved.

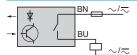
- Signal level
- Red LED, on ⋈, off ⊗
- Green LED, on \otimes , off \otimes
- Optimum alignment



Detection distance depending on reflector size.

XU range

Outputs



вк

вu宁

2-wire technique \sim or \eqsim

Specific aspects

These sensors are wired in series with the load to be switched.

As a consequence, they are subject to:

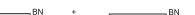
- □ A residual current in the open state (current flowing through the sensor in the "open" state),
- □ A voltage drop in the closed state (voltage drop across the sensor's terminals in the "closed" state)

■ Advantages

- □ Only 2 wires to be connected. They can be wired in series in the same way as mechanical limit switches.
- $\ \square$ For use on 2-wire =, they can be connected to either positive (PNP) or negative (NPN) logic PLC inputs.
- No risk of incorrect connections.

■ Operating precautions

- ☐ Check the possible effects of residual current and voltage drop on the actuator or input
- □ These sensors do not incorporate overload or short-circuit protection and therefore, it is essential to connect a 0.4 A "quick-blow" fuse in series with the load.



3-wire technique

- Specific aspects
- ☐ These sensors comprise 2 wires for the DC supply and a 3rd wire for the output signal.
- □ PNP type: switching the positive side to the load.
 □ NPN type: switching the negative side to the load.
- Advantages
- ☐ No residual current, low voltage drop.

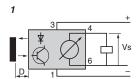
5-wire technique \sim or $\overline{\sim}$, relay output

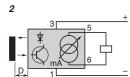


- Sensors incorporating output relay. The supply and output circuits are electrically separate.
- Advantages
- \sim or = supply with a wide voltage range.
- ☐ High breaking capacity (approximately 3 A).
- ☐ Direct control of a simple automation system.
- □ Availability of a NC (normally closed) contact and a NO (normally open) contact. The sensor/relay contact galvanic isolation is 1500 to 2500 V, depending on the model.

Operating precautions

- Low switching frequency. Check that it is suitable for the application.
 Limited service life of relay. Check that it is suitable for the application.





Analogue technique

■ Specific aspects

There are two output configurations:

- □ Voltage output: the output voltage varies in proportion to the distance between the sensor and the object to be detected.
- $\hfill \square$ Current output: the output current varies in proportion to the distance between the sensor and the object to be detected.

■ Advantage

☐ Availability of a physical item of data proportional to the distance between the sensor and the object to be detected.

■ Operating precautions

- □ Refer to the detailed descriptions of the sensor to assess the relative influence of the colour of the object to be detected
- Voltage output
- Current output

XU range

Outputs (continued)

Output functions

In the past, the output functions of photo-electric sensors were always governed by the "light/ dark" principle, i.e. the output would be activated on light being received for "light" switching and the output would be activated on light not being received for "dark" switching. This called for fastidious programming specific to each detection mode.

Now, the output functions of the XU range range of photo-electric sensors are in phase with the language of the automation system engineer, i.e. NO (normally open) or NC (normally closed).

□ NO output (or NO programming for multimode sensors): irrespective of the detection mode, the output of the sensor is activated when the object to be detected is present.

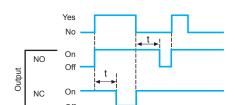
□ NC output (or NC programming for multimode sensors): irrespective of the detection mode, the output of the sensor is activated when the object to be detected is not present.

Advantages of multimode sensors

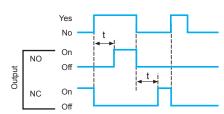
By default, the output is NO programmed, i.e. the output of the sensor is activated when the object to be detected is present.

 $\ \square$ By pressing the teach button, the output can programmed to NC, i.e. the output of the sensor is activated when the object to be detected is not present.

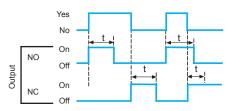
System		NO output or NO programming	Yellow LED	NC output or NC programming	Yellow LED
	Object present				
Diffuse		Activated	On -⊗́-	Not activated	Off ⊗
Diffuse with background suppression		Activated	On -⊗́-	Not activated	Off ⊗
Reflex		Activated	On -⊗-	Not activated	Off ⊗
Polarised reflex		Activated	On -⊗-	Not activated	Off ⊗
Thru-beam		Activated	On -⊗-	Not activated	Off ⊗
	No object present				
Diffuse		Not activated	Off ⊗	Activated	On -⊗-
Diffuse with background suppression		Not activated	Off ⊗	Activated	On -⊗-
Reflex		Not activated	Off ⊗	Activated	On -`⊗́-
Polarised reflex		Not activated	Off ⊗	Activated	On -`⊗́-
Thru-beam		Not activated	Off ⊗	Activated	On -⊗-



Time delay on beam break



Monostable



Output signal time delay

- Certain sensor models (XUK, XUX and XUD) incorporate a time delay output.
 These time delays enable simple automation systems to be established.
- There are three types of time delay:
- Time delay on beam make (ON delay).
- Time delay on beam break (OFF delay).
- Monostable (one shot)



XU range

Connections











All our sensors are available either in pre-cabled version (except XUX; screw terminal with cable gland version) or connector version.

The connectors used are:

M12 (4-pin)











■ Types of connection

- Factory fitted moulded cable: good protection against splashing liquids.
- Connector: easy installation and maintenance
- Screw terminals: flexibility, cable runs to required length.

Wiring advice

- $\hfill\Box$ Length of cable: no limitation up to 200 m or up to a line capacitance of < 0.1 μF (characteristics of sensors remain unaffected). In this case, it is important to take into account the voltage drop on the line.
- ☐ Separation of control and power circuit wiring: the sensors are immune to electrical interference encountered in normal industrial conditions. Where extreme conditions of electrical "noise" could occur (motors etc.), it is advisable to protect against transients in the normal way:
- suppress interference at source and filter the power supply, separate power and control wiring from each other,
- ensure the HF equipotentiality of the site,
- limit the length of cable,
- connect the sensor with supply switched off.
- $\hfill \square$ Dust and damp protection of connections: the level of dust and damp protection depends on how carefully the cable glands or connectors are tightened. To efficiently protect the sensors from dust and damp, select the correct diameter cable for the cable gland used.

Cable gland	Diameter of cable					
	Minimum	Maximum				
9P	6	8				
11P 13P	8	10				
13P	10	12				
ISO 16	7	10				
ISO 20	10	12				

Diagnostics, beam break test

A test input enables the transmitted beam to be broken in order to verify that the output of the sensor changes state.

Fault diagnostics regarding correct operation of the sensor can therefore be carried out.

- Beam made
- Beam broken
- VI: test input for breaking transmitted beam.

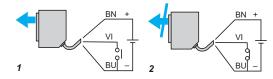
Verification of correct operation

In the event of dirty lenses (reflectors), an excessively polluted atmosphere or a slight disturbance of optical alignment (mechanical impact on support), the level of light energy received by the sensor will decrease until it ceases to operate.

To overcome this problem, all our products incorporate:

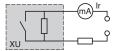
- a red alarm LED,
- an alarm output, for connection in the automation system, to warn the operator that the operation of the sensor is stable but close to its limits (applies to sensors XUK, XUX, XUD).

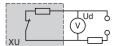
Complementary functions



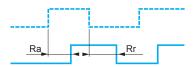
XU range

Specific aspects of electronic sensors









Terminology

Residual current (Ir)

- ☐ The residual current (Ir) corresponds to the current flowing through the sensor when in the
- ☐ Characteristic of 2-wire type sensors.

Voltage drop (Ud)

- □ The voltage drop (Ud) corresponds to the voltage drop at the sensor's terminals when in the "closed" state (value measured at nominal current rating of sensor).
- □ Characteristic of 2-wire type proximity sensors.

First-up delay

The first-up delay corresponds to the time (t) between the connection of the power supply to the sensor and its fully operational state.

- Supply voltage U on
- Sensor operational at state 1
- Sensor at state 0

Response time

- ☐ Response time (Ra): the time delay between the object to be detected entering the sensor's operating zone and the subsequent change of output state. This parameter limits the speed and size of the object.
- $\hfill \square$ Recovery time (Rr): the time delay between an object to be detected leaving the sensor's operating zone and the subsequent change of output state. This parameter limits the interval between successive objects.

Power supplies

Sensors for AC circuits (\sim and \eqsim models)

Check that the voltage limits of the sensor are compatible with the nominal voltage of the AC supply used.

Sensors for DC circuits (- models)

- DC source: check that the voltage limits of the sensor and the acceptable level of ripple are compatible with the supply used.
- AC source (comprising transformer, rectifier, smoothing capacitor): the supply voltage must be within the operating limits specified for the sensor.
- $\hfill \square$ Where the voltage is derived from a single-phase AC supply, the voltage must be rectified and smoothed to ensure that:
- the peak voltage of the DC supply is lower than the maximum voltage rating of the sensor. Peak voltage = nominal voltage $x\sqrt{2}$
- the minimum voltage of the supply is greater than the minimum voltage rating of the sensor, given that:

 $\Delta V = (I \times t)/C$

 $\Delta V = \text{max. ripple: } 10\% \text{ (V),}$ I = anticipated load current (mA),

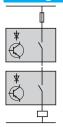
t = period of 1 cycle (10 ms full-wave rectified for a 50 Hz supply frequency),

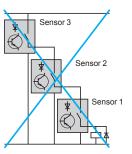
☐ As a general rule, use a transformer with a lower secondary voltage (Ue) than the required DC voltage (U).

Example: \sim 18 V to obtain = 24 V, \sim 36 V to obtain = 48 V. Fit a smoothing capacitor of 400 μF minimum per sensor, or 2000 μF minimum per Ampere required.

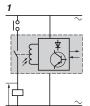
XU range

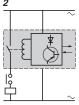
Setting-up

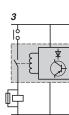












U supply

Connection in series

2-wire type sensors

U sensor =

■ The following points should be taken into account:

 $\hfill \square$ Series wiring is only possible using sensors with wide voltage limits.

Based on the assumption that each sensor has the same residual current value, each sensor, in the open state, will share the supply voltage, i.e.

n sensors

U sensor and U supply must remain within the sensor's voltage limits.

☐ If only one sensor in the circuit is in the open state, it will be supplied at a voltage almost equal to the supply voltage.

 $\hfill \square$ When in the closed state, a small voltage drop is present across each sensor. The resultant loss of voltage at the load will be the sum of the individual voltage drops and therefore, the load voltage should be selected accordingly.

3-wire type sensors

This connection method is not recommended.

- Correct operation of the sensors cannot be assured and, if this method is used, tests should be made before installation.
- The following points should be taken into account:
- $\hfill\Box$ The first sensor carries the load current in addition to the no-load current consumption values of the other sensors connected in series. For certain models, this connection method is not possible unless a current limiting resistor is used.
- ☐ When in the closed state, a small voltage drop is present across each sensor. The load should therefore be selected accordingly.
- ☐ As sensor 1 closes, sensor 2 does not operate until a certain time (t) has elapsed
- (corresponding to the first-up delay) and likewise for the following sensors in the sequence. ☐ The use of "flywheel" diodes is recommended when an inductive load is being switched.

Wiring sensors to devices with mechanical contact

2 and 3-wire type sensors

- The following points should be taken into account:
- ☐ When the mechanical contact is open, the sensor is not supplied.
- □ When the contact closes, the sensor does not operate until a certain time (t) has elapsed (corresponding to the first-up delay).
- In scheme 1, as the external contact opens, the voltage transient caused by the breaking of the inductive load will appear inside the sensor and, if greater than the recommended max. insulation voltage, may cause a "flashover" within the sensor.
- ☐ The return path of this voltage will be back to one line of the supply, through the sensor, and should "flashover" occur anywhere on the printed circuit board, severe damage could occur.
- □ It is therefore recommended to use schemes 2 or 3.

Connection in parallel

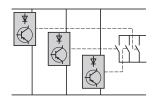
2-wire type sensors

This connection method is not recommended.

- Should one of the sensors be in the closed state, the sensor in parallel will be "shorted-out" and no longer supplied. As the first sensor passes into the open state, the second sensor will become energised and will be subject to its first-up delay.
- This configuration is only permissible where the sensors will be working alternately.
- This method of connection can lead to irreversible damage of the units

3-wire type sensors

■ No specific restrictions. The use of "flywheel" diodes is recommended when an inductive load (relay) is being switched.



Wiring sensors to devices with mechanical contact

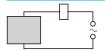
2 and 3-wire type sensors

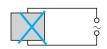
- No specific restrictions
- ☐ For these sensors, the supply and output circuits are electrically separate.
- ☐ The sensor/relay contact galvanic isolation is 1500 to 2500 V, depending on the model.
- \Box The maximum voltage, depending on the model, across each contact is \sim 250 V.



XU range

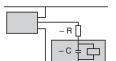
Setting-up precautions (continued)





AC supply

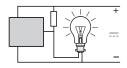
- 2-wire type sensors cannot be connected directly to an AC supply.
- $\hfill\Box$ This would result in immediate destruction of the sensor and considerable danger to the user.
- □ An appropriate load (refer to the instruction sheet supplied with the sensor) must always be connected in series with the sensor.

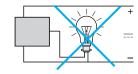


Capacitive load (C > 0.1 μ F)

■ On power-up, it is necessary to limit (by resistor) the charging current of the capacitive load C.
□ The voltage drop in the sensor can also be taken into account by subtracting it from the supply voltage for the calculation of R.

$$R = \frac{U \text{ (supply)}}{I \text{ max. (sensor)}}$$





Load comprising an incandescent lamp

■ If the load comprises an incandescent lamp, the cold state resistance can be 10 times lower than the hot state resistance. This can cause very high current levels on switching. Fit a pre-heat resistor in parallel with the sensor.

$$R = \frac{U^2}{P} \times 10$$
, U = supply voltage and P = lamp power

Photo-electric sensors XU range

Fast trouble shooting guide		
Problem	Possible causes	Remedy
The sensor's output will not change state when an object enters the operating zone	On multimode sensor: setting-up error (detection mode programming)	■ Use the detection mode display option. After a RESET, follow the environment teach mode procedure.
	Output stage faulty or complete failure of the sensor (in either case, the sensor must be replaced), or the short-circuit protection has tripped.	 ■ Check that the sensor is compatible with the supply being used. ■ Check the load current characteristics: □ if load current I > maximum switching capacity, an auxiliary relay, of the CAD N type for example, should be interposed between the sensor and the load. □ if I < maximum switching capacity, check or wiring faults (short-circuit). ■ In all cases, a 0.4 A "quick-blow" fuse should be fitted in series with the sensor.
	Wiring error	■ Check that the wiring conforms to the wiring shown on the sensor label or instruction sheet.
	Supply fault	 Check that the sensor is compatible with the supply (~or —). Check that the supply voltage is within the voltage limits of the sensor. Remember that with a rectified, smoothed supply, (U peak = U nominal x √2 with a ripple voltage of ≤ 10%).
	With a reflex system: incorrect use or poor state of reflector	 The reflex system must operate in conjunction with a reflector. Adhere to the operating distances and check the alignment between the sensor and the reflector. Replace the reflector if it has been damaged. Clean the reflector and sensor lenses.
	Influence of ambient light	■ Make sure that the sensor is not dazzled by stray light (neon, sun, oven, etc.). ■ Fit a lens hood or turn the sensor.
False or erratic operation, with or without the presence of an object in the operating zone	On multimode sensor: setting-up error (detection mode programming)	■ Use the detection mode display option. After a RESET, follow the environment teach mode procedure.
	Influence of background or surface condition of the object to be detected (stray reflections)	■ Refer to the instruction sheet supplied with the sensor. For sensors with adjustable sensitivity, reduce or increase the sensing distance.
	Operating distance poorly defined for the reflector or object to be detected	 Apply the correction coefficients. Realign the system. Clean the sensor lenses and reflector, or, if damaged, replace it.
	Influence of immediate environment	 Check the cleanliness of the lenses and reflector. Fit a lens hood, where required.
	Influence of transient interference on the supply lines	■ Ensure that any DC supplies, when derived from rectified AC, are correctly smoothed (C > 400 µF). ■ Separate AC power cables from low-level DC cables (24 V low level). ■ Where very long distances are involved, use suitable cable: screened and twisted pairs of the correct cross-sectional area.
	Equipment prone to emitting electromagnetic interference	■ Position the sensors as far away as possible from any sources of interference.
	Response time of the sensor too slow for the particular object being detected	 Check the suitability of the sensor for the position or shape of the object to be detected. If necessary, select a sensor with a higher switching frequency.
	Influence of high temperature	 Eliminate sources of radiated heat or protect the sensor casing with a heat shield. Realign, having adjusted the temperature around the fixing support.
	Influence of ambient light	■ Make sure that the sensor is not disrupted by a intermittent source of light (flashing light, rotating mirror beacon, hinged mirror, reflective door, etc.). ■ Fit a lens hood or turn the sensor.



Photo-electric sensors XU range

Fast troubleshooting guide (continued)		
Problem	Possible causes	Remedy
No detection following a period of service	Vibration, shock	 Realign the system Replace the support or protect the sensor.
	Deterioration of relay contact	 On an inductive load, use an RC suppressor connected in parallel with the load. To eliminate contact contamination, the minimum current recommended is 15 mA. Relay output models are not recommended for fast counting of objects since their service life is too short. Use models with a solid-state output.
	Dusty atmosphere	■ Clean the lenses and reflector with a soft cloth.

Notes:

- Sensors with a test input enable automatic verification of their correct operation.
 Sensors with an alarm output enable the operator to be informed, for preventive maintenance purposes, that the operating limits of sensors have been reached (dirty etc.).

References

Photo-electric sensors

XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

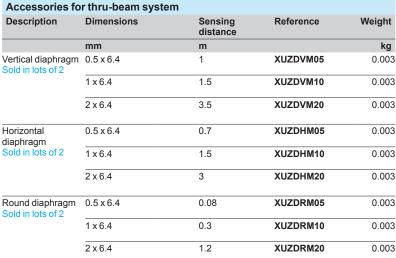


XUM2A•XBL2



XUM2A•XBM8







See page 53.

Cabling accessories

See "Cabling accessories XZ" catalogue.

(1) To order these references, please consult our Customer Care Centre.









XUZDRM••



References (continued)

Photo-electric sensors

XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output

Potentiometer setting for NO/NC, sensitivity







XUM9A•XBL2

XUM9A∙XBM8



XUZC50





XUZC39

XUZC60S11



XUM8A•XBL2



XUM8A•XBM8

Polarised re	flex system	with a	djustable se	ensitivity	
Sensors					
Max./operating sensing distance (Sn)	Function	Output	Connection	Reference	Weight kg
8 m/6.7 m with reflector XUZC50	Light ON (NC)/ Dark ON (NO) configuration by potentiometer	PNP	Pre-cabled (L = 2 m)	XUM9APXBL2	0.063
			M8 connector (4-pin)	XUM9APXBM8	0.010
		NPN	Pre-cabled (L = 2 m)	XUM9ANXBL2	0.063
			M8 connector (4-pin)	XUM9ANXBM8	0.010

Reflectors				
Description	Size	Fixing mode	Reference	Weight kg
Rigid square reflectors	100 mm x 100 mm	2 brackets (not provided)	XUZC100	0.035
	51.5 mm x 69 mm	6 holes	XUZC50	0.020
Rigid rectangle reflectors	45 mm x 29 mm	2 holes	XUZC24	0.010
	40 mm x 60 mm	2 holes	XUZC60S11	0.022
Rigid circular reflectors	Ø 39 mm	Adhesive	XUZC39	0.008

Note: All reflectors are IP 67 and IP 69K.

Background	suppression	on syst	em with ad	justable sensi	tivity
Max./operating sensing distance (Sn)	Function	Output	Connection	Reference	Weight kg
300 mm/200 mm (white object or paper)	Light ON (NO)/ Dark ON (NC) configuration by	PNP	Pre-cabled (L = 2 m)	XUM8APXBL2	0.063
,	potentiometer		M8 connector (4-pin)	XUM8APXBM8	0.010
		NPN	Pre-cabled (L = 2 m)	XUM8ANXBL2	0.063
			M8 connector (4-pin)	XUM8ANXBM8	0.010

Accessories

Fixing accessories

See page 53

Cabling accessories

See "Cabling accessories XZ" catalogue.

References (continued)

Photo-electric sensors

XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity



XUM4A●XBL2



Diffuse sys	tem with adj	ustabl	e sensitivity		
Max./operating sensing distance (Sn)	Function	Output	Connection	Reference	Weight kg
Diffuse short	range				
0.25 m/0.17 m	Light ON (NO)/ Dark ON (NC) configuration by	PNP	Pre-cabled (L = 2 m)	XUM4APXBL2	0.063
	potentiometer		M8 connector (4-pin)	XUM4APXBM8	0.010
		NPN	Pre-cabled (L = 2 m)	XUM4ANXBL2	0.063
			M8 connector (4-pin)	XUM4ANXBM8	0.010
Diffuse mediu	ım range				
1.1 m/0.8 m	Light ON (NO)/ Dark ON (NC) configuration by	PNP	Pre-cabled (L = 2 m)	XUM6APXBL2	0.063
	potentiometer		M8 connector (4-pin)	XUM6APXBM8	0.010
		NPN	Pre-cabled (L = 2 m)	XUM6ANXBL2	0.063
			M8 connector (4-pin)	XUM6ANXBM8	0.010



XUM6A•XBL2







XUM5A•XBL2



XUM5A•XBM8

References (continued)

Photo-electric sensors

XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output

Potentiometer setting for NO/NC, sensitivity

Accessories for all XUM miniature sensors







XUZASM03





Fixing accessories			
Description	For use with sensors	Reference	Weight kg
Rear mounting bracket Supplied with 2 M3 screws	XUM•A•XBL2 XUM•A•XBM8	XUZASM04	0.030
Wrap around vertical mounting bracket, for pre-cabled sensors Supplied with 2 M3 screws	XUM●A●XBL2	XUZASM03	0.062
Wrap around horizontal mounting bracket, for pre-cabled sensors Supplied with 2 M3 screws	XUM⊕A⊕XBL2	XUZASM02	0.030
Metal fixing bracket Supplied with 2 M3 screws	XUM•A•XBL2 XUM•A•XBM8	XUZA50	0.025



XUZASM05

Setting-up accessory

Air blower mounting block (1) XUM•A•XBL2 XUZASM05 0.030 for cleaning the sensitive face of the sensor, XUM•A•XBM8 using compressed air.

Supplied with 2 mounting screws (M3 x 20), 1 air supply port plugging screw for the unused port (of 2 available) and 1 gasket.

Cabling accessories

See "Cabling accessories XZ" catalogue.

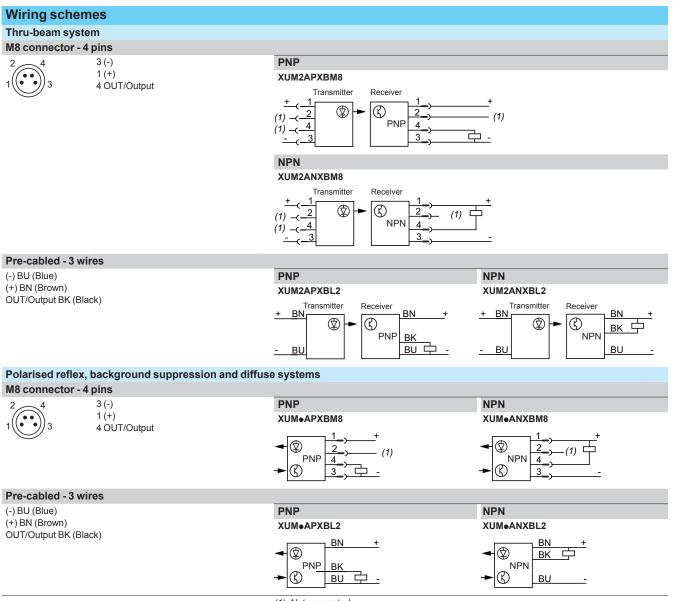
(1) The air tube is not provided.

XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

Characteristics						
Sensor type				XUM•A•XBM8	XUMeAeXBL2	
Product certifications				C€, UKCA, cULus EAC, RCM (pending)	'	
Connection	Connector			M8	-	
	Pre-cabled			-	Length: 2 m	
Nominal sensing distance Sn	Système barrage	XUM2	m	30 (with excess gain = 1) 24 (with excess gain = 2)		
	Polarised reflex system (using a 50 x 50 mm reflector XUZC50)	XUM9	m	0.058 (with excess gain = 1) 0.056.7 (with excess gain = 2)		
	Background suppression system	XUM8	mm	4 mm300 mm: White paper or object 5 mm265 mm: Grey object. Sn (18% 8 mm200 mm: Black object. Sn (6%	(a)	
	Diffuse system (using a white paper	XUM4	m	0.25 (with excess gain = 1) 0.17 (with excess gain = 2)		
	200 x 200 mm)	XUM5	m	1.9 (with excess gain = 1) 1.5 (with excess gain = 2)		
		XUM6	m	1.1 (with excess gain = 1) 0.8 (with excess gain = 2)		
Hysteresis				2 % < H < 20 % at Sn		
Type of transmission	Red			Thru-beam system XUM2 Polarised reflex system XUM9 Background suppression system XUM Diffuse system XUM6	1 18	
	Infrared			Diffuse system XUM4 and XUM5		
Degree of protection	Conforming to IEC 60529			IP 65, IP 67		
Storage temperature		°C	-40+70			
Operating temperature		°C	- 30+ 55			
Materials	Case			PBT		
	Lens			PMMA		
	Display			PC		
	Cable			-	PVC	
/ibration resistance	Conforming to IEC 60068-2-6			Frequency range: 10 to 500 Hz Acceleration: 9 gn		
Shock resistance	Conforming to IEC 6006	8-2-27		Peak acceleration: 100 gn Duration of the pulse: 11 ms		
ndicator lights	Output state			Yellow LED		
	Stability	Stability		Green LED (XUM4, XUM5, XUM6, XUM8, XUM9)		
	Power on			Green LED (XUM2)		
Rated supply voltage			٧	== 1224 with protection against reve	erse polarity	
/oltage limits (including r	ipple)		V	<u></u> 1224		
Current consumption, no-	load		mA	< 20 max.		
Switching capacity			mA	100		
Voltage drop, closed state			V	≤ 2		
Maximum switching frequ	ency		Hz	1000		
Delays	First-up		ms	< 100		
	Response		ms	0.5		
	Recovery		ms	0.5		



XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

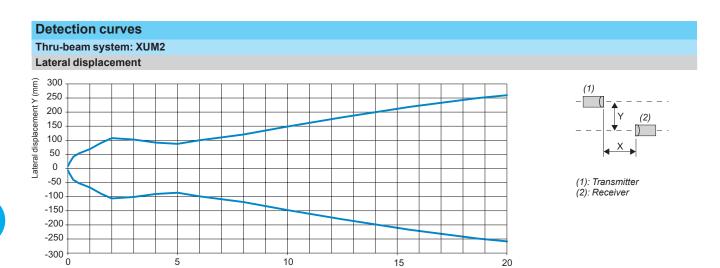


(1): Not connected.

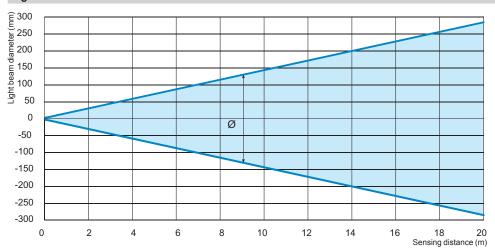
XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

20

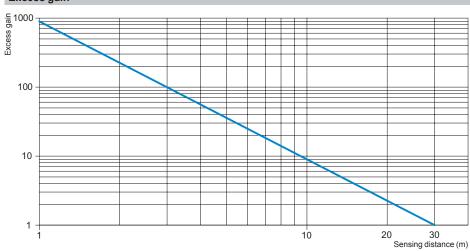
Sensing distance X (m)



Light beam diameter



Excess gain



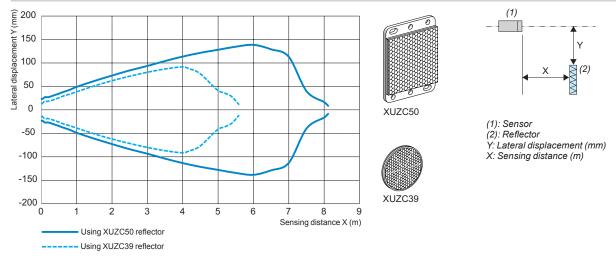
XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

Detection curves Polarised reflex system: XUM9 Reflector angle 10 (1): Sensor 0 XUZC50 (1): Gerisor (2): Reflector θ: Reflector angle (°) -10 X: Sensing distance (m) -20 -30 -40 XUZC39 -50

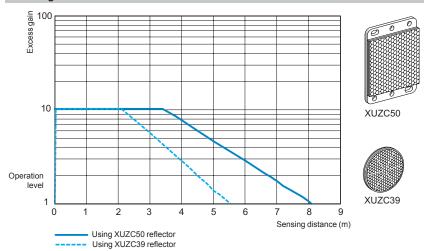
Sensing distance X (m)

Lateral displacement

Using XUZC50 reflectorUsing XUZC39 reflector



Excess gain

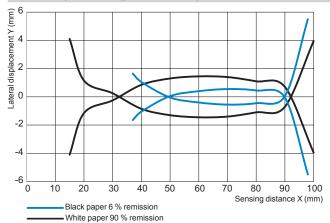


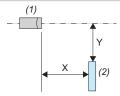
XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

Detection curves (continued)

Background suppression system: XUM8

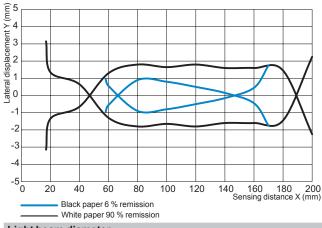
Lateral displacement (preset 100 mm)

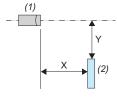




- (1): Sensor
- (2): Object (200 mm square white and black mat paper) X: Sensing distance (mm)
- Y: Lateral displacement (mm)

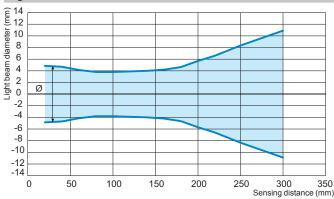
Lateral displacement (preset 200 mm)



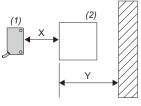


- (1): Sensor
- (2): Object (200 mm square white and black mat paper)
- X: Sensing distance (mm)
- Y: Lateral displacement (mm)

Light beam diameter



Minimum distance between the object to detect and white background Min. distance object/background Y (mm) 60 Min distance black object (6%)/ white background (90%) (mm) 50 40 Min. distance grey object (18%)/ white background (90%) (mm) 30 20 Min. distance white object (90%)/ 10 white background (90%) (mm) 150 50 100 200 250 300 Distance sensor/object X (mm)



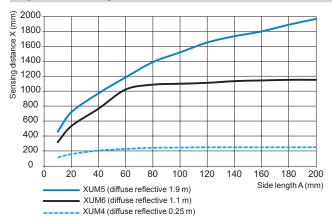
- (1): Sensor
- (2): Object
- (3): Background
- X: Distance sensor/object (mm) Y: Min. distance object/
- background (mm)

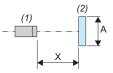
XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

Detection curves (continued)

Diffuse system: XUM4, XUM5 and XUM6

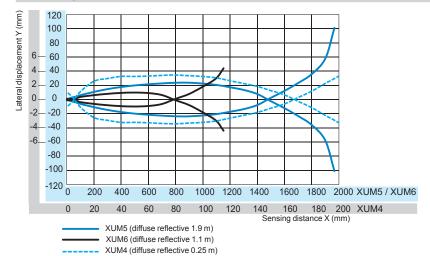
Object size/sensing distance

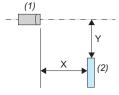




- (1): Sensor
- (2): Object (white mat paper of A mm square)
 A: Side length (mm)
- X: Sensing distance (mm)

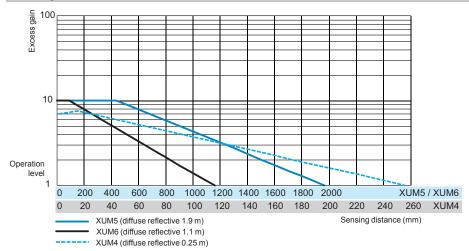
Lateral displacement



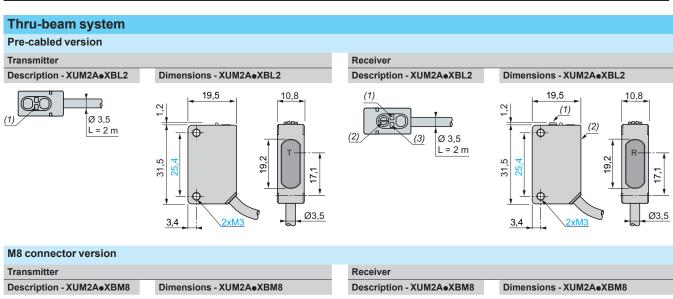


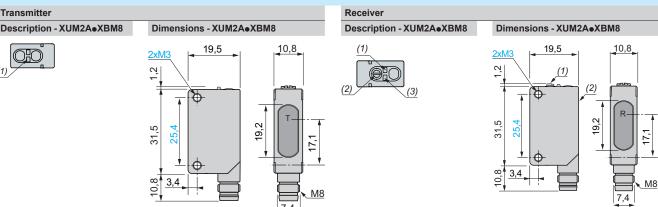
- (2): Object (200 x 200 mm square white paper) X: Sensing distance (mm)
- Y: Lateral displacement (mm)

Excess gain



XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity





- (1) Power ON indicator (green).
- T: Transmission.

- (1) Output indicator (yellow)(2) Setting potentiometer
- (sensitivity).
 (3) Power ON indicator (green).
- R: Reception.
- (1) Setting potentiometer (sensitivity).
- (2) Setting potentiometer (output).

Description, dimensions (continued)

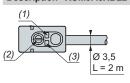
Photo-electric sensors

XUM, general purpose, single mode function Miniature design, plastic Three-wire DC, solid-state output Potentiometer setting for NO/NC, sensitivity

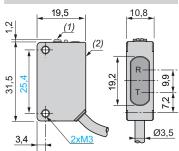
Polarised reflex system

Pre-cabled version

Description - XUM9AeXBL2



Dimensions - XUM9A•XBL2

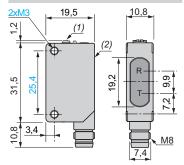


M8 connector version

Description - XUM9A•XBM8

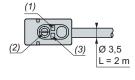


Dimensions - XUM9A•XBM8

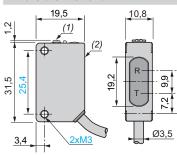


Background suppression system

Description - XUM8AeXBL2



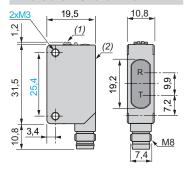
Dimensions - XUM8A•XBL2



Description - XUM8A•XBM8

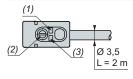


Dimensions - XUM8A • XBM8

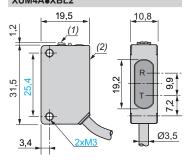


Diffuse system

Description - XUM5A•XBL2, XUM6A•XBL2, XUM4A•XBL2



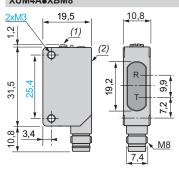
Dimensions - XUM5A⊕XBL2, XUM6A⊕XBL2,



Description - XUM5A•XBM8, XUM6A•XBM8, XUM4A•XBM8

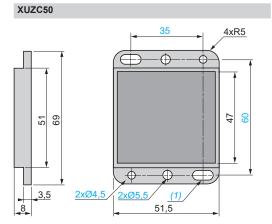


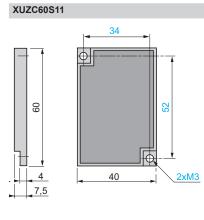
Dimensions - XUM5AeXBM8, XUM6AeXBM8,



- (1) Output indicator (yellow)
- (2) Setting potentiometer
- (sensitivity
- (3) Stability indicator (green).
- R: Reception.
- T: Transmission.
- (1) Setting potentiometer (sensitivity).
- (2) Setting potentiometer (output).
- (1) Output indicator (yellow)
- (2) Setting potentiometer
- (sensitivity (3) Stability indicator (green).
- R: Reception.
- T: Transmission.
- (1) Setting potentiometer (sensitivity).
- (2) Setting potentiometer (output).

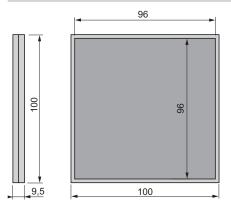
XUM, general purpose, single mode function Miniature design, plastic Accessories





(1) 2 elongated holes Ø 4.5 x 8





Diaphragms XUZDVM●●		XUZDHM⊕●		XUZDRM●●	
8,2	0,3	32,1 4,4 4,4 8,2 8,2	0,3	44 4 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	0,3

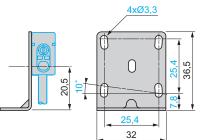
Reference	a (mm)
XUZDVM05	0.5
XUZDVM10	1
XUZDVM20	2
XUZDHM05	0.5
XUZDHM10	1
XUZDHM20	2
XUZDRM05	Ø 0.5
XUZDRM10	Ø 1
XUZDRM20	Ø2

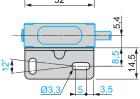
XUM, general purpose, single mode function Miniature design, plastic Accessories

Accessories (continued)

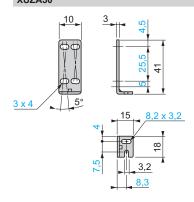
Fixing brackets

XUZASM04

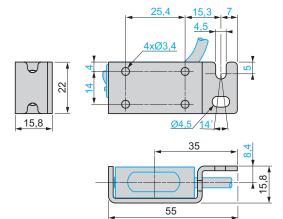




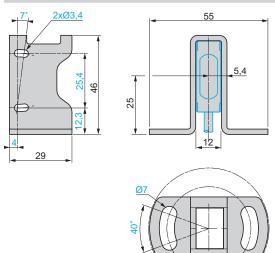
XUZA50



XUZASM02

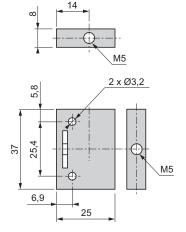


XUZASM03



Air blower mounting block

XUZASM05



XU range, single mode function Design 18, plastic Three-wire DC, solid-state output

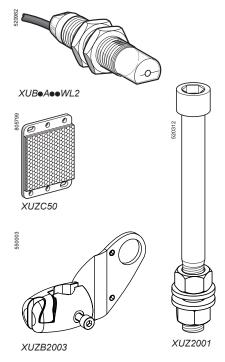


XUB∙A••NM12



XUB•A••NL2





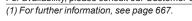






XUZA218

Connector					
Sensing distance (Sn) m	Function	Output	Line of sight	Reference	Weigh k
Diffuse systen					
.1	NO	PNP	Along case axis	XUB4APANM12	0.04
			90° to case axis	XUB4APAWM12	0.04
		NPN	Along case axis	XUB4ANANM12	0.04
			90° to case axis	XUB4ANAWM12	0.04
	NC	PNP	Along case axis	XUB4APBNM12	0.04
			90° to case axis	XUB4APBWM12	0.04
		NPN	Along case axis	XUB4ANBNM12	0.04
			90° to case axis	XUB4ANBWM12	0.04
Diffuse systen	n with adj	ustable sen	sitivity		
.6	NO	PNP	Along case axis	XUB5APANM12	0.04
			90° to case axis	XUB5APAWM12	0.05
		NPN	Along case axis	XUB5ANANM12	0.04
			90° to case axis	XUB5ANAWM12	0.0
	NC	PNP	Along case axis	XUB5APBNM12	0.04
			90° to case axis	XUB5APBWM12	0.0
		NPN	Along case axis	XUB5ANBNM12	0.0
			90° to case axis	XUB5ANBWM12	0.0
Polarised refle	ex system				
2	NO	PNP	Along case axis	XUB9APANM12	0.0
			90° to case axis	XUB9APAWM12	0.04
		NPN	Along case axis	XUB9ANANM12	0.0
			90° to case axis	XUB9ANAWM12	0.0
	NC	PNP	Along case axis	XUB9APBNM12	0.0
			90° to case axis	XUB9APBWM12	0.0
		NPN	Along case axis	XUB9ANBNM12	0.0
		141 14	90° to case axis	XUB9ANBWM12	0.0
Reflector		_	_	XUZC50	0.0
0 x 50 mm				X02030	0.0
Reflex system					
,	NO	PNP	Along case axis	XUB1APANM12	0.0
		FINE	90° to case axis	XUB1APAWM12	0.0
		NPN	Along case axis	XUB1ANANM12	0.0
		141 14	90° to case axis	XUB1ANAWM12	0.0
	NC	PNP	Along case axis	XUB1APBNM12	0.0
	110		90° to case axis	XUB1APBWM12	0.0
		NPN	Along case axis	XUB1ANBNM12	0.0
		INI IN	90° to case axis	XUB1ANBWM12	0.0
Reflector			30 to case axis	XUZC50	0.0
0 x 50 mm	_	_	_	AUZC50	0.0
Thru-beam sy	stem				
ransmitter	_	_	Along case axis	XUB2AKSNM12T	0.0
5			90° to case axis	XUB2AKSWM12T	0.0
Receiver	NO	PNP	Along case axis	XUB2APANM12R	0.0
5			90° to case axis	XUB2APAWM12R	0.0
		NPN	Along case axis	XUB2ANANM12R	0.0
		141 14	90° to case axis	XUB2ANAWM12R	0.0
	NC	PNP		XUB2APBNM12R	0.0
	INC	I. IAL.	Along case axis 90° to case axis		
		NPN		XUB2APBWM12R XUB2ANBNM12R	0.0
		INPIN	Along case axis	XUB2ANBNM12R XUB2ANBWM12R	0.0
Elvina cocce	orioo (4)		90° to case axis	AUDZANDWWIIZK	0.0
Fixing access Description	ories (1)			Reference	Weigl k
D fixing kit for us	se on M12 m	nd for XLIR or	XUZC50	XUZB2003	0.1
112 rod	J J J I I I I I I I I I I I I I I I I I	, , , , , , , , O D OI		XUZ2001	0.0
Support for M12	rod			XUZ2001	0.0
• • • • • • • • • • • • • • • • • • • •		ıt		XUZA118	0.0
tainlace etaal tiv				AULATIO	0.0
tainless steel fix			oint	XUZA218	0.0



Example: XUB1APANM12 becomes XUB1APANL2 for a 2 m long cable, or by L5 for a 5 m long cable.

Example: XUB1APANM12 becomes XUB1APANL2 for a 2 m long cable and XUB1APANL5 for a 5 m long cable.

For availability, please consult our Customer Care Centre.



Characteristics, schemes, curves, dimensions

Photo-electric sensors

XU range, single mode function Design 18, plastic Three-wire DC, solid-state output

Characteristics							
Sensor type			XUB1, XUB2, XUB4, X	(UB5, XUB9	XUB1, XUE	32, XUB4, XUB5, XUB9	
Product certifications			UL, CSA, C€				
Connection	Connector		M12		_		
	Pre-cabled		_		Length: 2 m	1	
Sensing		m	0.1 / 0.15 diffuse				
distance maximum		m	n 0.6 / 0.8 diffuse with adjustable sensitivity				
nominal Sn / (excess gair	1 = 1)	m	2 / 3 polarised reflex				
excess gain = 2)		m	4 / 5.5 reflex				
		m	15 / 20 thru-beam				
Type of transmission			Infrared, except polaris	sed reflex (red)			
Degree of protection	Conforming to IEC 60529		IP 65, IP 67, double ins		<u> </u>		
segree or protection	Conforming to DIN 40050		IP 69K for connector ve				
Storage temperature	Comorning to Diff 40000	°C	- 40+ 70	21310113			
		°C					
Operating temperature		٠.	- 25+ 55				
Materials	Case		PBT				
	Lens		PMMA		12 -		
	Cable		-		PvR		
/ibration resistance	Conforming to IEC 60068-2-6		7 gn, amplitude ± 1.5 m	nm (f = 10 to 55 H	z)		
Shock resistance	Conforming to IEC 60068-2-27		30 gn, duration 11 ms				
ndicator lights	Output state		Yellow LED (except for	XUB2•••••T)			
	Supply on		Green LED (only for XI	JB2•••••T)			
Rated supply voltage		٧	== 1224 with protecti	ion against revers	e polarity		
oltage limits (including ripp	le)	V	 1036				
Current consumption, no-loa	ıd	mA	35				
Switching capacity		mA	< 100 with overload and	d short-circuit pro	tection		
/oltage drop, closed state		V	1.5				
Maximum switching frequen	су	Hz	500				
Delays	First-up	ms	< 15				
	Response	ms	< 1				
	Recovery	ms	< 1				
Wiring schemes							
M12 connector	Pre-cabled	PNP		NPN		Transmitter	
3 (-)	(-) BU (Blue)						
⁴ 3 1(+)	(+) BN (Brown)	BN/1	+	BN/1	<u> </u>	→ 1/B	
((• •)) 4 OÚT/Output	(OUT/Output) BK (Black)	PNP	BK/4 (NO/NC)	NPN] BK/4 (NO/NC)	<u></u>	
2 Beam break	Beam break input (1)	\Diamond			J BK/4 (NO/NC)	3/B	
input (1)	VI (Violet)	BU/3	- ' 무 -	BU/3	_	Input 20/II	
		20,0		20/0		Input 2/VI: - not connected: beam made	
Please refer to our "Cabling ac	cessories XZ" catalogue.					- connected to -: beam broke	
Detection curves							
	Diffuse system	Diff	a avatam with	Doflay	_	Poloriced reflection	
Thru-beam system	Diffuse system		se system with table sensitivity	Reflex syster		Polarised reflex system	
		aujus	table sensitivity			0.44	
cmi	cmı	(om į	cm _l	1	Ø of beam cm 6 +	
cm	/ = 1,4	/ _1	[,4]	10 ‡		T	
15 Ø 12 mm				4 ‡		E/R 2	
(ap-)		-/III '	2	/100		/	
	/		₩ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	-4	2 4 jm	-2 + 0,2	
10 15	2 15 cm	/ 14 -		 		-4	
-15			′,4†	-10 ±		-6	
10 15			Sn ≤ 60 cm	-10 ± Sn ≤	4 m	- OII <u>- 2 III -</u>	
-15	5 cm -1,4 Sn ≤ 10 cm		-	Sn≤	-	4 OH 2 E H	
-15 Sn ≤ 15 m	5 cm	2 Grey	-		-	With reflector XUZC50	
-15 Sn ≤ 15 m	5 cm -1,4 Sn ≤ 10 cm	2 Grey	-	Sn≤	-	- OH - E H	
Dimensions	5 cm -1,4 Sn < 10 cm -1,4 Sn < 10 cm -1,4 Sn < 10 cm	2 Grey	-	Sn≤	-	- OH - E H	
Dimensions	5 cm 1.4 sn < 10 cm 1.4 sn < 10 cm 10 cm 10 cm	2 Grey	-	Sn≤	-	- OH - E H	
Dimensions	5 cm -1,4 Sn < 10 cm -1,4 Sn < 10 cm -1,4 Sn < 10 cm	2 Grey	18%	Sn ≤ With reflector X	CUZC50	With reflector XUZC50	
Dimensions	5 cm 1.4 sn < 10 cm 1.4 sn < 10 cm 10 cm 10 cm	2 Grey	18% Pre-cabled (mm)	Sn ≤	CUZC50 Connector (mm	With reflector XUZC50	
Dimensions XUB	5 cm -1,4 Sn < 10 cm 10 cm 10 cm 10 cm		Pre-cabled (mm)	sn≤	CUZC50 Connector (mm	With reflector XUZC50	
Dimensions XUB	5 cm 1.4 Sn < 10 cm 1.4 Sn < 10 cm 10 cm 10 cm 10 cm 18, line of sight along case axis	s	Pre-cabled (mm) a b 46 (2) 28	Sn ≤	CONNECTOR (MM a 60 (1)	With reflector XUZC50 b 28	
Dimensions XUB	Sn 2 0,10 m Market Sn 2 0,10 m Sn 2 0,10 m Market Market Sn 2 0,10 m Market Sn 2 0,10 m Market Sn 2 0,10 m Market Ma	s s	Pre-cabled (mm) a b 46 (2) 28 62 28	sn ≤	CONNECTOR (mm a 60 (1) 76	With reflector XUZC50 b 28 28	
Dimensions XUB	5 cm 1.4 Sn < 10 cm 1.4 Sn < 10 cm 10 cm 10 cm 10 cm 18, line of sight along case axis	s s	Pre-cabled (mm) a b 46 (2) 28 62 28	sn ≤	CONNECTOR (MM a 60 (1)	With reflector XUZC50 b 28	

⁽¹⁾ Beam break input on thru-beam transmitter only.

⁽²⁾ For XUB9••••• (polarised reflex) 46 becomes 48 mm and 60 becomes 62 mm.

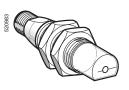
XU range, single mode function Design 18, metal Three-wire DC, solid-state output



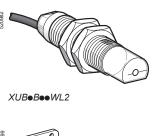
XUB•B••NM12

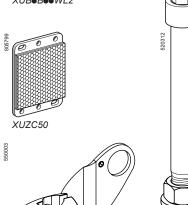


XUB•B••NL2



XUB∙B••WM12





XUZB2003



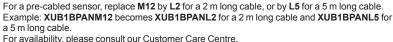
XUZA118



XUZ2001

XUZA218

Connector	Form and the second	Outerest	Line of all life	Defences	10/
Sensing distance (Sn) m	Function	Output	Line of sight	Reference	Weigh k
Diffuse syster	n				
.1	NO	PNP	Along case axis	XUB4BPANM12	0.0
			90° to case axis	XUB4BPAWM12	0.0
		NPN	Along case axis	XUB4BNANM12	0.0
			90° to case axis	XUB4BNAWM12	0.0
	NC	PNP	Along case axis	XUB4BPBNM12	0.0
			90° to case axis	XUB4BPBWM12	0.0
		NPN	Along case axis	XUB4BNBNM12	0.0
			90° to case axis	XUB4BNBWM12	0.0
Diffuse syster	_		-		
.6	NO	PNP	Along case axis	XUB5BPANM12	0.0
			90° to case axis	XUB5BPAWM12	0.0
		NPN	Along case axis	XUB5BNANM12	0.0
			90° to case axis	XUB5BNAWM12	0.0
	NC	PNP	Along case axis	XUB5BPBNM12	0.0
		NDN	90° to case axis	XUB5BPBWM12	0.0
		NPN	Along case axis	XUB5BNBNM12	0.0
Dalaniaaduafia			90° to case axis	XUB5BNBWM12	0.0
Polarised refle	•		A1	VIIDADDANIMA	0.0
	NO	PNP	Along case axis	XUB9BPANM12 XUB9BPAWM12	0.0
		NPN	90° to case axis		0.0
		NPN	Along case axis 90° to case axis	XUB9BNANM12	0.0
	NC	PNP	Along case axis	XUB9BNAWM12 XUB9BPBNM12	0.0
	INC	FINE	90° to case axis	XUB9BPBWM12	0.0
		NPN	Along case axis	XUB9BNBNM12	0.0
		INI IN	90° to case axis	XUB9BNBWM12	0.0
eflector		_	_	XUZC50	0.0
0 x 50 mm					0.0
Reflex system	l				
	NO	PNP	Along case axis	XUB1BPANM12	0.0
			90° to case axis	XUB1BPAWM12	0.0
		NPN	Along case axis	XUB1BNANM12	0.0
			90° to case axis	XUB1BNAWM12	0.0
	NC	PNP	Along case axis	XUB1BPBNM12	0.0
			90° to case axis	XUB1BPBWM12	0.0
		NPN	Along case axis	XUB1BNBNM12	0.0
			90° to case axis	XUB1BNBWM12	0.0
eflector	-	-	-	XUZC50	0.0
0 x 50 mm					
Thru-beam sy	stem			VIIDADI/ANII/AD	
ransmitter 5	-	_	Along case axis	XUB2BKSNM12T	0.0
	NO	DND	90° to case axis	XUB2BKSWM12T	0.0
eceiver 5	NO	PNP	Along case axis	XUB2BPANM12R	0.0
-		NPN	90° to case axis Along case axis	XUB2BPAWM12R XUB2BNANM12R	0.0
		INFIN	90° to case axis	XUB2BNANM12R	0.0
	NC	PNP	Along case axis	XUB2BPBNM12R	0.0
	140	1 111	90° to case axis	XUB2BPBWM12R	0.0
		NPN	Along case axis	XUB2BNBNM12R	0.0
			90° to case axis	XUB2BNBWM12R	0.0
Fixing access	ories (1)				
Description				Reference	Weig
					l l
D fixing kit for us	se on M12 r	od, for XUB or	XUZC50	XUZB2003	0.1
l12 rod				XUZ2001	0.0
upport for M12	rod		·	XUZ2003	0.1
	vina bracka	at .		XUZA118	0.0
tainless steel fix lastic fixing bra					



For availability, please consult our Customer Care Centre.

(1) For further information, see page 69.



Characteristics, schemes, curves, dimensions

Photo-electric sensors

XU range, single mode function Design 18, metal Three-wire DC, solid-state output

Characteristics								
Sensor type			XUB1, XUB2, XUB4,	XUB5, XUB9	XUB1, XU	IB2, XUB4, XUB5, XUB9		
Product certifications			UL, CSA, C€					
Connection	Connector		M12					
	Pre-cabled		-		Length: 2	m		
Sensing distance		m	0.1 / 0.15 diffuse					
nominal Sn / maximum (excess gain = 2) (excess gain = 1)		m	0.6 / 0.8 diffuse with	adjustable sensi	tivity			
		m	2 / 3 polarised reflex	(
		m	4 / 5.5 reflex					
		m	15 / 20 thru-beam					
Type of transmission			Infrared, except polar	` '				
Degree of protection	Conforming to IEC 60529		IP 65, IP 67, double in		ulation 🗆			
	Conforming to DIN 40050		IP 69K for connector v	versions				
Storage temperature		°C	-40+70					
Operating temperature		°C	- 25+ 55					
Materials	Case		Nickel plated brass					
	Lens		PMMA					
	Cable		-		PvR			
/ibration resistance	Conforming to IEC 60068-2-6		7 gn, amplitude ± 1.5	· · · · · · · · · · · · · · · · · · ·	z)			
Shock resistance	Conforming to IEC 60068-2-27		30 gn, duration 11 ms					
ndicator lights	Output state		Yellow LED (except for					
	Supply on		Green LED (only for)					
Rated supply voltage		V	1224 with protect	ction against revers	se polarity			
/oltage limits (including ripp	ole)	V	 1036					
Current consumption, no-load		mA	35					
Switching capacity		mA	≤ 100 with overload and short-circuit protection					
/oltage drop, closed state		V	1.5					
Maximum switching frequen	icy	Hz	500					
Delays	First-up	ms	< 15					
	Response	ms	< 1					
	Recovery	ms	< 1					
Wiring schemes			·					
M12 connector	Pre-cabled	PNP		NPN		Transmitter		
4 _ 3 (-)	(-) BU (Blue)							
1(+)	(+) BN (Brown)	BN/1	+	BN/1		→ 1/BN		
4 OUT/Output 2 Beam break	(OUT/Output) BK (Black) Beam break input (1)	PNP	BK/4 (NO/NC)	NPN L	BK/4 (NO/NC)	2/VI		
input (1)	VI (Violet)	\bigcirc			, ,			
iiipat (1)	. (,	BU/3		BU/3		Input 2/VI:		
Please refer to our "Cabling ac	ccessories X7" catalogue					 not connected: beam made connected to —: beam broken 		
Detection curves	Catalogue.							
	200							
Thru-beam system	Diffuse system		se system with	Reflex system		Polarised reflex system		
		aujus	table sensitivity			Ø of beam		
cm	cmı	(cm ₁	cm _l	1	cm		
ļ	/ 1,4	/ [,4 1	10 ‡		4 }		
15 Ø 12 mm		H		4 ‡		E/R 2 ‡		
	5 X 15 cm	/III .	80		4 m	2 3		
-15 10 15 m				-4	2	-2 1 0,2		
Sn ≤ 15 m	7-1,4	- 4	,4	-10		-4 -6 Sn ≤ 2 m		
- 3 ≥ 3 			Sn ≤ 60 cm	Sn ≤ 4	· m	 		
	bject 1:0,x 101c j n; 1 White 90%;	2 Grey	18%	With reflector XU	JZC50	With reflector XUZC50		
A								
A	10 000							
Dimensions	10 cm							
	-1,4							
	10 cm							
	-1,4		Pre-cabled (mm)		Connector (m	m)		
	-1,4		Pre-cabled (mm)	b	Connector (m	m) b		
	-1,4	s	` '		•	•		
	-1,4 Sn ² 0,10 m		a	28	a	b		
XUB	Sn 2 0,10 m Ø 18, line of sight along case axis	s	a 46 (2)	28 28	a 60 <i>(1)</i>	b 28		

⁽¹⁾ Beam break input on thru-beam transmitter only.
(2) For XUB9••••• (polarised reflex) 46 becomes 48 mm and 60 becomes 62 mm.

Electronic pressure sensors

XM Range

XMLP pressure transmitters

Compact metal body, stainless steel fluid entry With analogue output

Presentation

XMLP pressure transmitters rated at less than 9 bar or 100 psi

These transmitters integrate a ceramic pressure measuring cell. Ceramic technology has been used successfully for many years and offers a high level of sensitivity that is particularly suitable for measuring low pressures.

Ceramic also provides good resistance to abrasive fluids.

An internal fluorocarbon rubber gasket provides the seal between the ceramic measuring cell and the AISI 316L stainless steel casing.

Pressure transmitters can be used to measure the following types of pressure:

- air
- fresh water
- the majority of hydraulic oils

It is important, however, to ensure that the gasket is compatible with the fluid being controlled.

These transmitters can control fluids ranging in temperature from -15 to 125 $^{\circ}$ C.

Their power supply (1) depends on the type of analogue output:

- 5 V +/- 10% for the 0.5...4.5 V ratiometric output
- 12 or 24 V (nominal), operating from 7 to 33 V for the 4...20 mA output
- 24 V (nominal), operating from 12 to 33 V for the 0...10 V output

XMLP pressure transmitters rated greater than or equal to 9 bar or 100 psi

These transmitters integrate a metal pressure measuring cell.

This measuring cell, which is welded directly onto the AISI 316L stainless steel transmitter body, offers the following advantages:

- An all-metal pressure chamber, with no elastomer gasket in contact with the fluid
- Compatibility with a large number of fluids:
- □ air
- □ fresh water
- □ hydraulic oils
- □ refrigeration fluids
- □ all fluids or gases compatible with AISI 316L stainless steel

XMLP pressure transmitters can control fluids ranging in temperature from -30 to 120 $^{\circ}$ C.

Their power supply (1) depends on the type of analogue output:

- 5 V +/- 10% for the 0.5...4.5 V ratiometric output
- 12 or 24 V (nominal), operating from 7 to 33 V for the 4...20 mA output
- 24 V (nominal), operating from 12 to 33 V for the 0...10 V output

General characteristics

Made of stainless steel, XMLP pressure transmitters are compact and rugged. Their degree of protection varies according to the type of connector:

- IP 65 for EN 175301-803-A connector versions
- IP 65 and IP 67 for Packard Metri-Pack connector versions
- IP 65, IP 67 and IP 69K for M12 connector versions

With typical precision better than 0.5% of the rating, these transmitters are particularly suitable for industrial applications such as:

- machine tools
- moulding presses
- stamping presses
- lifting gear
- HVAC systems (for ratings greater than or equal to 9 bar or 100 psi only)

(1) Use Safety Extra Low Voltage (SELV) or Protected Extra Low Voltage (PELV) power supply.





XMLP pressure transmitters AISI 316L stainless steel casing



Electronic pressure sensors

XM Range

XMLP pressure transmitters Compact metal body, stainless steel fluid entry With analogue output.

Functions

XMLP pressure transmitters have an analogue output which delivers a signal proportional to the measured pressure.

This output can be one of the following types:

- 4...20 mA
- 0...10 V
- 0.5...4.5 V ratiometric

The pressure ranges available are:

- vacuum measuring
- □ -1...0 bar
- □ -14.5...0 psi
- pressure measuring
- □ 0...600 bar
- □ 0...6,000 psi
- combined pressure measuring (vacuum and pressure)
- □ -1...25 bar
- □ -14.5...60 psi

The XMLP offer is available with four types of electrical connection:

- M12, 4-pin connector
- EN 175301-803-A (ex DIN 43650) connector
- Packard Metri-Pack 150 connector
- 2 m PVC cable

Several types of fluid connection are available:

- G1/4 A male
- 1/4"-18NPT male
- SAE 7/16-20UNF-2A male
- SAE 7/16-20UNF-2B female (with or without Schrader pin depending on the model)

Depending on the model, XMLP transmitters are sold:

- individually
- in lots of 25



References

Electronic pressure sensors

XM Range XMLP pressure transmitters Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in bar





XMLP•••GD•1F



Maximum permissible	accidental pressure: 3	bar, destruction pressure: 5 ba	ar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (m	ale) fluid connection		
420 mA	M12	XMLPM00GD21F (1)	0.080
	EN 175301-803-A	XMLPM00GC21F (1)	0.096
	2 m cable	XMLPM00GL21F	0.197
010 V	M12	XMLPM00GD71F (1)	0.080
	EN 175301-803-A	XMLPM00GC71F (1)	0.096
	2 m cable	XMLPM00GL71F	0.197
0.54.5 V ratiometric	M12	XMLPM00GD11F	0.080
	EN 175301-803-A	XMLPM00GC11F	0.096
SAE 7/16-20UNF-2B (1	emale) fluid connection		
420 mA	M12	XMLPM00GD2BF	0.080
	EN 175301-803-A	XMLPM00GC2BF	0.096
010 V	M12	XMLPM00GD7BF	0.080
	EN 175301-803-A	XMLPM00GC7BF	0.096

-1 to 1 bar (-1	14.5 to 14.5 psi)		
Maximum permis	sible accidental pressure: 3	bar, destruction pressure: 5 ba	ır
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-I	E (male) fluid connection		
420 mA	M12	XMLPM01GD21F (1)	0.080
	EN 175301-803-A	XMLPM01GC21F (1)	0.096
010 V	M12	XMLPM01GD71F	0.080
	FN 175301-803-A	XMLPM01GC71F	0.096

	4.5 to 72.6 psi) sible accidental pressure: 18	B bar, destruction pressure: 24	bar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E	(male) fluid connection		
420 mA	M12	XMLPM05GD21F (1)	0.080
	EN 175301-803-A	XMLPM05GC21F (1)	0.096
010 V	M12	XMLPM05GD71F	0.080
	EN 175301-803-A	XMLPM05GC71F	0.096

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, **XMLPM00GD21F** becomes **XMLPM00GD21FQ**.



Electronic pressure sensors

XM Range

0.5...4.5 V ratiometric

XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in bar



XMLPMeeBDe1F



- 1 to 9 bar (- 14.5 to 130 psi) Maximum permissible accidental pressure: 30 bar, destruction pressure: 60 bar Analogue **Electrical** Reference Weight output type connection G 1/4 A DIN 3852-E (male) fluid connection 0.090 4...20 mA M12 XMLPM09BD21F (1) EN 175301-803-A XMLPM09BC21F 0.106 0...10 V XMLPM09BD71F (1) M12 0.090 EN 175301-803-A XMLPM09BC71F 0.106

- 1 to 25 bar (- 14.5 to 362.5 psi)				
Maximum permissible accidental pressure: 75 bar, destruction pressure: 150 bar				
Analogue output type	Electrical connection	Reference	Weight kg	
G 1/4 A DIN 3852-E (male) fluid connection				
420 mA	M12	XMLPM25BD21F	0.090	

XMLPM09BD11F

0.090

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLPM09BD21F becomes XMLPM09BD21FQ.

M12

Electronic pressure sensors

XM Range

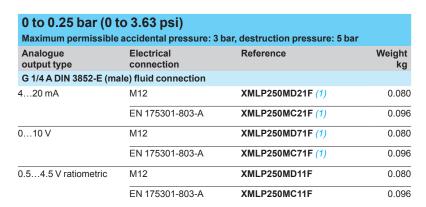
XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in bar









0 to 0.5 bar (0 to	• •	bar, destruction pressure: 5 bar	
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (ma	ale) fluid connection		
420 mA	M12	XMLP500MD21F (1)	0.080
	EN 175301-803-A	XMLP500MC21F (1)	0.096
010 V	M12	XMLP500MD71F (1)	0.080
	EN 175301-803-A	XMLP500MC71F (1)	0.096
0.54.5 V ratiometric	M12	XMLP500MD11F	0.080
	EN 175301-803-A	XMLP500MC11F	0.096

		bar, destruction pressure: 5 ba	
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (ma	ale) fluid connection		
420 mA	M12	XMLP001GD21F (1)	0.080
	EN 175301-803-A	XMLP001GC21F (1)	0.096
	2 m cable	XMLP001GL21F	0.197
010 V	M12	XMLP001GD71F (1)	0.080
	EN 175301-803-A	XMLP001GC71F (1)	0.096
	2 m cable	XMLP001GL71F	0.197
0.54.5 V ratiometric	M12	XMLP001GD11F (1)	0.080
	EN 175301-803-A	XMLP001GC11F	0.096
SAE 7/16-20UNF-2B (f	emale) fluid connection		
420 mA	M12	XMLP001GD2BF	0.080
	EN 175301-803-A	XMLP001GC2BF	0.096
010 V	M12	XMLP001GD7BF	0.080
	EN 175301-803-A	XMLP001GC7BF	0.096

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLP250MD21F becomes XMLP250MD21FQ.





Electronic pressure sensors

XM Range XMLP pressure transmitters Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in bar





04-05 h/04-	2000		
0 to 2.5 bar (0 to	• •		
Maximum permissible	accidental pressure: 7.	5 bar, destruction pressure: 10	0 bar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (ma	ale) fluid connection		
420 mA	M12	XMLP2D5GD21F (1)	0.080
	EN 175301-803-A	XMLP2D5GC21F (1)	0.096
	2 m cable	XMLP2D5GL21F	0.197
010 V	M12	XMLP2D5GD71F (1)	0.080
	EN 175301-803-A	XMLP2D5GC71F (1)	0.096
	2 m cable	XMLP2D5GL71F	0.197
0.54.5 V ratiometric	M12	XMLP2D5GD11F	0.080
	EN 175301-803-A	XMLP2D5GC11F	0.096

0 to 4 bar (0 t	• •	2 bar, destruction pressure: 16	har
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E	(male) fluid connection		
420 mA	M12	XMLP004GD21F (1)	0.080
	EN 175301-803-A	XMLP004GC21F (1)	0.096
010 V	M12	XMLP004GD71F (1)	0.080
	EN 175301-803-A	XMLP004GC71F (1)	0.096
0.54.5 V ratiometric	ic M12	XMLP004GD11F	0.080
	EN 175301-803-A	XMLP004GC11F	0.096

0 to 6 bar (0 to 8	• •	B bar, destruction pressure: 24	lhar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (m	ale) fluid connection		
420 mA	M12	XMLP006GD21F (1)	0.080
	EN 175301-803-A	XMLP006GC21F (1)	0.096
	2 m cable	XMLP006GL21F	0.197
010 V	M12	XMLP006GD71F (1)	0.080
	EN 175301-803-A	XMLP006GC71F (1)	0.096
	2 m cable	XMLP006GL71F	0.197
0.54.5 V ratiometric	M12	XMLP006GD11F (1)	0.080
	EN 175301-803-A	XMLP006GC11F	0.096

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLP004GD71F becomes XMLP004GD71FQ.

Electronic pressure sensors

XM Range

XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry

With analogue output. Sizes in bar













Maximum permissible	accidental pressure: 30) bar, destruction pressure: 60	bar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (ma	ale) fluid connection		
420 mA	M12	XMLP010BD21F (1)	0.090
	EN 175301-803-A	XMLP010BC21F (1)	0.106
010 V	M12	XMLP010BD71F (1)	0.090
	EN 175301-803-A	XMLP010BC71F (1)	0.106
0.54.5 V ratiometric	M12	XMLP010BD11F	0.090
	EN 175301-803-A	XMLP010BC11F	0.10
SAE 7/16-20UNF-2A (n	nale) fluid connection		
420 mA	M12	XMLP010BD270	0.087
	EN 175301-803-A	XMLP010BC270	0.103
SAE 7/16-20UNF-2B (fo	emale with Schrader pin) fluid connection	
420 mA	M12	XMLP010BD290 (1)	0.100
	EN 175301-803-A	XMLP010BC290	0.116
010 V	M12	XMLP010BD790	0.100
	EN 175301-803-A	XMLP010BC790	0.116
0.54.5 V ratiometric	M12	XMLP010BD190	0.100
0 to 16 bar (0 to	• •	B bar, destruction pressure: 96	har
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (ma	ale) fluid connection		
120 mA	M12	XMLP016BD21F (1)	0.090
	EN 175301-803-A	XMLP016BC21F (1)	0.106
010 V	M12	XMLP016BD71F (1)	0.090
	EN 175301-803-A	XMLP016BC71F (1)	0.106
0.54.5 V ratiometric	M12	XMLP016BD11F	0.090
	EN 175301-803-A	XMLP016BC11F	0.106
SAE 7/16-20UNF-2A (m	nale) fluid connection		
SAE 7/16-20UNF-2A (n 420 mA	nale) fluid connection M12	XMLP016BD270	0.087

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, **XMLP016BD21F** becomes **XMLP016BD21FQ**.

EN 175301-803-A

XMLP016BD290

XMLP016BC290

XMLP016BD790

XMLP016BD190

0.100

0.116

0.100

0.100

M12

M12

M12

4...20 mA

0...10 V

0.5...4.5 V ratiometric

Electronic pressure sensors

Electrical

M12

XM Range

Analogue

4...20 mA

XMLP pressure transmitters

0 to 25 bar (0 to 362.5 psi)

G 1/4 A DIN 3852-E (male) fluid connection

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in bar

Maximum permissible accidental pressure: 75 bar, destruction pressure: 150 bar

Reference

XMLP025BD21F

Weight

0.090















20	=	, ******************************	0.000
	EN 175301-803-A	XMLP025BC21F	0.106
010 V	M12	XMLP025BD71F (1)	0.090
	EN 175301-803-A	XMLP025BC71F	0.106
0.54.5 V ratiometric	M12	XMLP025BD11F	0.090
	EN 175301-803-A	XMLP025BC11F	0.106
SAE 7/16-20UNF-2A (n	nale) fluid connection		
420 mA	M12	XMLP025BD270	0.087
	EN 175301-803-A	XMLP025BC270	0.103
010 V	M12	XMLP025BD770	0.087
SAE 7/16-20UNF-2B (f	emale with Schrader pin) fluid connection	
420 mA	M12	XMLP025BD290	0.100
	EN 175301-803-A	XMLP025BC290	0.116
010 V	M12	XMLP025BD790	0.100
0 to 40 bar (0 to	• •		
		20 bar, destruction pressure: 24	
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-E (ma	ale) fluid connection		
420 mA	M12	XMLP040BD21F (1)	0.090
	EN 175301-803-A	XMLP040BC21F	0.106
010 V	M12	XMLP040BD71F	0.090
	EN 175301-803-A	XMLP040BC71F	0.106
0.54.5 V ratiometric	M12	XMLP040BD11F	0.090
	EN 175301-803-A	XMLP040BC11F	0.106
SAE 7/16-20UNF-2A (n	nale) fluid connection		
420 mA	M12	XMLP040BD270	0.087
	EN 175301-803-A	XMLP040BC270	0.103
SAE 7/16-20UNF-2B (f	emale with Schrader pin) fluid connection	
420 mA	M12	XMLP040BD290 (1)	0.100
	EN 175301-803-A	XMLP040BC290 (1)	0.116
010 V	M12	XMLP040BD790	0.100
0.54.5 V ratiometric			0.100
	M12	XMLP040BD190	0.100

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLP040BD21F becomes XMLP040BD21FQ.

Electronic pressure sensors

XM Range

XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry

With analogue output. Sizes in bar











0 to 60 bar (0 to 870 psi) Maximum permissible accidental pressure: 180 bar, destruction pressure: 360 bar Analogue **Electrical** Weight output type G 1/4 A DIN 3852-A (male) fluid connection 4...20 mA M12 XMLP060BD21F (1) 0.090 EN 175301-803-A XMLP060BC21F 0.106 0...10 V M12 XMLP060BD71F (1) 0.090 EN 175301-803-A XMLP060BC71F (1) 0.106 XMLP060BD11F 0.5...4.5 V ratiometric M12 0.090 XMLP060BC11F EN 175301-803-A 0.106 SAE 7/16-20UNF-2A (male) fluid connection 4...20 mA XMLP060BD270 0.087 SAE 7/16-20UNF-2B (female with Schrader pin) fluid connection 4...20 mA M12 XMLP060BD290 0.100 EN 175301-803-A XMLP060BC290 0.116 0...10 V XMLP060BD790 0.100 M12

0 to 100 bar (0 to	• •	bar, destruction pressure: 60	00 bor
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-A (ma	le) fluid connection		_
420 mA	M12	XMLP100BD21F (1)	0.094
	EN 175301-803-A	XMLP100BC21F	0.110
010 V	M12	XMLP100BD71F (1)	0.094
	EN 175301-803-A	XMLP100BC71F	0.110
0.54.5 V ratiometric	M12	XMLP100BD11F	0.094
	EN 175301-803-A	XMLP100BC11F	0.110

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, **XMLP060BD21F** becomes **XMLP060BD21FQ**.

Electronic pressure sensors

XM Range XMLP pressure transmitters

0 to 160 bar (0 to 2320 psi)

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in bar





	Maximum permissible	accidental pressure: 48	30 bar, destruction pressure:	960 bar
	Analogue output type	Electrical connection	Reference	Weight kg
	G 1/4 A DIN 3852-A (m	ale) fluid connection		
	420 mA	M12	XMLP160BD21F	0.094
MLP		EN 175301-803-A	XMLP160BC21F	0.110
	010 V	M12	XMLP160BD71F	0.094
		EN 175301-803-A	XMLP160BC71F	0.110
(Telemecanique XMLP)	0.54.5 V ratiometric	M12	XMLP160BD11F	0.094
	0 to 250 bar (0 t	o 3625 psi)		

0 to 250 bar (0 t	o 3625 psi)		
Maximum permissible	accidental pressure: 75	50 bar, destruction pressure: 1	500 bar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-A (m	ale) fluid connection		
420 mA	M12	XMLP250BD21F (1)	0.094
	EN 175301-803-A	XMLP250BC21F	0.110
010 V	M12	XMLP250BD71F (1)	0.094
	EN 175301-803-A	XMLP250BC71F (1)	0.110
0.54.5 V ratiometric	M12	XMLP250BD11F	0.094
	EN 175301-803-A	XMLP250BC11F	0.110

0 to 400 bar (0 t	o 5800 psi)		
Maximum permissible	e accidental pressure: 12	200 bar, destruction pressure:	2400 bar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-A (m	ale) fluid connection		
420 mA	M12	XMLP400BD21F (1)	0.094
	EN 175301-803-A	XMLP400BC21F (1)	0.110
010 V	M12	XMLP400BD71F	0.094
	EN 175301-803-A	XMLP400BC71F (1)	0.110
0.54.5 V ratiometric	M12	XMLP400BD11F	0.094
	EN 175301-803-A	XMLP400BC11F	0.110

0 to 600 bar (0 to	9700 psi)		
Maximum permissible	accidental pressure: 1	500 bar, destruction pressur	e: 2400 bar
Analogue output type	Electrical connection	Reference	Weight kg
G 1/4 A DIN 3852-A (ma	le) fluid connection		
420 mA	M12	XMLP600BD21F	0.094
	EN 175301-803-A	XMLP600BC21F	0.110
010 V	M12	XMLP600BD71F	0.094
	EN 175301-803-A	XMLP600BC71F	0.110
0.54.5 V ratiometric	M12	XMLP600BD11F	0.094

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLP250BD21F becomes XMLP250BD21FQ.

Electronic pressure sensors

XM Range XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in psi





-14.5 to 0 psi (-1	to 0 bar)		
Maximum permissible a	accidental pressure: 44 psi,	destruction pressure: 73 psi	
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) fluid	d connection		
420 mA	M12	XMLPM00RD23F (1)	0.078
	EN 175301-803-A	XMLPM00RC23F	0.094
	Packard Metri-Pack 150	XMLPM00RP23F	0.080
010 V	M12	XMLPM00RD73F (1)	0.078
	EN 175301-803-A	XMLPM00RC73F	0.094
	Packard Metri-Pack 150	XMLPM00RP73F	0.080
0.54.5 V ratiometric	M12	XMLPM00RD13F	0.078
	EN 175301-803-A	XMLPM00RC13F	0.094
	Packard Metri-Pack 150	XMLPM00RP13F	0.080

	i (-1 to 1.03 bar) ible accidental pressure: 44 psi,	destruction pressure: 73 p	si
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male)	fluid connection		
420 mA	M12	XMLPM15RD23F (1)	0.078
	EN 175301-803-A	XMLPM15RC23F	0.094
	Packard Metri-Pack 150	XMLPM15RP23F (1)	0.080
010 V	M12	XMLPM15RD73F (1)	0.078

-14.5 to 60 psi (-1 to 4.14 bar) e accidental pressure: 260 psi	, destruction pressure: 35	0 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) flu	uid connection		
420 mA	M12	XMLPM60RD23F (1)	0.078
	EN 175301-803-A	XMLPM60RC23F	0.094
	Packard Metri-Pack 150	XMLPM60RP23F	0.080
010 V	M12	XMLPM60RD73F (1)	0.078

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, **XMLPM00RD23F** becomes **XMLPM00RD23FQ**.



Electronic pressure sensors

XM Range XMLP pressure transmitters Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in psi





0 to 15 psi (0 to Maximum permissib	1.03 bar) le accidental pressure: 44 psi,	destruction pressure: 73 p	si
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) f	luid connection		
420 mA	M12	XMLP015RD23F (1)	0.078
	EN 175301-803-A	XMLP015RC23F	0.094
	Packard Metri-Pack 150	XMLP015RP23F	0.080
010 V	M12	XMLP015RD73F (1)	0.078
	EN 175301-803-A	XMLP015RC73F	0.094
	Packard Metri-Pack 150	XMLP015RP73F	0.080

0 to 30 psi (0 t	o 2.07 bar)		
Maximum permissi	ble accidental pressure: 109 psi	, destruction pressure: 14	5 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male)	fluid connection		
420 mA	M12	XMLP030RD23F (1)	0.078
	EN 175301-803-A	XMLP030RC23F	0.094
	Packard Metri-Pack 150	XMLP030RP23F	0.080
010 V	M12	XMLP030RD73F (1)	0.078
	EN 175301-803-A	XMLP030RC73F	0.094
	Packard Metri-Pack 150	XMLP030RP73F	0.080

0 to 50 psi (0 to	3.45 bar)		
Maximum permissible	e accidental pressure: 174 psi	, destruction pressure: 23	2 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) flu	uid connection		
420 mA	M12	XMLP050RD23F (1)	0.078
	EN 175301-803-A	XMLP050RC23F	0.094
	Packard Metri-Pack 150	XMLP050RP23F	0.080
010 V	M12	XMLP050RD73F (1)	0.078

0 to 100 psi (0 Maximum permissi	to 6.9 bar) ble accidental pressure:	260 psi, destruction pressure: 3	340 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male)	fluid connection		
420 mA	M12	XMLP100RD23F	0.078
010 V	M12	XMLP100RD73F	0.078

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLP030RD73F becomes XMLP030RD73FQ.

Electronic pressure sensors

XM Range

XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in psi



XMLP••0PD•30



XMLP••0PP•30

0 to 100 psi (0 to 6.9 bar) Maximum permissible accidental pressure: 300 psi, destruction pressure: 900 psi Analogue **Electrical** Reference Weight output type 1/4" - 18NPT (male) fluid connection XMLP100PD230 (1) 0.088 4...20 mA M12 Packard Metri-Pack 150 XMLP100PP230 (1) 0.090 0...10 V M12 XMLP100PD730 0.088 Packard Metri-Pack 150 XMLP100PP730 0.090 XMLP100PD130 0.5...4.5 V ratiometric M12 0.088 XMLP100PP130 Packard Metri-Pack 150 0.090

0 to 150 psi (0 to	10.3 bar)		
Maximum permissible a	accidental pressure: 450 ps	, destruction pressure: 90	00 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) fluid	d connection		
420 mA	M12	XMLP150PD230 (1)	0.088
	Packard Metri-Pack 150	XMLP150PP230	0.090
010 V	M12	XMLP150PD730	0.088
	Packard Metri-Pack 150	XMLP150PP730	0.090
0.54.5 V ratiometric	M12	XMLP150PD130	0.088

0 to 200 psi (0 to	13.8 bar)		
Maximum permissible a	ccidental pressure: 600 ps	, destruction pressure: 14	00 psi
Analogue output type	Electrical Reference connection		Weight kg
1/4" - 18NPT (male) fluid	l connection		
420 mA	M12	XMLP200PD230 (1)	0.088
	Packard Metri-Pack 150	XMLP200PP230	0.090
010 V	M12	XMLP200PD730	0.088
	Packard Metri-Pack 150	XMLP200PP730	0.090
0.54.5 V ratiometric	M12	XMLP200PD130	0.088

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLP100PD230 becomes XMLP100PD230Q.

Electronic pressure sensors

XM Range

XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in psi



XMLP••0PD•30



0 to 300 psi (0 to 20.7 bar) Maximum permissible accidental pressure: 900 psi, destruction pressure: 2200 psi Analogue Electrical Reference Weight output type 1/4" - 18NPT (male) fluid connection 0.088 4...20 mA M12 XMLP300PD230 (1) Packard Metri-Pack 150 XMLP300PP230 0.090 0...10 V M12 XMLP300PD730 0.088 Packard Metri-Pack 150 XMLP300PP730 0.090 0.5...4.5 V ratiometric M12 XMLP300PD130 0.088 Packard Metri-Pack 150 XMLP300PP130 0.090

0 to 600 psi (0 to Maximum permissible	41.4 bar) accidental pressure: 1800 p	si, destruction pressure: 3	600 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) flui	d connection		
420 mA	M12	XMLP600PD230	0.088
	Packard Metri-Pack 150	XMLP600PP230 (1)	0.090
010 V	M12	XMLP600PD730	0.088
	Packard Metri-Pack 150	XMLP600PP730	0.090
0.54.5 V ratiometric	M12	XMLP600PD130	0.088
	Packard Metri-Pack 150	XMLP600PP130	0.090

0 to 1000 psi (0 t	o 69 bar)		
Maximum permissible	accidental pressure: 3000 ps	si, destruction pressure:	6000 psi
Analogue output type	Electrical Reference connection		Weight kg
1/4" - 18NPT (male) flui	d connection		
420 mA	M12	XMLP1K0PD230	0.088
	Packard Metri-Pack 150	XMLP1K0PP230	0.090
010 V	M12	XMLP1K0PD730	0.088
	Packard Metri-Pack 150	XMLP1K0PP730	0.090
0.54.5 V ratiometric	M12	XMLP1K0PD130	0.088

⁽¹⁾ Sold in lots of 25: add the letter Q to the end of the selected reference. For example, XMLP600PP230 becomes XMLP600PP230Q.

Electronic pressure sensors

XM Range XMLP pressure transmitters

Compact metal body, 316L stainless steel fluid entry With analogue output. Sizes in psi



XMLP•K0PD•30



0 to 2000 psi (0 to 138 bar)						
Maximum permissible a	ccidental pressure:	6000 psi, destruction pressure: 12	000 psi			
Analogue output type	Electrical connection	Reference	Weight kg			
1/4" - 18NPT (male) fluid	d connection					
420 mA	M12	XMLP2K0PD230	0.092			
010 V	M12	XMLP2K0PD730	0.092			
0.54.5 V ratiometric	M12	XMLP2K0PD130	0.092			

0 to 3000 psi (0 t	o 207 bar)		
Maximum permissible	accidental pressure: 9000 psi	, destruction pressure: 18	000 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) flui	d connection		
420 mA	M12	XMLP3K0PD230	0.092
	Packard Metri-Pack 150	XMLP3K0PP230	0.094
010 V	M12	XMLP3K0PD730 (1)	0.092
	Packard Metri-Pack 150	XMLP3K0PP730	0.094
0.54.5 V ratiometric	M12	XMLP3K0PD130	0.092

0 to 6000 psi (0 t	o 414 bar) accidental pressure: 18 000 pe	si, destruction pressure: 3	6 000 psi
Analogue output type	Electrical connection	Reference	Weight kg
1/4" - 18NPT (male) flui	d connection		
420 mA	M12	XMLP6K0PD230	0.092
010 V	M12	XMLP6K0PD730	0.092
	Packard Metri-Pack 150	XMLP6K0PP730	0.094
0.54.5 V ratiometric	M12	XMLP6K0PD130	0.092
	Packard Metri-Pack 150	XMLP6K0PP130 (1)	0.094

(1) Sold in lots of 25: add the letter Q to the end of the selected reference. For example, **XMLP6K0PP130** becomes **XMLP6K0PP130Q**.



Electronic pressure sensors

XM Range XMLP pressure transmitters Separate parts



ZMLPA1e2SH





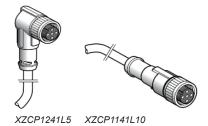
XZCC12FCM40B XZCC12FDM40B

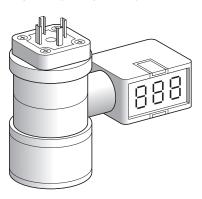




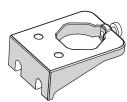
XZCC43FCP40B

XMLZL016





XMLEZ•••



XMLZL017

Switches v		r XMLP••••D2••	pressure	
Analogue output type	Solid-state output type	Switching mode	Reference	Weight kg
420 mA	1 x PNP	Hysteresis	ZMLPA1P2SH	0.104
		Window	ZMLPA1P2SW	0.104
	1 x NPN	Hysteresis	ZMLPA1N2SH	0.104
		Window	ZMLPA1N2SW	0.104
_	2 x PNP	Hysteresis	ZMLPA2P0SH	0.104
_	2 x NPN	Hysteresis	ZMLPA2N0SH	0.104

Accessories				
Description	Туре		Reference	Weight kg
Sealing gasket (Pack of 10 gaskets)	-		XMLZL016	0.025
M12 female connector metal clamping ring (2)	Straight		XZCC12FDM40B	0.020
	Elbowed		XZCC12FCM40B	0.020
EN 175301-803-A female connector (2)	-		XZCC43FCP40B	0.035
Description	Cable length	Cable material	Reference	Weight kg
Pre-wired M12, straight, female	2 m	PUR	XZCP1141L2	0.090
connectors		PVC	XZCPV1141L2	0.110
	5 m	PUR	XZCP1141L5	0.190
		PVC	XZCPV1141L5	0.210
	10 m	PUR	XZCP1141L10	0.370
		PVC	XZCPV1141L10	0.390
Pre-wired M12, elbowed, female	2 m	PUR	XZCP1241L2	0.090
connectors		PVC	XZCPV1241L2	0.110
	5 m	PUR	XZCP1241L5	0.190
		PVC	XZCPV1241L5	0.210
	10 m	PUR	XZCP1241L10	0.370
		PVC	XZCPV1241L10	0.390

Description	For use with	Size of transmitter	Reference	Weight
		bar		kg
Digital displays for pressure	XMLPM00GC2●●	- 10	XMLEZM01	0.100
transmitters	XMLP001GC2●●	01	XMLEZ001	0.100
	XMLP010BC2●●	010	XMLEZ010	0.100
	XMLP025BC2●●	025	XMLEZ025	0.100
	XMLP060BC2●●	060	XMLEZ060	0.100
	XMLP100BC2●●	0100	XMLEZ100	0.100
	XMLP250BC2●●	0250	XMLEZ250	0.100
	XMLP600BC2●●	0600	XMLEZ600	0.100
Fixing bracket (aluminium)	XMLP•••M••• XMLP•••G••• XMLP•••R•••	-	XMLZL017	0.029

⁽¹⁾ ZMLP switches are compatible with pressure transmitters with 4...20 mA analogue output and M12 connector (see pages 87 and 88).
(2) Connector with screw terminal connections.

Note: For other connection accessories, visit our website www.tesensors.com.



Electromechanical pressure switches

XM Range

For power circuits, FTG, FSG and FYG Range

Presentation

Pressure switches FTG, FSG and FYG are switches for power circuits. They are used to control the pressure of water, up to 10.5 bar.

2 types of product are available:

- pressure switches FTG with fixed differential, for detection of a single threshold,
- pressure switches FSG and FYG with an adjustable differential, for regulation between 2 thresholds.

For specific needs, these 2 types of product can be supplied in IP 65 versions, thus ensuring a higher degree of protection. They feature 2 cable entries, fitted with cable gland, and are referenced **FoGoNE**.

Setting

Pressure switches with fixed differential (FTG)

Only the switching point on rising pressure is adjustable.

Switching point on rising pressure

The switching point on rising pressure (PH) is set by adjusting screw-nut 1.

Switching point on falling pressure

The switching point on falling pressure (PB) is not adjustable.

The difference between the tripping and resetting points of the contact is the natural differential of the switch (contact differential, friction, etc.).

Pressure switches with adjustable differential (FSG and FYG)

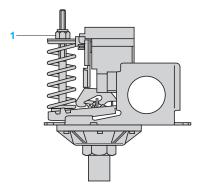
When setting the pressure switch, adjust the switching point on rising pressure (PH) first and then the switching point on falling pressure (PB).

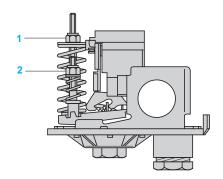
Switching point on rising pressure

The switching point on rising pressure (PH) is set by adjusting screw-nut 1.

Switching point on falling pressure

The switching point on falling pressure (PB) is set by adjusting screw-nut 2.





Electromechanical pressure switches XM Range For power circuits, FTG, FSG and FYG Range

Pressure switch type			FTGe		FSGe and FYGe		
1 roccaro curton type			FTGeNE		FSGeNE and FY	GeNE	
Conformity to standards			C€, IEC/EN 60730				
Protective treatment			Standard version: "TC"				
Ambient air temperature		°C	For operation: 0+	+ 45. For storage: - 30.	+ 80		
luids controlled			Fresh water, sea w	vater (0+ 70°C)			
<i>l</i> laterials				, resistant to mechanic ials in contact with fluid		ed steel, nitrile	
Operating position			All positions				
Electric shock protection			Class I conforming	to IEC 536			
Degree of protection FTGe, FSGe and conforming to IEC/EN 60529 FYGe			IP 20				
· ·	FTGeNE, FSGeNE and FYGeNE		IP 65				
Operating rate		Op. cycles/h	600				
Repeat accuracy			< 2%				
Fluid connection	F●G 2, FYG●2		G 1/4 (BSP female) conforming to NF E 0	03-005, ISO 228		
	F●G 9		R 1/4 (BSP male) conforming to NF E 03-004, ISO 7				
Electrical connection FTGe, FSGe and FYGe Terminals. 2 cable entries, with gr			entries, with grommet				
	FTGeNE, FSGeNE and FYGeNE		Terminals. 2 entries incorporating 13P cable gland (DIN Pg 13.5)				
Contact block characteris	tics						
Rated operational characteristics			Ie = 10 A, Ue = \sim 250 V conforming to EN 60730-1				
ower ratings of controlled motors	Voltage		∼ 2-pole 1-phase	∼ 2-pole 3-phase	∼ 2-pole 1-phase	\sim 2-pole 3-phase	
	110 V		0.75 kW (1 HP)	1.1 kW (1.5 HP)	0.75 kW (1 HP)	1.1 kW (1.5 HP)	
	230 V		1.1 kW (1.5 HP)	1.5 kW (2 HP)	1.5 kW (2 HP)	2.2 kW (3 HP)	
	400 V		1.5 kW (2 HP)	1.5 kW (2 HP)	1.5 kW (2 HP)	2.2 kW (3 HP)	
Rated insulation voltage onforming to IEC/EN 60947-1		V	Ui = 500				
Rated impulse withstand voltage conforming to IEC/EN 60947-1		kV	U imp = 6				
ype of contacts			1 2-pole 2 NC (4 to	erminal) contact, sna	p action		
Short-circuit protection			20 A cartridge fuse	type gG			
Connection			Screw clamp terminals. Minimum clamping capacity: 1 x 1 mm², max: 2 x 2 mm²				
Electrical durability at an operating rate of 300 operating cycles/hour		Op.	40 000		100 000		

Electromechanical pressure switches

XM Range

For power circuits, FTG Range Size 4.6 bar (66.7 psi), fixed differential, for detection of a single threshold. Switches with 2-pole 2 NC contact. Degree of protection IP 20 or IP 65

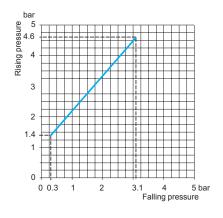
Fluid connection	G 1/4 (female)	R 1/4 (male)	G 1/4 (female)	R 1/4 (male)

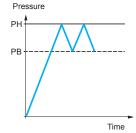
Adjustable range of switchin (Rising pressure)	g point (PH)	1.44.6 bar (20.366.7 psi)			
Degree of protection conforming to IEC/EN 60529		IP 20		IP 65	
References					
Fluids controlled	Fresh water, sea water, from 0°C to + 70°C (1)	FTG2	FTG9	FTG2NE	FTG9NE
Weight (kg)		0.340	*		

Complementary cha	aracteristics not show	vn under general characteris	stics (page 87)			
Natural differential (subtract from PH to give PB)	At low setting	1.1 bar (15.95 psi)				
	At middle setting	1.3 bar (18.85 psi)				
	At high setting	1.5 bar (21.75 psi)				
Maximum permissible pressure	Per cycle	5.75 bar (83.38 psi)				
	Accidental	8 bar (116 psi)	8 bar (116 psi)			
Destruction pressure		20 bar (290 psi)	20 bar (290 psi)			
Mechanical life		4 x 10⁵ operating cycles				
Cable entry		2 cable entries, with grommet	2 entries with 13P cable gland (DIN Pg 13.5)			
Clamping capacity		-	9 to 13 mm			
Pressure switch type		Diaphragm				

⁽¹⁾ Component materials of units in contact with the fluid, see page 87.

Operating curves Connections







- Adjustable value
- ---- Non adjustable value

References, characteristics

Electromechanical pressure switches

XM Range For power circuits, FSG Range

Size 4.6 bar (66.7 psi), adjustable differential, for regulation between 2 thresholds. Switches with 2-pole 2 NC contact. Degree protection IP 20 or IP 65

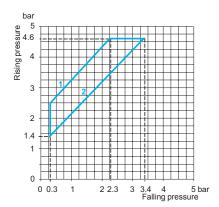
(DIN Pg 13.5)

9 to 13 mm

Fluid connection		G 1/4 (female)	R 1/4 (male)	G 1/4 (female)	R 1/4 (male)
Adjustable range of switching (Rising pressure)	g point (PH)	1.44.6 bar (20.366	6.7 psi)		
Degree of protection conforming to IEC/EN 60529		IP 20		IP 65	
References					
Fluids controlled	Fresh water, sea water, from 0°C to + 70°C (1)	FSG2	FSG9	FSG2NE (2)	FSG9NE
Weight (kg)		0.340			
Complementary cha	aracteristics not shown	under general o	characteristics (page 87)	
Possible differential (subtract from PH to give PB)	Max. at low setting	2.1 bar (30.45 psi)			
	Max. at middle setting	2.2 bar (31.9 psi)			
	Max. at high setting	2.3 bar (33.35 psi)			
	Min. at low setting	1 bar (14.5 psi)			
	Min. at middle setting	1.1 bar (15.95 psi)			
	Min. at high setting	1.2 bar (17.4 psi)			
Maximum permissible pressure	Per cycle	5.75 bar (83.38 psi)			
	Accidental	8 bar (116 psi)			
Destruction pressure		20 bar (290 psi)			
Mechanical life		1 x 10 ⁶ operating cycle	s		
Cable entry		2 cable entries, with gr	ommet	2 entries with 13P cabl	e gland

Connections Operating curves

Diaphragm

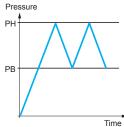




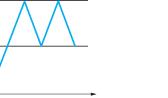
Clamping capacity

Pressure switch type

2 Minimum differential



- Adjustable value





⁽¹⁾ Component materials of units in contact with the fluid, see page 87.

⁽²⁾ Variant: for a G 3/8 female fluid entry that pivots throughout 360°, select the FSG2NEG.

Electromechanical pressure switches

XM Range For power circuits, FYG Range Sizes 7 and 10.5 bar (101.5 and 152.3 psi), adjustable differential, for regulation between 2 thresholds. Switches with 2-pole 2 NC contact. Degree of protection IP 20 or IP 65

Fluid connection		G 1/4 (female)				
Adjustable range of switchin (Rising pressure)	g point (PH)	2.87 bar (40.6101	.5 psi)	5.610.5 bar (81.2	152.3 psi)	
Degree of protection conforming to EN/IEC 60529		IP 20	IP 65	IP 20	IP 65	
References						
Fluids controlled	Fresh water, sea water, from 0°C to + 70°C (1)	FYG22 (2)	FYG22NE	FYG32 (3)	FYG32NE	
Weight (kg)		0.340				
Complementary cha	aracteristics not showr	under general o	characteristics (page 87)		
Possible differential (subtract from PH to give PB)	Max. at low setting	2.3 bar (33.35 psi)		3 bar (43.5 psi)		
	Max. at middle setting	2.5 bar (36.25 psi)		3.2 bar (46.4 psi)		
	Max. at high setting	2.7 bar (39.15 psi)		3.4 bar (49.3 psi)		
	Min. at low setting	1.2 bar (17.4 psi)		1.9 bar (27.55 psi)		
	Min. at middle setting	1.4 bar (20.3 psi)		2.1 bar (30.45 psi)		
	Min. at high setting	1.6 bar (23.2 psi)		2.3 bar (33.35 psi)		
Maximum permissible pressure	Per cycle	8.75 bar (126.9 psi)		13 bar (188.5 psi)		
	Accidental	15 bar (217.5 psi)		15 bar (217.5 psi)		
Destruction pressure		20 bar (290 psi)		20 bar (290 psi)		
Mechanical life		1 x 10 ⁶ operating cycle	S			
Cable entry		2 cable entries, with grommet				

(1) Component materials of units in contact with the fluid, see page 87.

Pressure switch type

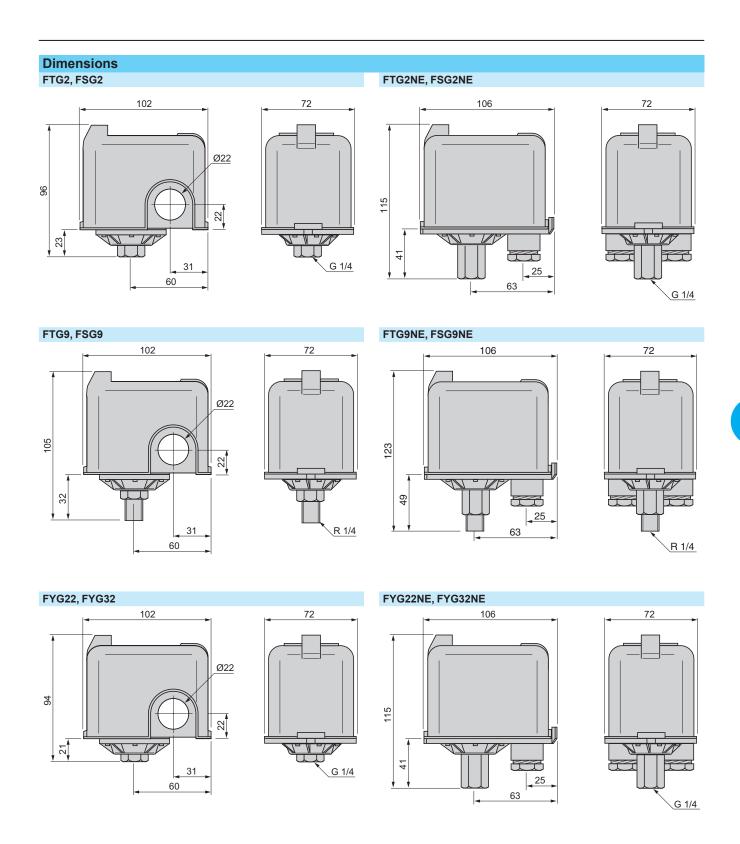
- (2) Variant: for a 2.8 to 7 bar, IP 20, pressure switch with R 1/4 (male) fluid entry, select the FYG29.
- (3) Variant: for a 5.6 to 10.5 bar, IP 20, pressure switch with R 1/4 (male) fluid entry, select the FYG39.

Operating curves Connections FYG22 FYG32 Rising pressure Rising pressure 10 9 8 Pressure РΗ 7.1 8.2 9 10 Falling pressure Falling pressure Maximum differential Maximum differential - Adjustable value Minimum differential 2 Minimum differential

Diaphragm

Electromechanical pressure switches

XM Range For power circuits, FTG, FSG and FYG Range



General presentation

Safety detection solutions

Key-operated safety switches

Refer to standards EN/ISO 12100 and EN/ISO 14119 IEC/ISO 13852 and EN/IEC 60204-1 Telemecanique Sensors XCS safety detection solutions conform to EN/ISO 12100 and EN/ISO 14119 standards regarding potentially hazardous machine functions. They meet more specifically the following requirements:

- Removable or movable protective guards must be used in conjunction with locking or interlocking devices,
- For high inertia machines (i.e. with long rundown time), an interlocking device
 must be used. With a long rundown time, the rundown time is greater than the
 time it takes for a person to reach the hazardous zone. The interlocking device
 helps ensure that the guard remains locked until the potentially hazardous
 movement has stopped.

Safety interlock switches

As required by EN/ISO 12100 and EN/ISO 14119, safety interlock switches which are specifically designed for machine guarding applications provide an ideal solution for the locking or interlocking of movable guards associated with industrial machinery. They also meet the requirements of IEC/ISO 13852 and EN/IEC 60204-1.

They contribute to the protection of operators working on potentially hazardous machines by breaking the start control circuit of the machine when a protective guard is opened or removed, using **positive opening operation contacts**, thus stopping the hazardous movement of the machine.

Removal/opening of the guard (after the hazardous movement has stopped) can either be:

- at the time the machine is switched off for low inertia machines (machines where the rundown time is less than the time it takes for the operator to access the hazardous zone), or
- delayed for high inertia machines (machines where the rundown time is greater than the time it takes for the operator to access the hazardous zone).

Control circuit categories

If used with a Schneider Electric safety control unit, the safety interlock switch enables designers to achieve PL=e, category 4 control systems with reference to EN/ISO 13849-1 and SIL CL3 with conformity to EN/IEC 62061. When used on their own or combined with another switch, they can achieve up to category 1, 2 or 3 control circuits (except for RFID XCSR standalone models which can reach PLe-Cat. 4/SIL3 without safety control unit).

Safety related parts of control systems shall be developed taking into account the results of an appropriate Risk Assessment.

Safety of personnel

The start command for the machine can only be initiated following correct operation of the safety interlock switch.

On its release, the NC safety contacts are opened by **positive action** or, for coded magnetic switches, change state (**this should be monitored using a Schneider Electric safety control unit**). RFID XCSR safety switches have 2 OSSDs (Output Signal Switching Devices) which are NC when the guard is closed.

Safety of operation

The safety interlock switches incorporate slow break or snap action contacts with **positive opening operation** (except for coded magnetic switches where this is not possible). For mechanical safety interlock switches, on closing of the guard the actuating key fitted to it enters the head of the switch, operates the multiple interlock device and closes the NC contacts. For coded magnetic switches, the presence of the magnet causes the contacts to change state. For RFID XCSR safety switches, the 2 OSSDs change from ON to OFF state when the guard is being opened.

Safety in use

In order to compensate for mechanical clearance, vibration, etc., all safety interlock switches are designed to accept a few millimeters of misalignment between the actuating key and the switch, or between the magnet and the sensor part for coded magnetic switches, or between the transponder and the reader for RFID XCSR safety switches.

Design to minimize defeat

Mechanically, magnetically or RFID-actuated safety interlock switches are designed to be operated by specific actuating keys so that they cannot be defeated in a simple manner using common tools (rods, metal plates, simple magnets, etc.). When loosening the fixing screws for re-orientation of the turret head on safety interlock switches, the head itself remains attached to the switch body and the contact states remain unchanged.

All safety interlock switches and safety limit switches are designed to avoid any adjustments in the head setting, removal of the actuating key or access to the safety contacts without using the appropriate tool.

There are various methods for obtaining a higher level of tamperproofing, for example:

- using a cage device to help prevent the insertion of a spare actuating key or magnet, or any other foreign body
- fixing the actuating key or coded magnet to the guard by means that make it very difficult to remove (riveting or welding)
- using RFID unique coding XCSR safety switches



Key-operated safety switches XCSPA and XCSTA plastic, turret head 1 or 2 cable entries

Type of switch

Without locking of actuating key





		XCSPA		XCSTA	
References of switches wi ISO M16 x 1.5	thout actuating key (4)) (→ NC contact with po	ositive opening	operation) with 1 or 2 cab	le entries tapped
2-pole 1 NC + 1 NO (2) break before make, slow break	22 24	XCSPA592	Θ	-	
2-pole 1 NC + 1 NO (2) snap action	22 13	XCSPA192	Θ		
2-pole 1 NO + 1 NC (2) make before break, slow break	2 4 2 2 2 2 2 2 2 2	XCSPA692	Θ	-	
2-pole 2 NC (2) slow break	2	XCSPA792	Θ	-	
2-pole 2 NC (2) snap action	2 2 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1	XCSPA292	Θ		
3-pole 1 NC + 2 NO (2) break before make, slow break	24 45 24 25 24 25 25 25	XCSPA892	Θ	XCSTA592	Θ
3-pole 2 NC + 1 NO (2) break before make, slow break	25 25 41 12 12 12 12 12 12 12 12 12 12 12 12 12	XCSPA992	Θ	XCSTA792	Θ
3-pole 2 NC + 1 NO (2) snap action	22 23 31 14 13 13	XCSPA492	Θ	-	
3-pole 3 NC (2) slow break	25 25 14 32 27 21 14	-		XCSTA892	Θ
Weight (kg)		0.110		0.160	

References of switches without actuating key (4) (O NC contact with positive opening operation) with 1 or 2 cable entries tapped

To order a switch with 1 or 2 cable entries for Pg 11 cable gland (clamping capacity 7 to 10 mm), replace the last number (2) with 1 in the selected reference.

Example: XCSPA592 becomes **XCSPA591** (some Pg 11 references may not be available).

To order a switch with 1 or 2 cable entries for 1/2" NPT conduit (one Pg 11 tapped entry fitted with DE9RA1012 metal adapter), replace the last number (2) with 3 in the coloridad references. Example: YCSTA592 becomes **YCSTA592** (some 1/2" NPT references may not be available).

the selected reference. Exar	nple: XCSTA592 becomes XCSTA	A593 (some 1/2" NPT references may not be availa	able).				
Complementary chara	cteristics not shown under	general characteristics (page 92)					
Actuation speed		Maximum: 0.5 m/s, minimum: 0.01 m/s					
Resistance to forcible with	ndrawal of actuating key	XCSPA, XCSTA: 10 N (50 N using actuating retaining device XCSZ21)	keys XCSZ12 or XC	SZ13 together with	guard		
Mechanical durability		XCSPA, XCSTA: > 1 million operating cyc	les				
Maximum operating rate		For maximum durability: 600 operating cycle	es per hour				
Minimum force for positive opening		≥ 15 N					
Cable entry		2 11	CSPA: 1 entry tapped M16 x 1.5 for ISO cable gland. CSTA: 2 entries tapped M16 x 1.5 for ISO cable gland.				
Materials		Body and head: polyamide PA66, fibreglass	Body and head: polyamide PA66, fibreglass impregnated				
References of accesso	ories						
103047	PI000008910	Description	For use with	Unit reference	Weight kg		
XCSZ91	PI000	Blanking plugs for operating head slot (Sold in lots of 10)	XCSPA, XCSTA	XCSZ28	0.050		
X00291		Padlocking device to help prevent insertion of actuating key, for up to 3 padlocks (padlocks not included)	XCSPA, XCSTA	XCSZ91	0.053		
	XCSZ200	Actuating key centering device (3) (Fixing screws included)	XCSPA, XCSTA	XCSZ200	0.022		

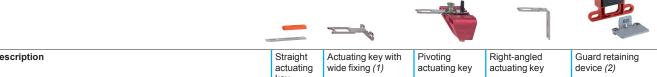
- (1) Head adjustable in 90° steps through 360°. Blanking plug for operating head slot included with switch.
 (2) Schematic diagrams shown represent the contact states while the actuating key is inserted in the head of the switch.
 (3) Not for use with XCSZ91.

(4) Actuating keys to be ordered separately (see page 94).
Other versions: please consult our Customer Care Center.



Key-operated safety switches XCSPA and XCSTA plastic, turret head (1) 1 or 2 cable entries

References of actuating keys and guard retaining device



Description	Straight actuating key	Actuating wide fixing	- ,	Pivoting actuating key	Right-angled actuating key	Guard retaining device (2)
For XCSPA and XCSTA key-operated safety switches	XCSZ11	XCSZ12	XCSZ15	XCSZ13	XCSZ14	XCSZ21
Weight (kg)	0.015	0.015	0.012	0.085	0.025	0.080

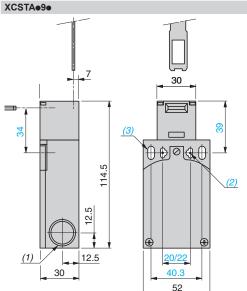
^{(1) 2} actuating key lengths, XCSZ12: L = 40 mm, XCSZ15: L = 29 mm.

Dimensions XCSPAe91, XCSPAe92 XCSPAe93 \$04 Θ 93 13.2 30 30 30

(1) 1 tapped entry for cable gland

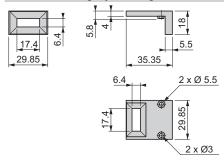
(1) 1 tapped entry for 1/2" NPT conduit

Ø: 2 elongated holes Ø 4.3 x 8.3 on 22 centers, 2 holes Ø 4.3 on Ø: 2 el ongated holes Ø 4.3 x 8.3 on 22 centers, 2 holes Ø 4.3 on 20 centers



- (1) 2 tapped entries for cable gland or 1/2" NPT conduit adapter
- 2 elongated holes Ø 4.3 x 8.3 on 22 centers, 2 holes Ø 4.3 on 20 centers
- (3) 2 elongated holes Ø 5.3 x 13.3

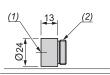
XCSZ200 actuating key centering device



1/2" NPT conduit adapter **DE9RA1012**

- (1) Tapped entry for 1/2" NPT conduit
- (2) Pg 11 threaded shank

M16 x 1.5 adapter **DE9RA1016**

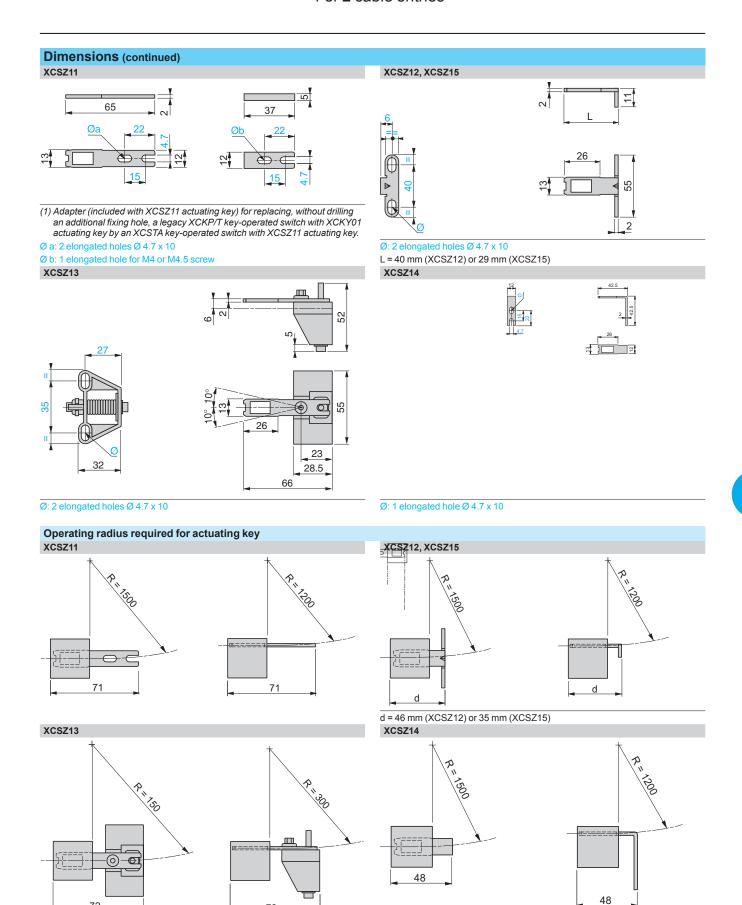


- (1) M16 x 1.5 tapped entry
- (2) Pg 11 threaded shank



⁽²⁾ Only for use with XCSPA and XCSTA key-operated switches (without XCSZ200 actuating key centering device) used in conjunction with XCSZ12, XCSZ13 or XCSZ15 actuating keys.

Safety detection solutions
Key-operated safety switches
XCSPA and XCSTA plastic, turret head 1 or 2 cable entries

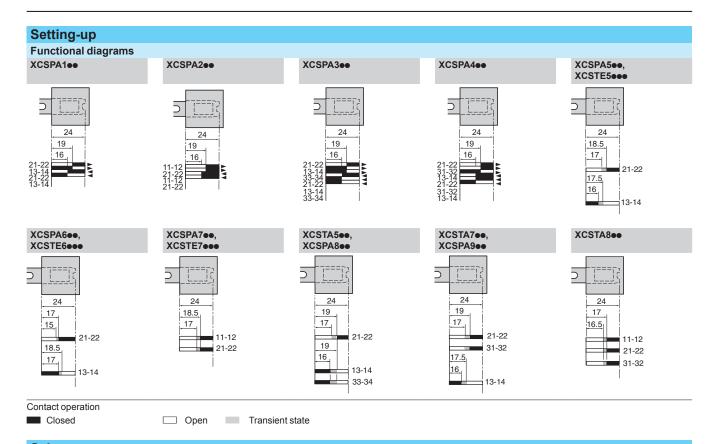


R = minimum radius

72

72

Key-operated safety switches XCSPA and XCSTA plastic, turret head 1 or 2 cable entries

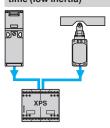


Schemes Note: These schemes are given as examples only, the designer should refer to the relevant safety standards for guidance.

Wiring to PL=e, category 4 conforming to EN/ ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061 Wiring method used in conjunction with a safety control unit

(The key-operated switch should be used in conjunction with a safety limit switch to give electrical/mechanical redundancy)

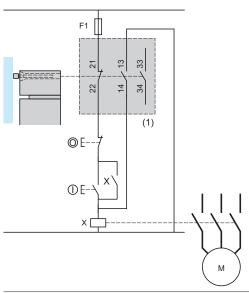
Method for machines with quick rundown time (low inertia)



Locking of actuating key and operation in positive mode associated with a safety control unit.

Wiring to PL=b, category 1 conforming to EN/ISO 13849-1

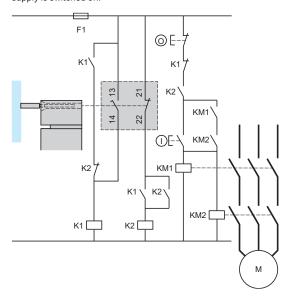
Example with 3-pole 1 NC + 2 NO contact and protection fuse to help prevent shunting of the NC contact, due to either cable damage or tampering.



(1) Signaling contact.

Wiring to PL=d, category 3 conforming to EN/ISO 13849-1

Example with 2-pole 1 NC + 1 NO contact with mixed redundancy of the contacts and the associated control relays. To activate K1, it is necessary to remove and re-insert the actuating key when the supply is switched on.



Emergency stop rope pull switches XY2C range

Emergency stop rope pull switches

Emergency stop rope pull switches are designed to:

- avert hazards (dangerous phenomena) at the earliest possible moment, or to reduce risks which could cause injury to persons or damage either to machines or work in progress
- be tripped by a single human action when a normal emergency stop function is not available
- trip in the event of the rope pull breaking

Emergency stop rope pull switches are essential in premises and on machines that are potentially dangerous when operating. The operator must be able to trigger the stop instruction at any point within their working area.

Application examples: woodworking machines, shears, conveyor systems, printing machines, textile machines, rolling mills, test laboratories, paint shops, surface treatment works, etc.





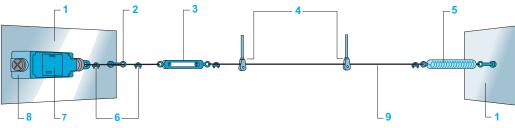
XY2CJ compact range



Emergency stop rope pull switches XY2C range

Installation





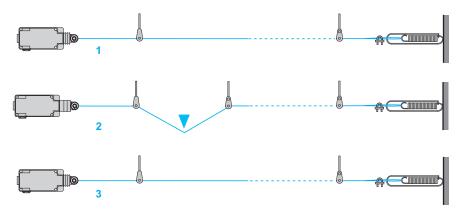
4 Pulleys and pulley supports

- 1 Mounting support
- 2 First cable support
- 3 Turnbuckle
- 5 End spring6 Cable grips
- 7 Switch adjustment
- 8 Emergency stop
- 9 Cable

Notes regarding installation

- XY2CJ emergency stop rope pull switches can be fitted with trip indicators (mechanical indicators for XY2CJ).
- The cable tension can be adjusted using:
- □ a turnbuckle to be ordered separately (see page 102)
- ☐ a quick tensioner optional for XY2CJ
- The use of an end spring is mandatory for conveyor system applications to allow operation of the emergency stop in the event of the cable being pulled towards the switch.
- It is essential that pulleys be used with cables that deviate from a straight run (within the permissible angles. Refer to the mounting instructions).

Basic principles



Positive operation: running condition

Latching: stop instruction given (tripped)

Resetting: stop condition (awaiting reset/restart)

- 1 The switches incorporate positive opening operation contacts, the tripping of the switch being made with positive action.
- 2 The switch latches in the tripped position (NC safety contact(s) open). The function of the NO contact is purely for signaling.
- 3 The switches incorporate a reset button, which re-closes the safety contact. The machine must only be restarted by manual operation of a control device within the machine start circuit, remote to the emergency stop.

XY2CJ range

Environment				
Conforming to standards	Products	EN/IEC 60947-5-5, EN/ISO 13850, UL 508 and CSA C 22-2 no. 14		
	Machine assemblies	EN/IEC 60204-1, Machinery directive: 2006/42/EC Work equipment directive: 2009/104/EC		
Product certifications		XY2CJ: UL (NISD) - CSA, CCC, EAC		
Maximum safety level (1)		PL e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061		
Reliability data B _{10d}		XY2CJ: 500,000 (Values given for a service life of 20 years but may be limited by contact and mechanical wear)		
Ambient air temperature	For operation	- 25+ 70 °C		
	For storage	-40+70 °C		
Vibration resistance		XY2CJ : 10 gn (10150 Hz)		
Shock resistance		XY2CJ: 50 gn (duration 11 ms) conforming to EN/IEC 60068-2-27		
Electric shock protection		Class I conforming to IEC 61140		
Degree of protection		XY2CJ: IP 66 and IP 67 conforming to IEC 60529		
Materials		XY2CJS: Zamak body, polyamide head, zinc-plated steel cover XY2CJL, XY2CJR: Zamak body and head, zinc-plated steel cover		
Mechanical life (no. of operati	ing cycles)	XY2CJ : 100,000		
Length of protected zone		XY2CJS: ≤ 20 m XY2CJR and XY2CJL: ≤ 30 m		
Distance between cable sup	ports	XY2CJ: 5 m		
Cable entries		XY2CJ: Tapped entries for ISO M20, Pg 13.5 or 1/2" NPT cable gland		
		See dimensions on page 104.		

⁽¹⁾ When the emergency stop rope pull switch is used with an appropriate and correctly connected control system. Only models with 2 NC contacts can be used with an emergency stop monitoring safety relay.

Contact block chai						
Rated operational characteristics	2-pole contact block	XY2CJ: AC-15: A300 or Ue = 240 V, Ie = 3 A DC-13: Q300 or Ue = 250 V, Ie = 0.27 A, conforming to EN/IEC 60947-5-1 Appendix A				
	3-pole contact block	XY2CJ: AC-15: B300 or Ue = 240 V, Ie = 1.5 A DC-13: R300 or Ue = 250 V, Ie = 0.1 A, conforming to EN/IEC 60947-5-1 Appendix A				
Nominal thermal current	2-pole contact block	10 A				
	3-pole contact block	6A				
Rated insulation voltage	2-pole contact block	XY2CJ: Ui = 500 V degree of pollution 3 conforming to EN/IEC 60947-1, Ui = 300 V conforming to UL 508, CSA C22-2 no. 14				
	3-pole contact block	XY2CJ: Ui = 400 V degree of pollution 3 conforming to EN/IEC 60947-1, Ui = 300 V conforming to UL 508, CSA C22-2 no. 14				
Rated impulse withstand voltage	2-pole contact block	XY2CJ: Uimp = 6 kV conforming to EN/IEC 60947-1				
	3-pole contact block	XY2CJ: Uimp = 4 kV conforming to EN/IEC 60947-1				
Positive operation		NC contact with positive opening operation conforming to EN/IEC 60947-5-1 Section 3				
Resistance across terminal	s	\leq 25 m Ω conforming to NF C 93-050 method A or EN/IEC 60255-7 category 3				
Terminal referencing		Conforming to CENELEC EN 50013				
Short-circuit protection	2-pole contact block	XY2CJ: 10 A cartridge fuse type gG (gl) conforming to EN/IEC 60269				
	3-pole contact block	XY2CJ: 6 A cartridge fuse type gG (gl) conforming to EN/IEC 60269				
Rated operational power (Electrical durability)		XY2CJ Conforming to EN/IEC 60947-5-1 Appendix C. Utilization categories AC-15 and DC-13 Frequency: 3,600 operating cycles/hour. Load factor: 0.5				
	AC supply \sim 50/60 Hz	2-pole contact block 3-pole contact block				
	m Inductive circuit	S 5 4 3 230 V 12/24/48 V 2 2 230 V 12/24/48 V 3 3 4 5 4 0 0,2 0,1 0,2 0,2 0,1 0,2 0,2 0,1 0,2 0,2 0,2 0,2 0,2 0,2 0,2 0,2 0,2 0,2				
		0,5 1 2 3 4 5 10 0,5 1 2 3 4 5 10 Current in A Current in A				
	DC supply === Breaking current for 1 million operating cycles. mlnductive circuit	Voltage V 24 48 120 Voltage V 24 48 120 M 13 9 7 M 4 3 2				
Contact connection		Screw clamp terminals 2 contacts: clamping capacity, min. 1 x 0.5 mm²/AWG 20, max. 2 x 1.5 mm²/AWG 16 3 contacts: clamping capacity, min. 1 x 0.34 mm²/AWG 22, max. 1 x 1 mm²/AWG 18 or 2 x 0.75 mm²/AWG 20 Minimum tightening torque: 0.8 N.m/7.1 lb-in. Maximum tightening torque: 1.2 N.m/10.6 lb				



XY2CJ range

		or quick tensior	ner, cable and e	nd spring to be c	rder	ed separatel	y (1)		
	Without pile Cable length		Reset	Supply voltage	Cont	act type	Cable anchor point	Reference	Weight kg
	≤ 20 m	Polyamide head Zamak red RAL 3000 body Treated steel	By pull button	-	1 1	NC + NO slow break	RH side or LH side	XY2CJS15 (2)	0.45
XY2CJS15		cover			2 -	NC + NC slow break	RH side or LH side	XY2CJS17 (2)	0.45
					2 1	2 NC + 1 NO slow break		XY2CJS19 (2) (3)	0.45
	≤ 30 m	Zamak red RAL 3000 head and body Treated steel	By pull button	_	1 1	NC + NO slow break	RH side	XY2CJR15 (2)	0.66
XY2CJR15		cover			2 -	NC + NC slow break	RH side	XY2CJR17 (2)	0.66
					2 1	2 NC + 1 NO slow break	RH side	XY2CJR19 (2) (3)	0.66
100 mg					1 1	NC + NO slow break	LH side	XY2CJL15 (2)	0.66
XY2CJL15					2 -	NC + NC slow break	LH side	XY2CJL17 (2)	0.66
					2 1	2 NC + 1 NO slow break	LH side	XY2CJL19 (2) (3)	0.66

⁽¹⁾ See separate parts on page 102.
(2) For ISO M20 tapped cable entry version, add H29 to the end of the selected reference.
For example: XY2CJS15 becomes XY2CJS15H29.

⁽³⁾ For 1/2" NPT tapped cable entry version, add H7 to the end of the selected reference. For example: XY2CJS19 becomes XY2CJS19H7.

XY2C range



Separate parts					
Description	Diameter mm	For use with	Length m	Reference	Weight kg
Galvanized cables with red sheath	3.2	XY2CJ	10.5	XY2CZ301	0.280
			15.5	XY2CZ3015	0.410
			20.5	XY2CZ3020	0.550
			25.5	XY2CZ302	0.690
			30.5	XY2CZ303	0.830



Description	Туре	For use with	Unit reference	Weight kg
Quick tensioner	-	XY2CJ	XY2CZ210	0.051
Turnbuckle	M6 x 60 + locknut	XY2CJ	XY2CZ402	0.060
	M8 x 70 + locknut	XY2CJ	XY2CZ404	0.100



XY2C range



XY2CZ503 XY2CZ513











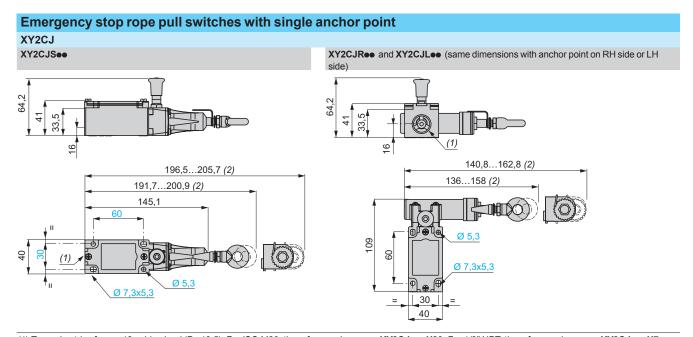




Separate parts (continu		For use with	Unit reference	Majak
Description	Туре	For use with	Unit reference	Weight kg
Set of 10 cable grips	Single	Cable Ø 3.2 mm	XY2CZ503	0.007
	Double	Cable Ø 3.2 mm	XY2CZ513	0.016
	Clamp	Cable Ø 3.2 mm	XY2CZ523	0.050
		Cable Ø 5 mm	XY2CZ524	0.080
Cable support	Fixed	All models	XY2CZ601	0.030
Set of 10 cable supports	Fixed	All models	XY2CZ611	0.032
Swiveling	_	All models	XY2CZ602	0.130
Pulley support	_	All models	XY2CZ705	0.060
Set of 10 pulley supports	_	All models	XY2CZ715	0.650
Pulley	Cable Ø 5 mm max.	All models	XY2CZ708	0.056
Set of 10 pulleys	Cable Ø 5 mm max.	All models	XY2CZ718	0.550
Set of 10 cable end protectors	_	Cable Ø 3.2 mm	XY2CZ701	0.002
		Cable Ø 5 mm	XY2CZ704	0.010
End spring	_	XY2CJ	XY2CZ703	0.035

Mounting kits					
Kit contents	For use with	Cable diameter	Cable length	Reference	Weight
		mm	m		kg
1 galvanized cable + 1 clamp cable grip + 1 end spring XY2CZ703	XY2CJ	3.2	10.5	XY2CZ9310	0.444
T Tellu Spillig X1202103			15.5	XY2CZ9315	0.581
			20.5	XY2CZ9320	0.635
			30.5	XY2CZ9330	1.055
1 galvanized cable + 1 clamp cable grip + 1 tensioner XY2CZ210 + 12 cable supports XY2CZ601 + 1 end spring XY2CZ703	XY2CJ	3.2	30.5	XY2CZ9425	2.045

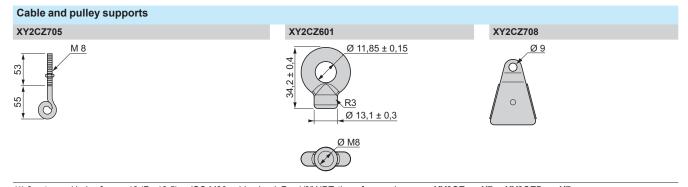
Emergency stop rope pull switches XY2C range



(1) Tapped entries for no. 13 cable gland (Pg 13.5). For ISO M20, the reference becomes XY2CJ•••H29. For 1/2" NPT, the reference becomes XY2CJ•••H7. Ø: 4 elongated holes Ø 6 mm.

Emergency stop rope pull switches XY2C range

Accessories Quick tensioners XY2CZ210 18,5 29,15



(1) 3 untapped holes for no. 13 (Pg 13.5) or ISO M20 cable gland. For 1/2" NPT, the reference becomes XY2CE•••H7 or XY2CED•••H7.

Product reference index

XC		XS108BLNAM12	29	XS208BLPAM12	32	XUB9ANANM12	66	XUB2BNANM12R	68
XCE110C	17	XS108BLPAL2	29	XS212BLNAL2	32	XUB9ANAWM12	66	XUB2BNAWM12R	68
XCE102C	17	XS108BLPAL5	29	XS212BLNAL7	32	XUB9APBNM12	66	XUB2BPBNM12R	68
XCE103C	17	XS108BLPAM8	29	XS212BLNAM12	32	XUB9APBWM12	66	XUB2BPBWM12R	68
XCE118C	18	XS108BLPAM12	29	XS212BLNBL2	32	XUB9ANBNM12	66	XUB2BNBNM12R	68
XCE119C	18	XS112BHNAL2	29	XS212BLPAL2	32	XUB9ANBWM12	66	XUB2BNBWM12R	68
XCE145C	18	XS112BHNAM12	29	XS212BLPAL5	32	XUB1APANM12	66	XUM2APXBL2	53
XCE146C	18	XS112BHNBL2	29	XS212BLPAM12	32	XUB1APAWM12	66	XUM2APXBM8	53
XCE154C	18	XS112BHNBM12	29	XS212BLPBL2	32	XUB1ANANM12	66	XUM2ANXBL2	53
XCE106C	19	XS112BHPAL2	29	XS212BLPBL5	32	XUB1ANAWM12	66	XUM2ANXBM8	53
XCE181C	19	XS112BHPAL5	29	XS218BLNAL2	33	XUB1APBNM12	66	XUM2AKXBL2T	53
XCJ110C	13	XS112BHPAM12	29	XS218BLNAL5	33	XUB1APBWM12	66	XUM2AKXBM8T	53
XCJ102C	13	XS112BHPBL2	29	XS218BLNAL7	33	XUB1ANBNM12	66	XUM2APXBL2R	53
XCJ103C	13	XS112BHPBM12	29	XS218BLNAM12	33	XUB1ANBWM12	66	XUM2APXBM8R	53
XCJ125C	14	XS112BLNAL2	32	XS218BLNBL2	33	XUB2AKSNM12T	66	XUM2ANXBL2R	53
XCJ126C	14	XS112BLNAM12	32	XS218BLPAL2	33	XUB2AKSWM12T	66	XUM2ANXBM8R	53
XCJ127C	14	XS112BLPAL2	32	XS218BLPAL5	33	XUB2APANM12R	66	XUM9APXBL2	54
XCJ128C	14	XS112BLPAL3	32	XS218BLPAM12	33	XUB2APAWM12R	66	XUM9APXBM8	54
XCJ128C XCJ121C	14	XS112BLPAL5	32	XS218BLPBL2	33	XUB2ANANM12R	66	XUM9ANXBL2	54
XCKN2110P20	23				33				54
		XS112BLPAM12	32	XS230BLNAL2		XUB2ANAWM12R	66	XUM9ANXBM8	
XCKN2102P20	23	XS112BLPBL2	32	XS230BLNAL7	33	XUB2APBNM12R	66	XUM8APXBL2	54
XCKN2103P20	23	XS112BLPBM12	32	XS230BLNAM12	33	XUB2APBWM12R	66	XUM8APXBM8	54
XCKN2121P20	23	XS118BHNAL2	29	XS230BLPAL2	33	XUB2ANBNM12R XUB2ANBWM12R	66	XUM8ANXBL2	54
XCKN2127P20	23	XS118BHNAL5	29	XS230BLPAL5	33		66	XUM8ANXBM8	54
XCKN2510P20	23	XS118BHNAM12	29	XS230BLPAM12	33	XUB4BPANM12	68	XUM4APXBL2	55
XCKN2502P20	23	XS118BHNBL2	29	XS230BLPBL2	33	XUB4BPAWM12	68	XUM4APXBM8	55
XCKN2503P20	23	XS118BHNBM12	29	XSZB108	29 34	XUB4BNANM12	68	XUM4ANXBL2	55
XCKN2521P20	23	XS118BHPAL2	29	XSZB112	29	XUB4BNAWM12	68	XUM4ANXBM8	55
XCKN2527P20	23	XS118BHPAL5	29	XOZDIIZ	34	XUB4BPBNM12	68	XUM6APXBL2	55
XCKN2710P20	23	XS118BHPAM12	29	XSZB118	29	XUB4BPBWM12	68	XUM6APXBM8	55
XCKN2721P20	23	XS118BHPBL2	29		34	XUB4BNBNM12	68	XUM6ANXBL2	55
XCKN2910P20	23	XS118BHPBM12	29	XSZB130	29	XUB4BNBWM12	68	XUM6ANXBM8	55
XCKN2902P20	23	XS118BLNAL2	33	V=05\\0.50\0.50\0.50\0	34	XUB5BPANM12	68	XUM5APXBL2	55
XCKN2903P20	23	XS118BLNAL5	33	XZCPV0566L5	29 34	XUB5BPAWM12	68	XUM5APXBM8	55
XCKN2921P20	23	XS118BLNAM12	33	XZCPV0566L10	29	XUB5BNANM12	68	XUM5ANXBL2	55
XCKN2118P20	24	XS118BLPAL2	33	7.20. 100002.0	34	XUB5BNAWM12	68	XUM5ANXBM8	55
XCKN2145P20	24	XS118BLPAL5	33	XZCPV1141L5	29	XUB5BPBNM12	68	XUZ2001	66
XCKN2139P20	24	XS118BLPAM12	33		34	XUB5BPBWM12	68		68
XCKN2149P20	24	XS118BLPBL2	33	XZCPV1141L10	29	XUB5BNBNM12	68	XUZ2003	66
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